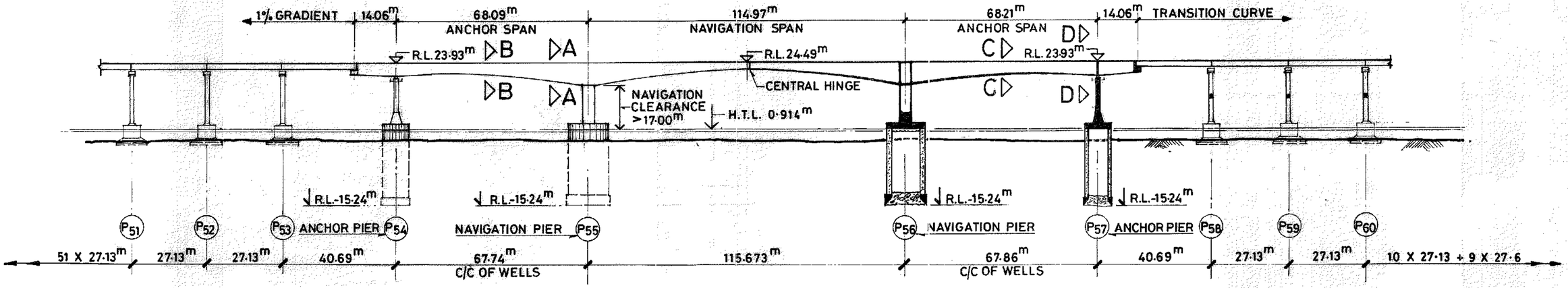
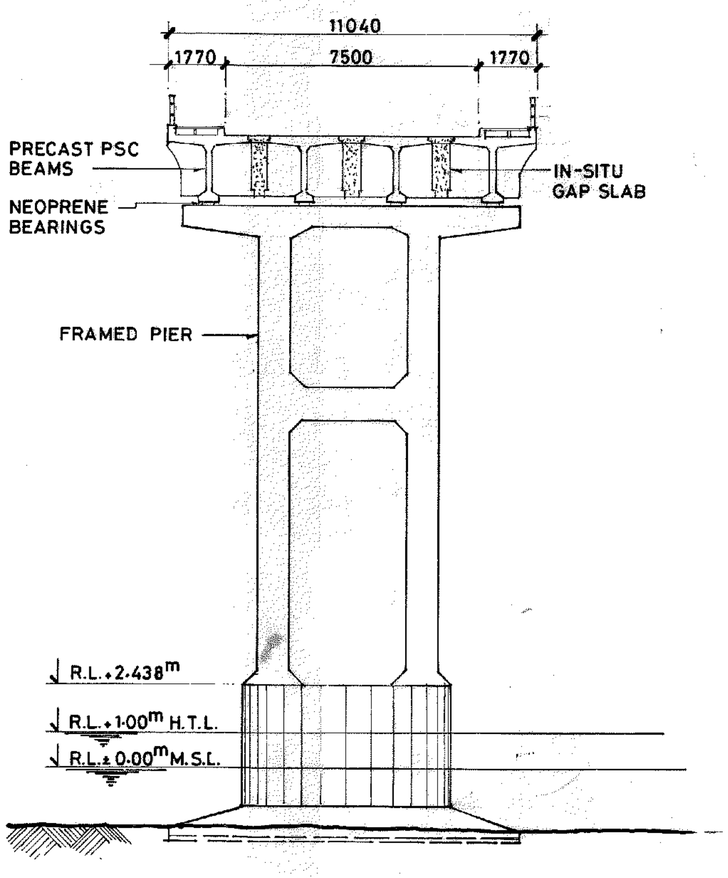
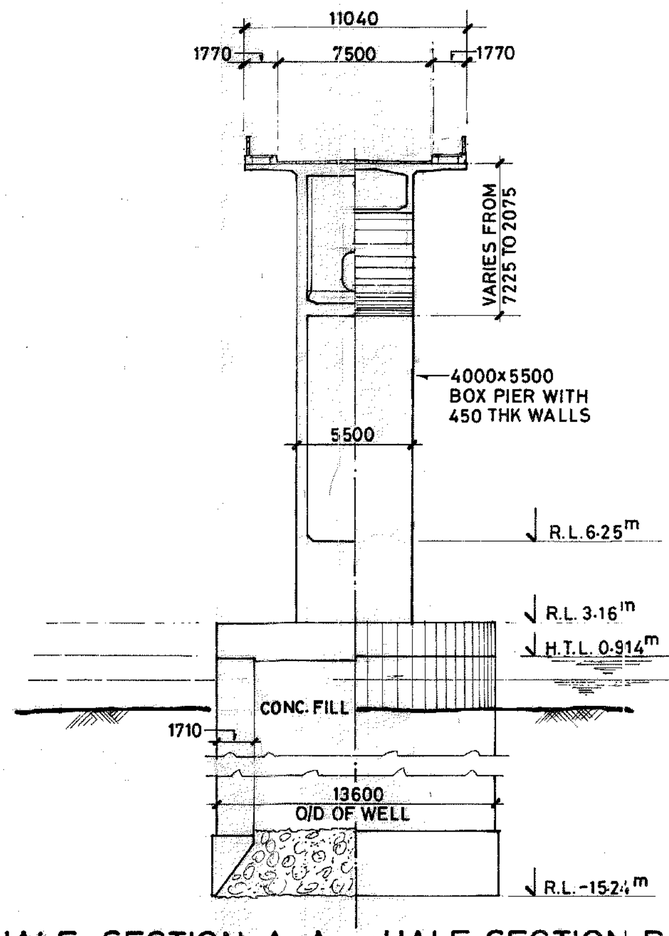


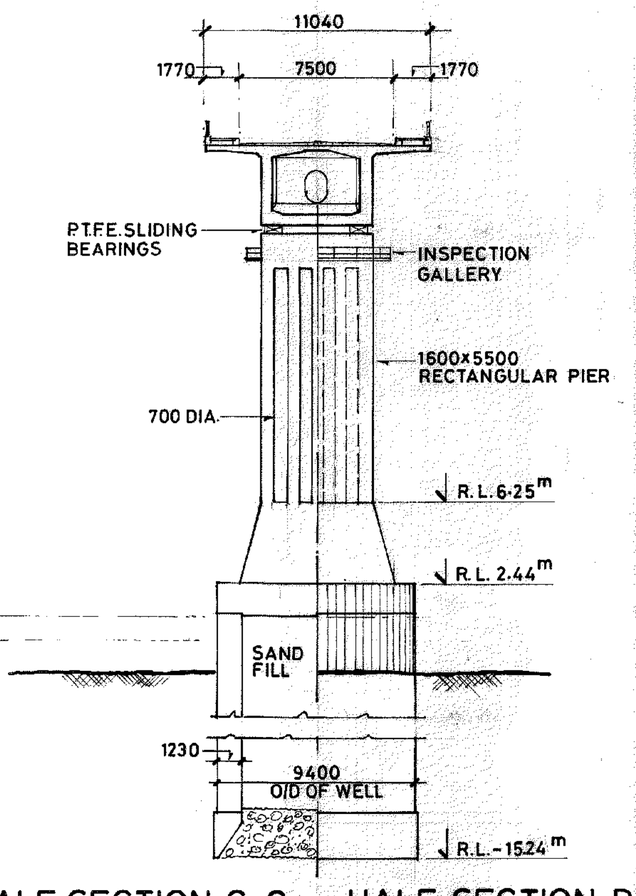
PART ELEVATION

PART LONGITUDINAL SECTION



TYPICAL CROSS SECTION FOR NON-NAVIGATION SPANS

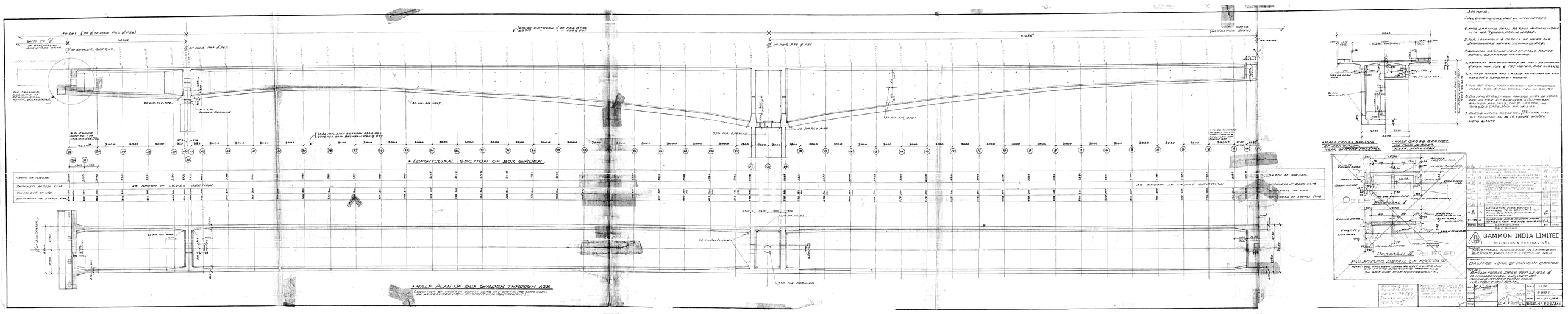




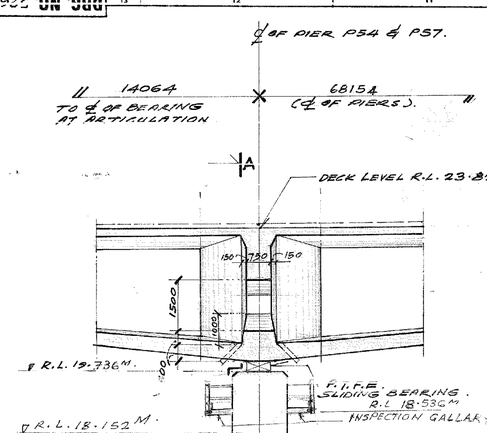
HALF SECTION A-A HALF SECTION B-B FOR PIER P_{55}/P_{56}

HALF SECTION C-C HALF SECTION D-D FOR PIER P_{54}/P_{57}

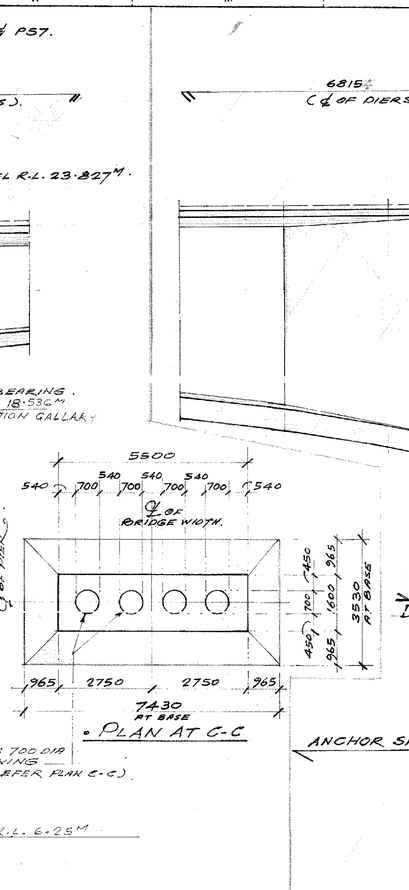
FIG. 2. GENERAL ARRANGEMENT OF PAMBAN BRIDGE (NAVIGATIONAL SPAN)

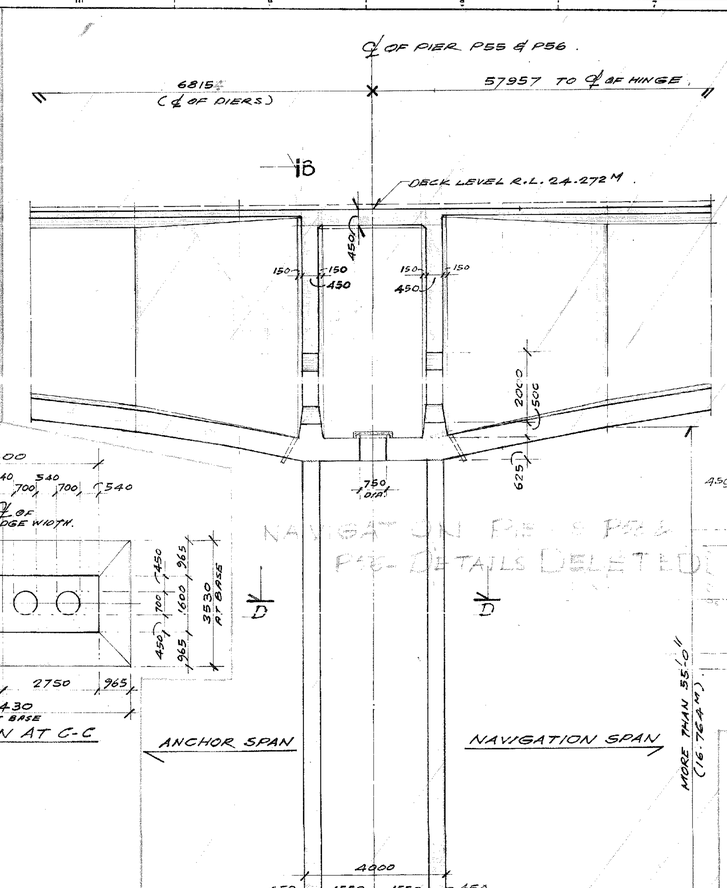

AD 691 (TO ℄ OF PIER, P33 & P58)
160'-0"
℄ OF PIER, P34 & P57
℄ OF PIER, P35 & P56
℄ OF PIER, P55 & P36
℄ OF PIER, P54 & P37
℄ OF PIER, P53 & P38
℄ OF PIER, P52 & P39
℄ OF PIER, P51 & P40
℄ OF PIER, P50 & P41
℄ OF PIER, P49 & P42
℄ OF PIER, P48 & P43
℄ OF PIER, P47 & P44
℄ OF PIER, P46 & P45
(ABOVE BETWEEN ℄ OF P34 & P35 & BELOW ------ P34 & P35)
(ABOVE BETWEEN ℄ OF P56 & P57 & BELOW ------ P56 & P57)
(ABOVE BETWEEN ℄ OF P45 & P46 & BELOW ------ P45 & P46)
(ABOVE BETWEEN ℄ OF P47 & P48 & BELOW ------ P47 & P48)
(ABOVE BETWEEN ℄ OF P49 & P50 & BELOW ------ P49 & P50)
(ABOVE BETWEEN ℄ OF

SRC NO. 526/32

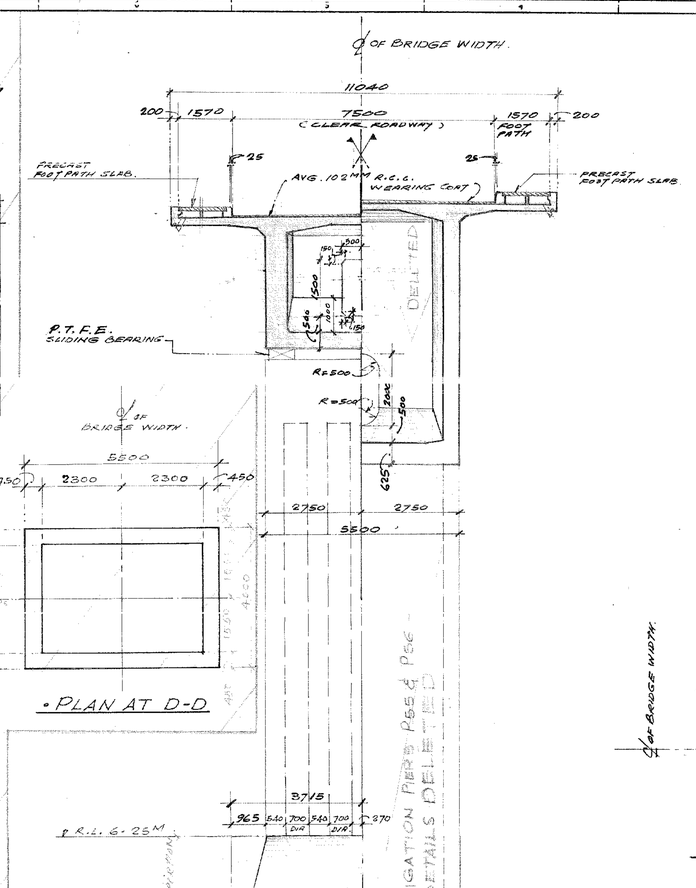


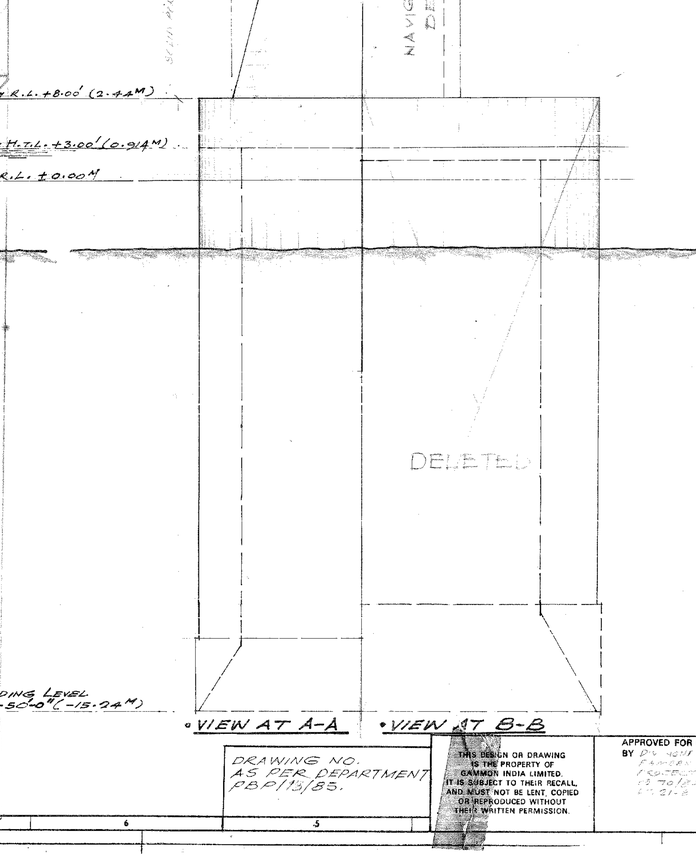
• CROSS SECTION OF WELL FOUNDATION FOR PIER P54 & P57.





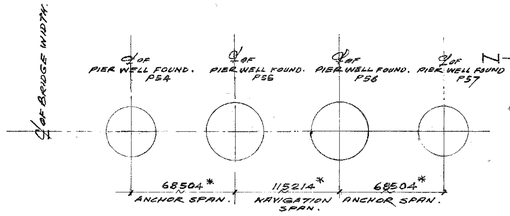
• CROSS SECTION OF WELL FOUNDATION FOR PIER P55 & P56.





NOTES

1. ALL DIMENSIONS ARE IN MILLIMETRES & LEVELS ARE IN METRES.
2. THIS DRAWING SHALL BE READ IN CONJUNCTION WITH G.I.L. TENDER DRG. NO. 4636E.
3. FOR LOCATIONS & DETAILS OF HOLES FOR SUSPENDERS REFER SEPARATE DRG.
4. FOR DETAILS OF DRAIN SPOUT REFER SEPARATE DRG.
5. STRUCTURAL DECK TOP LEVELS & DIMENSIONAL LAYOUT OF SUPERSTRUCTURE FOR NAVIGATION SPANS REFER DRG. No. 526/31A.
6. FOR R.C.C. DETAILS OF WELL STEINING REFER DEPT.'S DRAWING NOS. PBP/16/1981 & PBP/17/1981.
7. R.C.C. DETAILS OF WELL CAP REFER SEPARATE DRGS.
8. ALWAYS REFER THE LATEST REVISION OF THE DRAWINGS REFERRED HEREIN.
9. THE TILTS & SHIFTS FOR WELLS NOS. P54 TO P57 GIVEN HEREIN ARE SHOWN FROM DEPT'S LETTER.
10. FOR GENERAL ARRANGEMENT OF NAVIGATION PIERS REFER SEPARATE DRAWING.



• KEY PLAN SHOWING ACTUAL POSITION OF WELLS

* ACTUAL DISTANCE BETWEEN WELLS TO BE VERIFIED AT SITE.

TILTS & SHIFTS
(AS PER DEPT'S LETTER NO. 70/84/IND/DT. 14.8.84.

VALUES PRESUMED TO BE AT TOP OF EXISTING WELL STEINING.

WELL UNDER PIER NO.	DIA. OF WELL	SHIFT	TILT IN C.M. TOWARDS.	AVERAGE TILT IN CM	TILT IN RATIO IN RATIO	N.S.	E.W.
54	9.40M	NIL	1.0 CM - 2.5 CM SOUTH WEST	1.75 CM		1/537	1/340	1/376
55	13.60M	NIL	2.5 CM - 8.5 CM NORTH EAST	5.5 CM		1/247	1/544	1/160
56	13.60M	NIL	4.6M - 2.0 CM SOUTH WEST	3.0 CM		1/453	1/340	1/680
57	9.40M	NIL	8.5 CM - 8.5 CM SOUTH WEST	5.5 CM		1/170	1/376	1/110.

DATE	REV.	PARTICULARS	BY	CHKD.
11/87	G.	OPENING IN DIAPH. AT ANCHOR PIER DIAPH. INCREASED.		
23.10.85	F	INSPECTION GALLARY INDICATED TOP LEVEL OF PIERS P54 & P57 MODIFIED TO R.L. 19.736M		
15/12/85	E	MODIFIED AS PER CLIENT'S LETTER NO. 3481/83/84-CT DT. 6-11-85		
21/8/85	D	MINOR CHANGES AS PER DEPT'S COMMENTS		
23/7/85	C	ANCHOR PIER MADE SOLID UPTO R.L. 6.25M & NAVIGATION PIER DETAILS DELETED.		
18/6/85	B	ANCHOR PIER MODIFIED.		
7-1-85	A	BEARING UNDER ANCHOR PIER CORRECTED AS PTFE SLIDING & DETAILS OF PNEUMATIC CORBEL DELETED.		

REVISIONS

GAMMON INDIA LIMITED
ENGINEERS & CONTRACTORS

CLIENT: DIVISIONAL ENGINEER (M) PAMBAN. BRIDGE PROJECT DIVISION NO. II.

PROJECT: BALANCE WORK OF PAMBAN BRIDGE.

TITLE: GENERAL ARRANGEMENT OF WELL FOUNDATIONS & PIER Nos P54 & P57 FOR NAVIGATION SPANS

DRAWING NO. AS PER DEPARTMENT PBP/13/85.

THIS DESIGN OR DRAWING IS THE PROPERTY OF GAMMON INDIA LIMITED. IT IS SUBJECT TO THEIR RECALL, AND MUST NOT BE LENT, COPIED OR REPRODUCED WITHOUT THEIR WRITTEN PERMISSION.

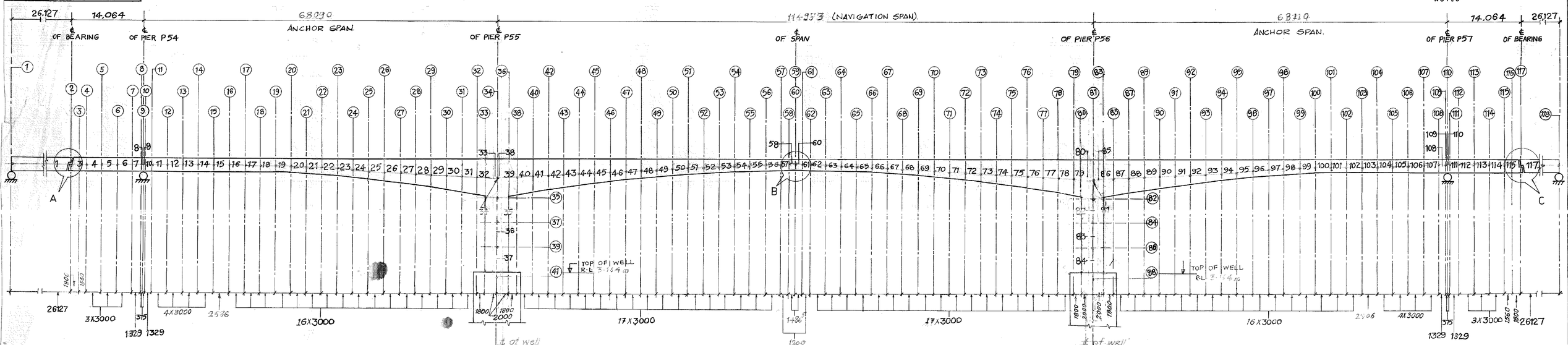
APPROVED FOR CONSTRUCTION BY D.E. (GDN) - SET NO. 2 PAMBAN BRIDGE PROJECT DIVISION NO. II TO FIX 10-10-84 DT. 21-8-84

DRN. | CHKD. | DSND. | CHKD | D.T.M. | T.M.

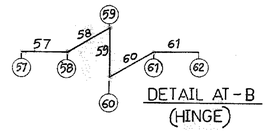
SCALE 1:75 | SERIAL NO. 5835. | DATE 10-9-1984.

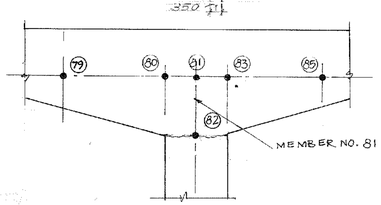
DRG. NO. 526/32

DRG. NO. 526/33 C



NOTE:- ENCIRCLED NUMBERS INDICATE JOINT NOS.
NUMBERS NOT ENCIRCLED INDICATE MEMBER NOS.





IDEALIZATION NEAR TOP OF PIERS.

joint no.	X co-ord in metre	Y co-ord in metre
1	0.000	2.7302
2	26.127	22.575
3	27.927	21.930
4	29.427	22.689
5	32.427	22.689
6	35.427	22.969
7	38.427	22.193
8	39.516	22.045
9	40.727	22.045
10	43.956	22.045
11	46.956	22.269
12	49.956	22.826
13	52.956	22.826
14	55.956	22.826
15	58.956	22.195
16	61.956	22.811
17	64.956	22.811
18	67.956	22.811
19	70.956	22.451
20	73.956	22.667
21	76.956	22.602
22	79.956	22.602
23	82.956	22.602
24	85.956	22.602
25	88.956	22.602
26	91.956	22.602
27	94.956	22.451
28	97.956	22.451
29	100.956	22.451
30	103.956	22.451
31	106.956	22.451
32	109.956	22.451
33	112.956	22.451
34	115.956	22.451
35	118.956	22.451
36	121.956	22.451
37	124.956	22.451
38	127.956	22.451
39	130.956	22.451
40	133.956	22.451
41	136.956	22.451
42	139.956	22.451
43	142.956	22.451
44	145.956	22.451
45	148.956	22.451
46	151.956	22.451
47	154.956	22.451
48	157.956	22.451
49	160.956	22.451
50	163.956	22.451
51	166.956	22.451
52	169.956	22.451
53	172.956	22.451
54	175.956	22.451
55	178.956	22.451
56	181.956	22.451
57	184.956	22.451
58	187.956	22.451
59	190.956	22.451
60	193.956	22.451
61	196.956	22.451
62	199.956	22.451
63	202.956	22.451
64	205.956	22.451
65	208.956	22.451
66	211.956	22.451
67	214.956	22.451
68	217.956	22.451
69	220.956	22.451
70	223.956	22.451
71	226.956	22.451
72	229.956	22.451
73	232.956	22.451
74	235.956	22.451
75	238.956	22.451
76	241.956	22.451
77	244.956	22.451
78	247.956	22.451
79	250.956	22.451
80	253.956	22.451
81	256.956	22.451
82	259.956	22.451
83	262.956	22.451
84	265.956	22.451
85	268.956	22.451
86	271.956	22.451
87	274.956	22.451
88	277.956	22.451
89	280.956	22.451
90	283.956	22.451
91	286.956	22.451
92	289.956	22.451
93	292.956	22.451
94	295.956	22.451
95	298.956	22.451
96	301.956	22.451
97	304.956	22.451
98	307.956	22.451
99	310.956	22.451
100	313.956	22.451
101	316.956	22.451
102	319.956	22.451
103	322.956	22.451
104	325.956	22.451
105	328.956	22.451
106	331.956	22.451
107	334.956	22.451
108	337.956	22.451
109	340.956	22.451
110	343.956	22.451
111	346.956	22.451
112	349.956	22.451
113	352.956	22.451
114	355.956	22.451
115	358.956	22.451
116	361.956	22.451
117	364.956	22.451

member no.	joints	moment of inertia m⁴	area m²	elastic modulus T/m²
1	1-2	0.0054376	0.4898	3.818E+6
2	2-3	0.0024216	0.1643	11
3	3-4	0.0047477	0.1567	11
4	4-5	0.0047477	0.1567	11
5	5-6	0.0018711	0.0785	11
6	6-7	0.0018711	0.0785	11
7	7-8	0.0054376	0.4898	11
8	8-9	0.0054376	0.4898	11
9	9-10	0.0054376	0.4898	11
10	10-11	0.0047477	0.1567	11
11	11-12	0.0047477	0.1567	11
12	12-13	0.0047477	0.1567	11
13	13-14	0.0047477	0.1567	11
14	14-15	0.0047477	0.1567	11
15	15-16	0.0047477	0.1567	11
16	16-17	0.0047477	0.1567	11
17	17-18	0.0047477	0.1567	11
18	18-19	0.0047477	0.1567	11
19	19-20	0.0047477	0.1567	11
20	20-21	0.0047477	0.1567	11
21	21-22	0.0047477	0.1567	11
22	22-23	0.0047477	0.1567	11
23	23-24	0.0047477	0.1567	11
24	24-25	0.0047477	0.1567	11
25	25-26	0.0047477	0.1567	11
26	26-27	0.0047477	0.1567	11
27	27-28	0.0047477	0.1567	11
28	28-29	0.0047477	0.1567	11
29	29-30	0.0047477	0.1567	11
30	30-31	0.0047477	0.1567	11
31	31-32	0.0047477	0.1567	11
32	32-33	0.0047477	0.1567	11
33	33-34	0.0047477	0.1567	11
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46	46-47	0.0047477	0.1567	11
47	47-48	0.0047477	0.1567	11
48	48-49	0.0047477	0.1567	11
49	49-50	0.0047477	0.1567	11
50	50-51	0.0047477	0.1567	11
51	51-52	0.0047477	0.1567	11
52	52-53	0.0047477	0.1567	11
53	53-54	0.0047477	0.1567	11
54	54-55	0.0047477	0.1567	11
55	55-56	0.0047477	0.1567	11
56	56-57	0.0047477	0.1567	11
57	57-58	0.0047477	0.1567	11
58	58-59	0.0047477	0.1567	11
59	59-60	0.0047477	0.1567	11
60	60-61	0.0047477	0.1567	11
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63	63-64	0.0047477	0.1567	11
64	64-65	0.0047477	0.1567	11
65	65-66	0.0047477	0.1567	11
66	66-67	0.0047477	0.1567	11
67	67-68	0.0047477	0.1567	11
68	68-69	0.0047477	0.1567	11
69	69-70	0.0047477	0.1567	11
70	70-71	0.0047477	0.1567	11
71	71-72	0.0047477	0.1567	11
72	72-73	0.0047477	0.1567	11
73	73-74	0.0047477	0.1567	11
74	74-75	0.0047477	0.1567	11
75	75-76	0.0047477	0.1567	11
76	76-77	0.0047477	0.1567	11
77	77-78	0.0047477	0.1567	11
78	78-79	0.0047477	0.1567	11
79	79-80	0.0047477	0.1567	11
80	80-81	0.0047477	0.1567	11
81	81-82	0.0047477	0.1567	11
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92	92-93	0.0047477	0.1567	11
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109	109-110	0.0047477	0.1567	11
110	110-111	0.0047477	0.1567	11
111	111-112	0.0047477	0.1567	11
112	112-113	0.0047477	0.1567	11
113	113-114	0.0047477	0.1567	11
114	114-115	0.0047477	0.1567	11
115	115-116	0.0047477	0.1567	11
116	116-117	0.0047477	0.1567	11

NOTES:-

1. STRUCTURAL DECK TOP LEVELS & DIMENSIONAL LAYOUT OF SUPERSTRUCTURE FOR NAVIGATION SPANS REFER DRG. NO. 526/31.
2. a) X-CO-ORDINATE - HORIZONTAL DISTANCE OF CENTRE LINE OF JOINT FROM CENTRE LINE OF JOINT NO.1
   b) Y-CO-ORDINATE - RL OF C.G OF SECTION.
3. PENDULUM HINGE AT CENTRE LINE OF SPAN BETWEEN PIERS P55 & P56 AND ARTICULATED SUPPORT OF SUSPENDED SPANS HAVE BEEN SIMULATED AS SHOWN IN THE SKETCH. FICTITIOUS VERTICAL MEMBER AND TWO ADJOINING FLEXIBLE MEMBERS ALLOW DISCONTINUITY FOR MOMENT AND AXIAL FORCE SIMULATING HINGE.
4. MODULUS OF ELASTICITY
   FOR PIER (CONCRETE GRADE M300)
   $E_c = 3.118 \times 10^6$ t/m²
   FOR SUPERSTRUCTURE (CONCRETE GRADE M.450)
   $E_c = 3.818 \times 10^6$ t/m².
   EC EVALUATED ACCORDING TO THE FORMULA
   $E_c = 18000\sqrt{F_c}$
   WHERE, E_c : MODULUS OF ELASTICITY IN kg/cm²
   F_c : CRUSHING STRENGTH OF CONCRETE AT 28 DAYS IN kg/cm².
5. MEMBER NUMBERS 34 & 81 CONNECTING JOINTS AT TOP OF PIER AND C.G OF DECKING AT THAT SECTION ARE IDEALIZED AS PIER MEMBERS FOR FRAME ANALYSIS.
6. GENERAL ARRANGEMENT OF WELL FOUNDATIONS & PIERS FOR NAVIGATION SPANS REFER DRG. NO. 526/32.
7. FOR C.A. OF NAVIGATION PIERS P_{55} & P_{56} REFER TO DRG. NO. 526/37
8. FIXITY LEVEL FOR PIERS ASSUMED AT CENTRE OF WELL CAP i.e AT R.L (3.764 − ½ × 2.15 M) = R.L 2.689 M.

Date	Rev.	Particulars	By	Chkd.
27/8/86	C	Section properties changed as per revised sections in Drg. no. 526/34	MP	
17/1/86	B	FRAME GEOMETRY CHANGED AS PER ACTUAL SPANS & REDUCED R.L.s OF LEVELS	MP	
7/8/85	A	FRAME GEOMETRY AND SECTIONAL PROPERTIES REVISED	MP	
DATE	REV.	PARTICULARS	BY	CHKD.

REVISIONS

GAMMON INDIA LIMITED
ENGINEERS & CONTRACTORS

CLIENT: DIVISIONAL ENGINEER (H) PAMBAN BRIDGE PROJECT DIVISION NO. II.

PROJECT: BALANCE WORK OF PAMBAN BRIDGE.

TITLE: FRAME GEOMETRY FOR COMPUTER ANALYSIS

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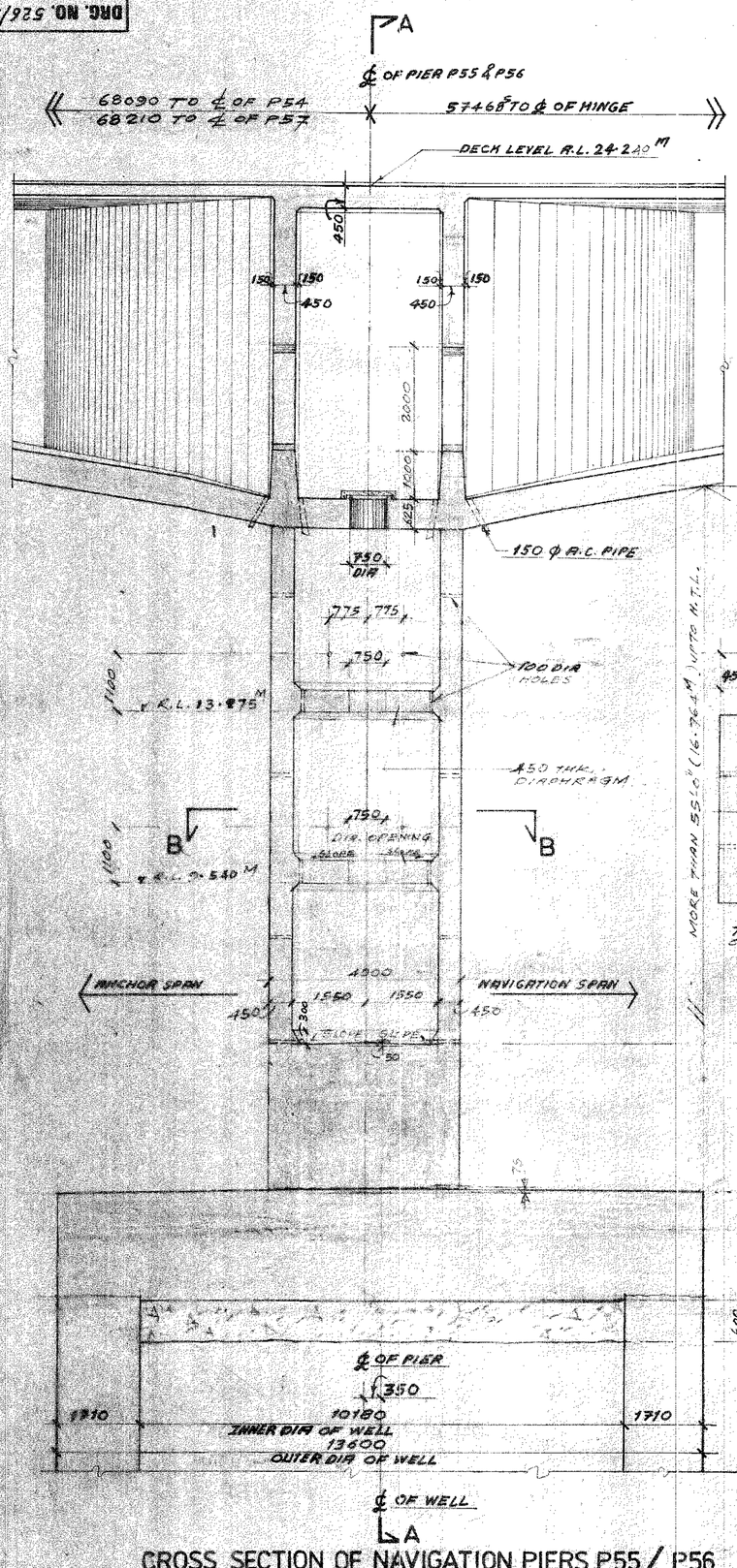
APPROVED FOR CONSTRUCTION BY

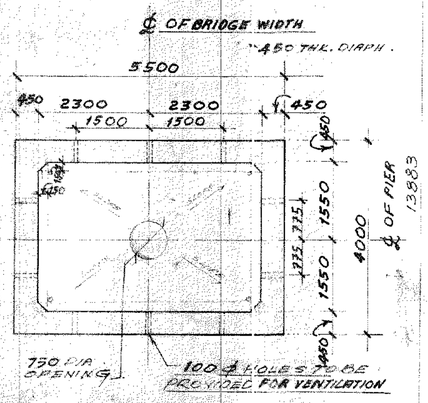
D.T.M.

T.M.

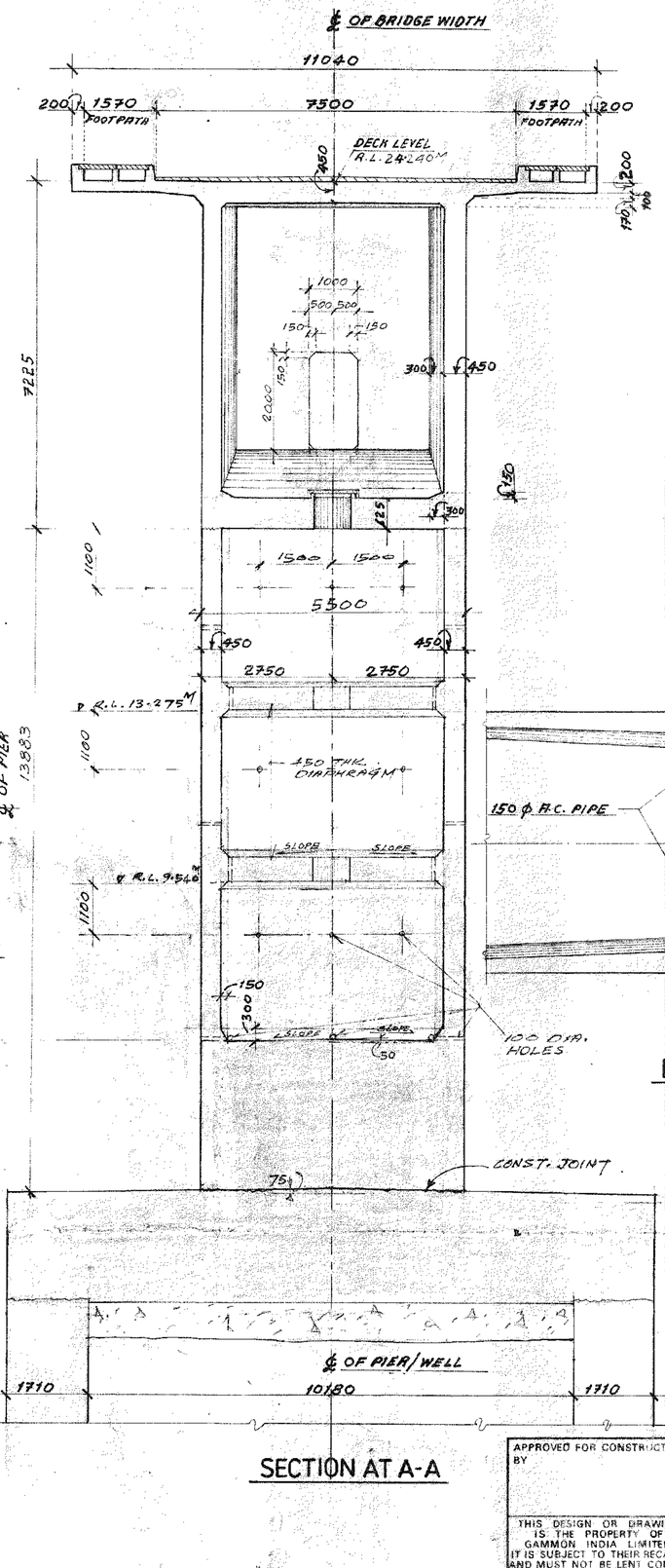
DRN.	TDA
CHKD.	
DSND.	MP
CHKD.	
SCALE	1:300
SERIAL NO.	5752
DATE	19th JUNE 1984
DRG. NO.	526/33/C

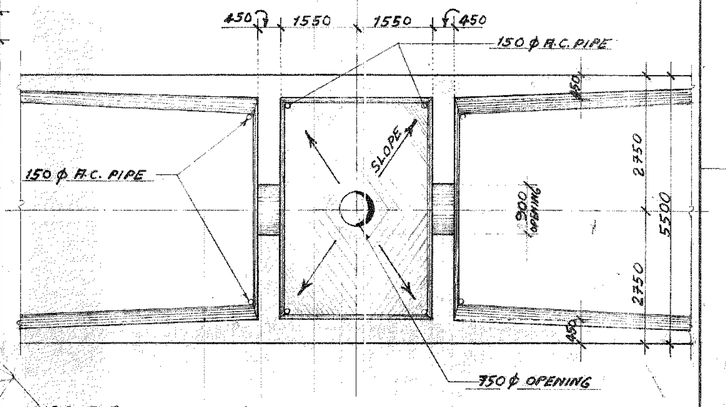
DRG. NO. 526/37-A





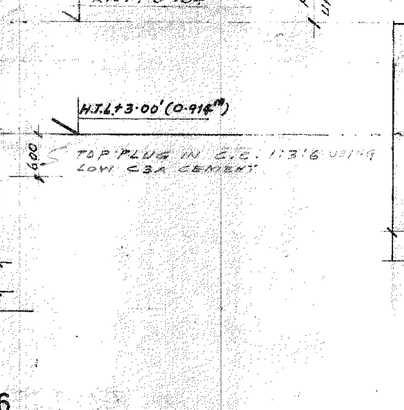
PLAN AT B-B





PART PLAN OF BOX GIRDER

CROSS SECTION OF NAVIGATION PIERS P55 / P56



SECTION AT A-A

NOTES

1) ALL DIMENSIONS ARE IN MILLIMETRES & LEVELS ARE IN METRES UNLESS OTHERWISE STATED
2) THIS DRAWING SHALL BE READ IN CONJUNCTION WITH OUR TENDER DRG. NO. 4636E
3) FOR LOCATION & DETAILS OF HOLES FOR SUSPENDERS REFER SEPARATE DRG.
4) FOR DETAILS OF DRAIN SPOUT REFER SEPARATE DRG.
5) STRUCTURAL DECK TOP LEVELS & DIMENSIONAL LAY OUT OF SUPERSTRUCTURE FOR NAVIGATION SPANS REFER DRG. NO. 526/31-C
6) FOR GENERAL ARRANGEMENT OF WELLS BELOW NAVIGATION PIERS REFER DEPT'S DRG NO. PBP/17/1981
7) FOR ALL DETAILS OF WELL CAP REFER SEPARATE DRG.
8) ALWAYS REFER THE LATEST REVISIONS OF THE DRG. REFERRED HEREIN.
9) FOR R.C. DETAILS OF NAVIGATION PIERS & PIER-HEADS REFER SEPARATE DRAWINGS.

DATE	REV.	PARTICULARS	BY	CHKD.
21/8/85	B.	PIER SHOWN SOLID UPTO R.L. 6.25 M & DIAPH. ADDED R.L. OF BOTTOM OF WELL CAP REVISED TO H.T.L. & OTHER MINOR CHANGES & FILLING SHOWN.	AK	MK
3/1/85	A		AK	MK

REVISIONS

GAMMON INDIA LIMITED
ENGINEERS & CONTRACTORS

CLIENT DIVISIONAL ENGINEER(H) PAMBAN BRIDGE PROJECT DIVISION NO. II

PROJECT BALANCE WORK OF PAMBAN BRIDGE

TITLE GENERAL ARRANGMENT OF NAVIGATION PIERS P55 & P56

APPROVED FOR CONSTRUCTION BY

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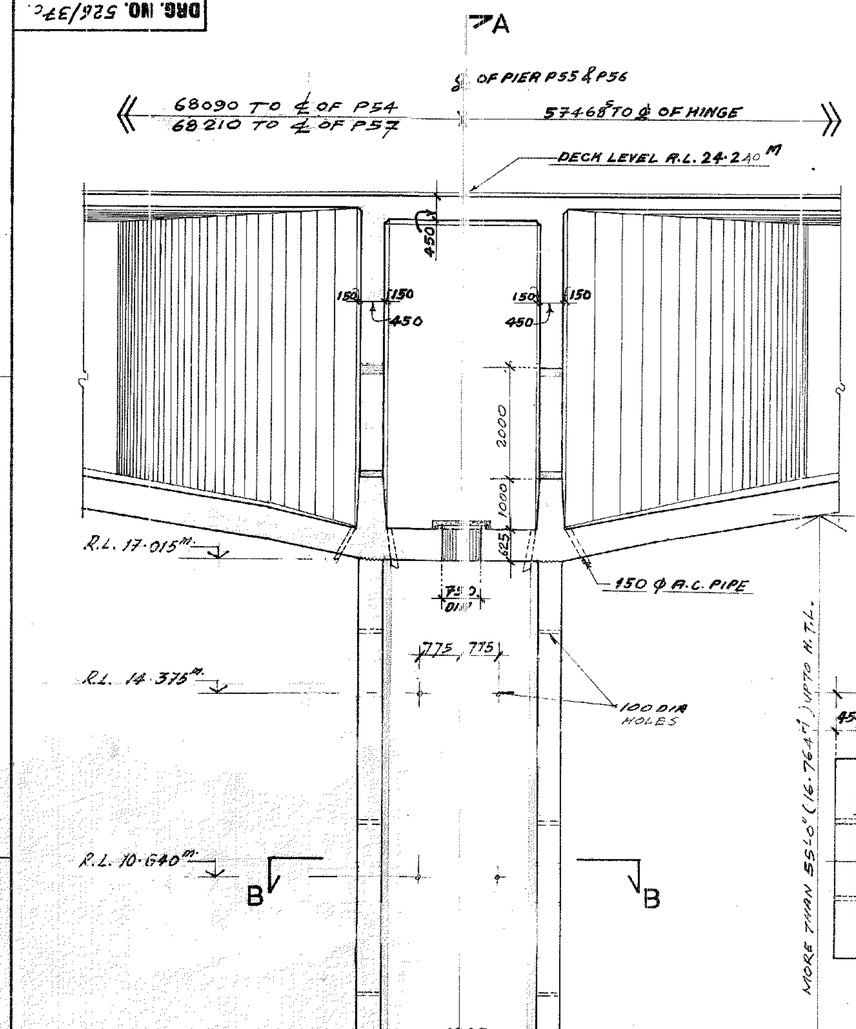
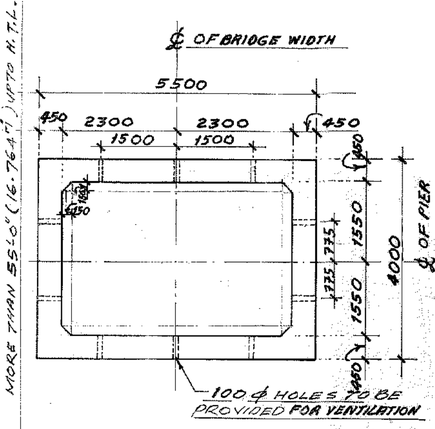
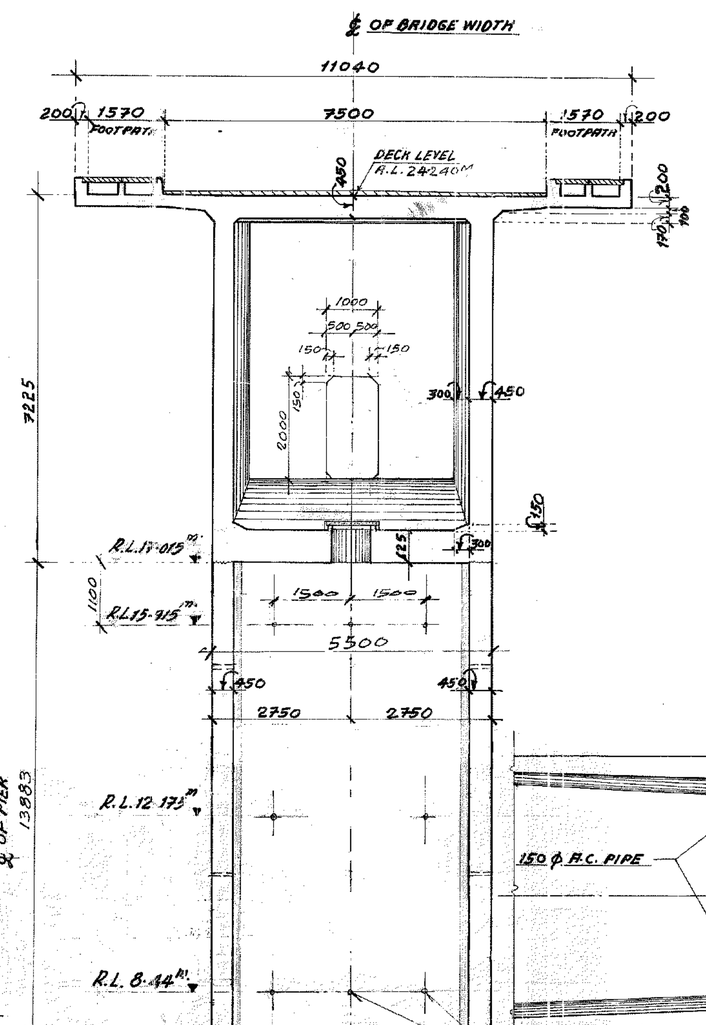
		SER. No.	DATE	SCALE
DRN. U.R. Mandelia	D.T.M	6428	2/9/85	1:75
CHKD.	T.M	DRG. NO. 526/37-B		
DSND.				

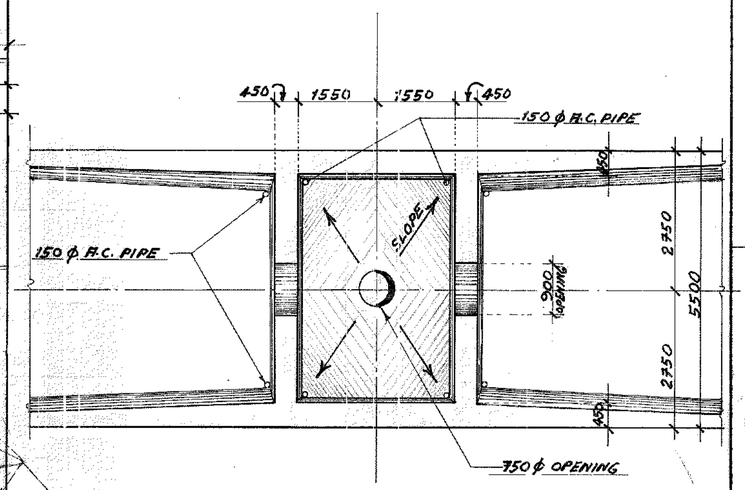
DRG. NO. 526/37c



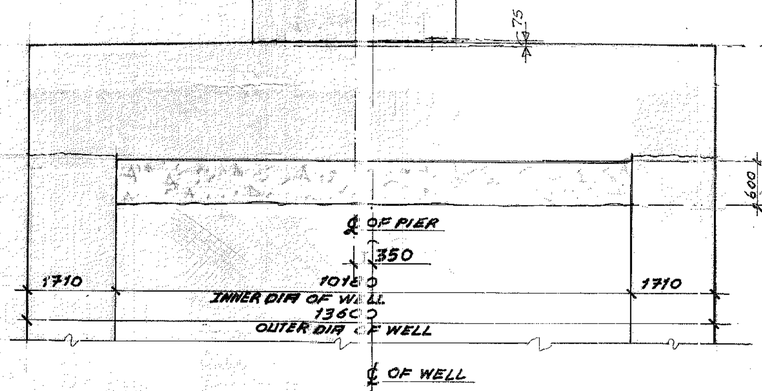


PLAN AT B-B



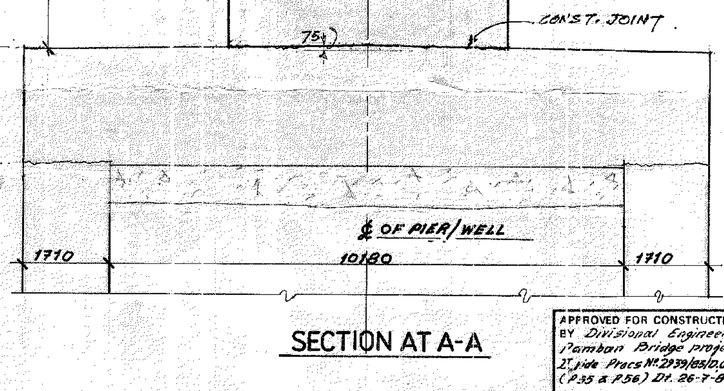


PART PLAN OF BOX GIRDER



CROSS SECTION OF NAVIGATION PIERS P55 / P56

PIER SOLID UPTO R.L. 16·25 M



SECTION AT A-A

NOTES

1) ALL DIMENSIONS ARE IN MILLIMETRES & LEVELS ARE IN METRES UNLESS OTHERWISE STATED
2) THIS DRAWING SHALL BE READ IN CONJUNCTION WITH OUR TENDER DRG. NO. 4636E
3) FOR LOCATION & DETAILS OF HOLES FOR SUSPENDERS REFER SEPARATE DRG.
4) FOR DETAILS OF DRAIN SPOUT REFER A SEPARATE DRG.
5) STRUCTURAL DECK TOP LEVELS & DIMENSIONAL LAY OUT OF SUPERSTRUCTURE FOR NAVIGATION SPANS REFER DRG. NO. 526/31c
6) FOR GENERAL ARRANGEMENT OF WELLS BELOW NAVIGATION PIERS REFER DEPT'S DRG No. PBP/17/1981.
7) FOR ALL DETAILS OF WELL CAP REFER SEPARATE DRG.
8) ALWAYS REFER THE LATEST REVISIONS OF THE DRG. REFERRED HEREIN.
9) FOR R.C. DETAILS OF NAVIGATION PIERS & PIER-HEADS REFER SEPARATE DRAWINGS.

APPROVAL ACCORDED UPTO R.L. + 16·015 M ONLY.

DATE	REV.	PARTICULARS	BY	CHKD.
9-7-86	C	Diaphragms deleted.		
21/8/86	B	PIER SHAFT SOLID UPTO R.L. 16·25 & DRAWN ADDED.		
9/11/82	A	R.L. OF BOTTOM OF WELL CAP RAISED TO H.T.L. & OTHER MINOR CHANGES, C.S. FILLING SHOWN.		

REVISIONS

GAMMON INDIA LIMITED
ENGINEERS & CONTRACTORS

CLIENT: DIVISIONAL ENGINEER (H) PAMBAN BRIDGE PROJECT DIVISION NO. II

PROJECT: BALANCE WORK OF PAMBAN BRIDGE

TITLE: GENERAL ARRANGMENT OF NAVIGATION PIERS P55 & P56

APPROVED FOR CONSTRUCTION BY Divisional Engineer Pamban Bridge project Vide Procs No. 2939/85/D.O.(I) (P.55 & P.56) Dt. 26-7-86.

Drg. No: As per department PBP/9/86

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DRN.	U.R. Mandelkar	D.T.M	SER. No.	DATE	SCALE
CHKD.			6429	2/8/85	1:75
DSND.		T.M	DRG. NO. 526/37c		

DRG. NO.

℄ OF PIER. SYMMETRICAL ABOUT ℄.

R.L. 17·015 M

1000

R.L. 13·275 M

33 NOS: 16 ϕ BARS EQ. PLACED AT 140 C/C. MK b1 ON INSIDE FACE. + 4 Nos 20 ϕ MK. a1.

8 ϕ TIES AT 280 % VERT. & HORIZ. ϕ TO BE STAGGERED. (THROUGHOUT) MK. L1.

10 ϕ LINKS AT 190 C/C MK. C2.

80 CL. COV. — 80 CL. COV.

39 NOS: 20 ϕ BARS EQ. PLACED AT 140 C/C MK a1 ON OUTSIDE FACE

R.L. 9·540 M

{ 20 ϕ BARS: 1596 LG. MK a1 TOTAL NOS 132. 16 ϕ BARS 1596 LG. MK b1 TOTAL NOS: 108.

ANCHOR SPAN.

NAVIGATION SPAN

SLOPE SLOPE

SOLID UPTO R.L. 6·25 M

100 DIA HOLES

10 ϕ @ 200 C/C MK. 'h'

10 ϕ @ 200 C/C MK. 'i'

8 ϕ Ties MK C3 @ 190 %.

8 ϕ Ties MK C3 @ 190 %.

TOP OF WELLCAP.

CONST. JOINT.

2325

425

4 NOS: 8 ϕ LINKS AT 425 C/C MK. C2.
4 NOS: 8 ϕ LINKS MK C1 IN OTHER DIRECTION.

350

℄ OF WELL FOUNDATION.

• CROSS SECTION OF PIER

10 ϕ 4670 LONG MK. 'h' (TOTAL NOS. 27)

10 ϕ 6170 LONG MK. 'i' (TOTAL NOS. 20)

450 450 'x'

x = 3370 FOR h.

x = 4870 FOR i.

150 NET INSIDE DIA. 300 (50 50)

80 CL. COV. 100 DIA HOLE. 80 CL. COV.

8 ϕ HELIX AROUND EACH HOLE 2600 LG.

• DETAIL OF HELIX. (34 Nos.)

℄ R.L. 16·015 M (REFER NOTE NO. 10 BEFORE PROCEEDING).

• ENLARGED DETAIL AT 'Y'

80 CL. COV. 80 CL. COV. 80 CL. COV.

• ENLARGED DETAIL AT 'Z'

150 21 NOS: 20 ϕ BARS EQ. PLACED AT 150 C/C MK a1 150

10 ϕ LINKS AT 190 C/C ON BOTH FACES. MK. C1

6 NOS: 20 ϕ BAR MK a1

(80 CL. COVER.)

℄ OF BRIDGE WIDTH

21 NOS: 16 ϕ BARS EQ. PLACED AT 150 C/C MK b1

33 NOS: 16 ϕ BARS EQ. PLACED AT 140 C/C MK b1

33 Nos 20 ϕ BARS EQ. PLACED AT 140 C/C MK. a1.

8 ϕ TIES AT 280 % VERT. & HORIZ. ϕ TO BE STAGGERED. (THROUGHOUT) MK. L1.

270 NETT INSIDE.

8 ϕ TIES 425 LG. MK. L1 TOTAL Nos 2028.

10 ϕ 5800 Lg. MK. C2. TOTAL Nos 2X2X78.

(8 ϕ Tie 5520 Lg. MK. C4. TOTAL Nos 10X15)

5380 NETT INSIDE.

90 COVER TO VERT. BARS.

℄ OF PIER.

80 CL. COVER + 270 NETT INSIDE.

10 ϕ HAUNCH BAR AT 190 C/C MK. h1

• PLAN AT X-X

10 ϕ Links MK. C1

8 ϕ Ties @ 190 %. MK. C4. Vertically for alternate bars.

10 ϕ Links MK. C2.

10 ϕ Links MK. C2.

℄ OF BRIDGE WIDTH.

8 ϕ Ties @ 190 %. MK. C3. Vertically for alternate bars.

10 ϕ Links MK. C1.

PLAN AT Y-Y.

80 CL. Cover. 3820 80 CL. Cover.

8 ϕ Tie 4030 Lg. MK. C3 TOTAL Nos 16X15.

H.T.L + 0·914 M

170

10 ϕ HAUNCH BAR 1500 LG. MK. h1 TOTAL Nos 4X72

1100

200

80 CL. cover 3820 NET INSIDE. 80 CL. cover.

270 NET INSIDE.

270 NET INSIDE.

10 ϕ 4300 Lg. MK. C1 TOTAL NOS: 2X2X78.

• QUANTITIES ARE SHOWN FOR ONE PIER ONLY ---- 2-OFF.

NOTES

1. ALL DIMENSIONS ARE IN MILLIMETRES & LEVELS ARE IN METRES.
2. THIS DRG. SHALL BE READ IN CONJUNTION WITH GIL. TENDER DRG. NO. 4636E.
3. R.C.C. DETAILS OF WELL CAP UNDER NAVIGATION PIER REFER DRG. NO. 526/35B.
4. FOR GENERAL ARRANGEMENT OF NAVIGATION PIERS P55 & P56 REFER DRG. NO. 526/37C.
5. FOR GENERAL LAYOUT & SECTIONAL DIMENSIONS OF BOX DECKING REFER DRG. NO. 526/31D.
6. GRADE OF CONCRETE FOR NAVIGATION PIER ..... M 350.
7. ALL REINFT. SHOWN IN THIS DRG. ARE TO BE OF MILD STEEL GRADE I CONFORMING TO I.S. 432 .... 1966.
8. REINFORCING BARS MAY BE JOINED BY LAPPING. THE MINIMUM LAP LENGTH SHALL NOT BE LESS THAN 30'd' WHERE 'd' IS THE DIA OF BARS TO BE LAPPED, SUCH JOINTS SHALL BE STAGGERED & NOT MORE THAN ONE IN EVERY TWO BARS BE LAPPED AT THE SAME SECTION.
9. CONSTRUCTION JT. TREATMENT :—
   a) THE TREATMENT OF CONST. JT. SHALL COMMENCE IMMEDIATELY AFTER THE CONCRETE WAS PARTIALLY SET, SAY WITHIN THREE TO FOUR HOURS OF CONCRETING. THE LAITANCE SHALL BE REMOVED BY WIRE BRUSHING, CHIPPING & WATER JETTING WHERE APPROPRIATE & THE COARSE AGGREGATES EXPOSED OVER THE ENTIRE AREA OF THE JOINT & THE SURFACE MAINTAINED IN A CLEAN CONDITION.
   b) AT LEAST 24 HOURS PRIOR TO PLACEMENT OF FRESH CONCRETE AGAINST THE EXPOSED SURFACE OF THE CONSTRUCTION JOINT, THE EXPOSED SURFACE SHALL BE THOROUGHLY WETTED & WETNESS MAINTAINED UNTIL AT LEAST 2 HOURS PRIOR TO COMMENCEMENT OF CONCRETING.
   c) AT THE TIME OF ACTUAL PLACEMENT OF CONCRETE AGAINST THE TREATED CONST. JT. SURFACE, THE SURFACE SHOULD BE IN A SATURATED DRY CONDITION. THE ROUGHENED SURFACE SHOULD BE THOROUGHLY CLEANED OF ALL LOOSE MATTERS BEFORE PLACING FRESH CONCRETE.
10. PIER CONCRETING SHALL BE STOPPED AT A CONSTRUCTION JOINT AT R.L. 16·015 m. FURTHER CONCRETING TO BE CARRIED OUT AS PER SEPRATE DRG. SHOWING REINFT. DETAILS OF PIER-HEAD.
11. ALWAYS REFER LATEST REVISIONS OF THE DRAWINGS REFERRED HEREIN.

DATE	REV.	PARTICULARS	BY	CHKD.
9-7-86.	C	Bars MK. 'C', 'C2', 'h' Changed from 8 ϕ to 10 ϕ & Diaphragms deleted.		
2-7-86.	B	16 dia. bars on outer faces along A.N. side changed to 20 dia. Plan at Y-Y added and other minor changes.		
30-1-86.	A	PIER MADE SOLID UPTO R.L 6·25 M, CROSS DIAPHRAGMS ADDED.		

REVISIONS

GAMMON INDIA LIMITED
ENGINEERS & CONTRACTORS

CLIENT: DIVISIONAL ENGINEER (H) PAMBAN BRIDGE PROJECT DIVN. No. II.

PROJECT: BALANCE WORK OF PAMBAN BRIDGE.

TITLE: R.C.C. DETAILS OF NAVIGATION PIER Nos P55 & P56.

APPROVED FOR CONSTRUCTION BY Divisional Engineer Pamban Bridge Project II, vide Proc. No. 2939/86/Tech (P55 & P56) Dt. 26-7-86.

Drg. No. as per department PBP/10/86

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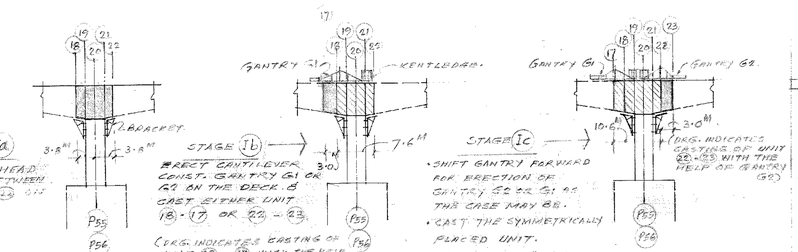
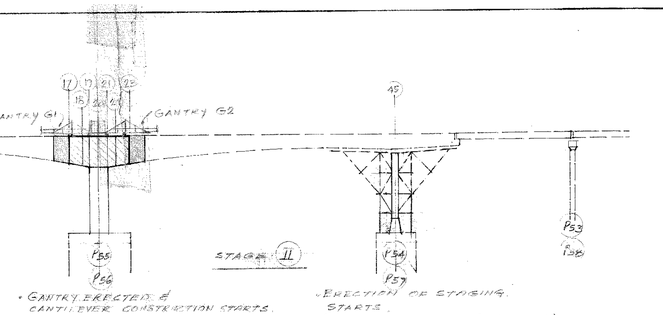
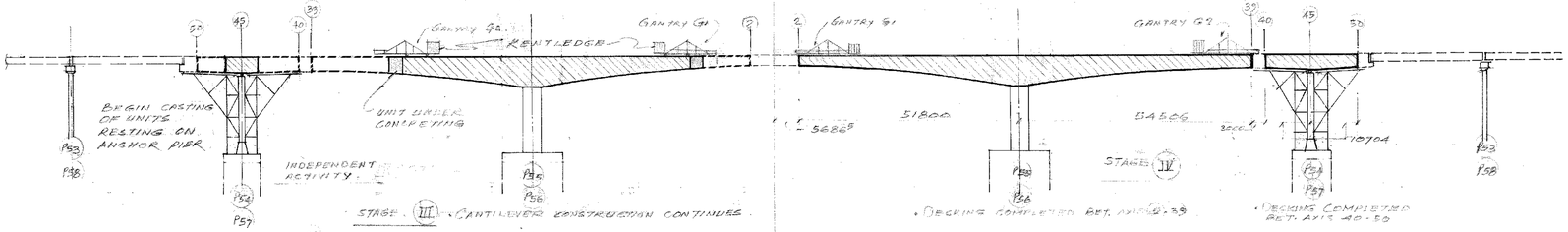
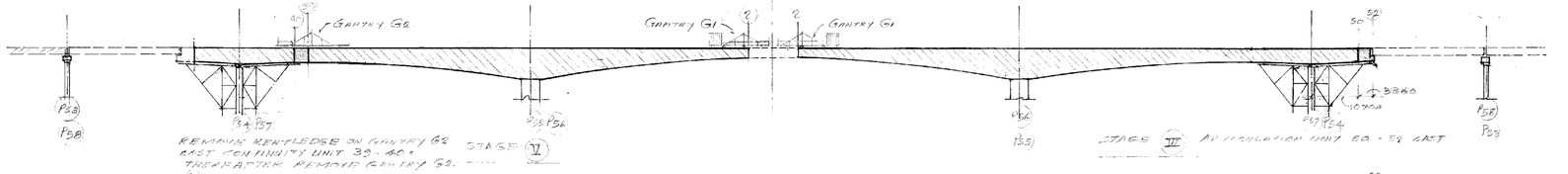
		SER. No.	DATE	SCALE
DRN.	R.M.K.	6592	9/11/85	1:50 1:75
CHKD.				
DSND.		DRG. NO. 526/38		

D.T.M. T.M.









LEGEND

- PORTION ALREADY CAST
- UNIT UNDER CONSTRUCTION.
- WORK YET TO BE DONE

NOTES :—

1. ALL DIMENSIONS ARE IN MILLIMETRES & LEVELS ARE IN METRES UNLESS OTHERWISE STATED.
2. THIS DRAWING IS INDICATIVE ONLY & DIMENSIONS OF MEMBERS ARE NOT TO BE SCALED.
3. THIS DRAWING SHALL BE READ IN CONJUNCTION WITH THE LATEST REVISION OF FOLLOWING DRGS :-
   - i) GENERAL ARRANGEMENT OF BRIDGE DRG. NO. 46366.
   - ii) FOR GENERAL ARRANGEMENT OF NAVIGATION PIER-HEAD REFER DRG. NO 526/11.
   - iii) GENERAL LAY OUT & SECTIONAL DIMENSIONS OF BOX GIRDER DRG. NO. 526/31.
   - iv) THE CONSTRUCTION ACTIVITY ON MANDAPAM SIDE & PAMBAN SIDE MAY HAVE A TIME LAG TO SUIT THE CONSTRUCTION SCHEDULE.
   - v) FOR THE PORTION OF SUPERSTRUCTURE RESTING ON ANCHOR PIER, i.e. PORTION BETWEEN AXES 40 & 50, CASTING OF SYMMETRICALLY PLACED UNITS IS TO BE CARRIED OUT SIMULTANEOUSLY, STARTING WITH SOFFIT SLAB, WEB & DECK SLAB IN THAT ORDER.

DATE	REV.	PARTICULARS.	BY	CHKD.
		REVISIONS.		

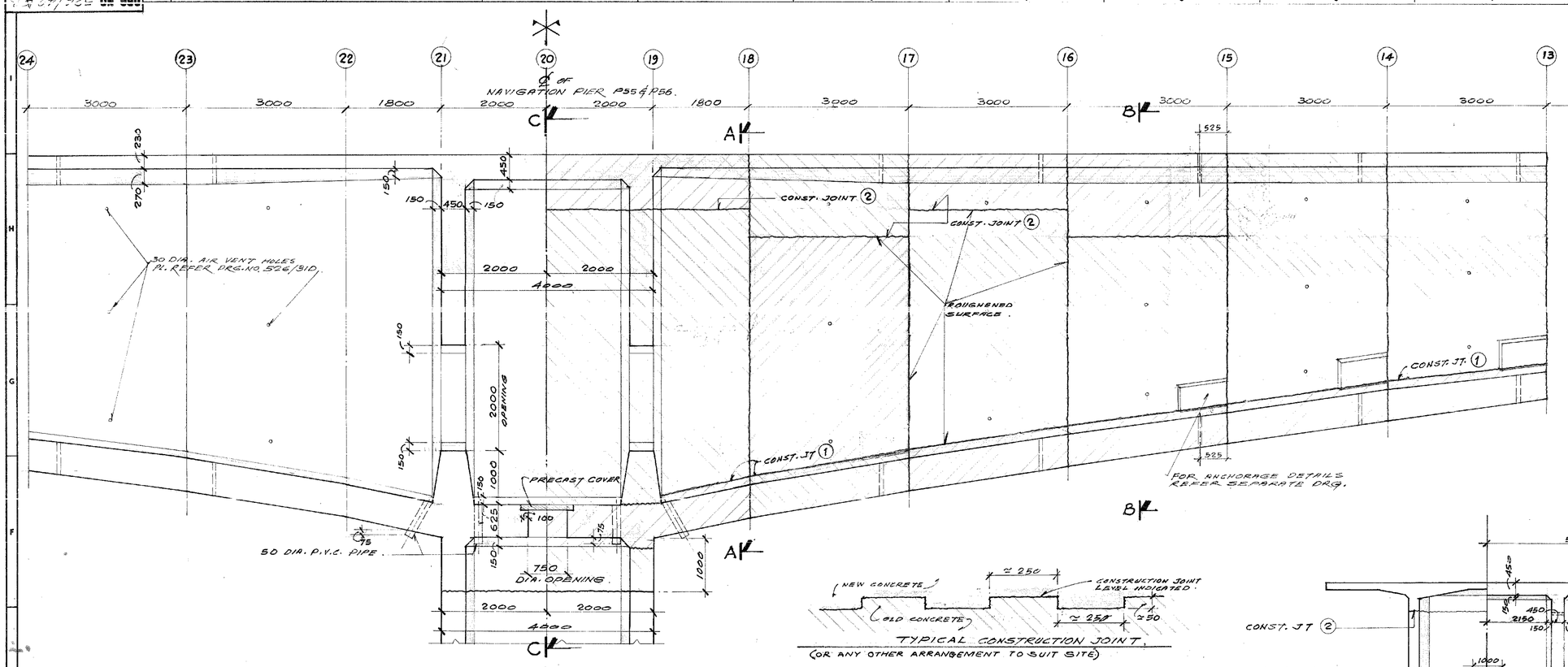
GAMMON INDIA LIMITED
ENGINEERS & CONTRACTORS

CLIENT. DIVISIONAL ENGINEER (H) PAMBAN BRIDGE PROJECT DIVISION NO. II

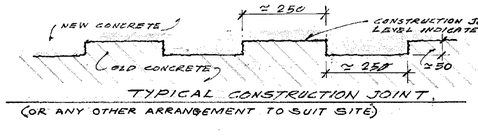
PROJECT. BALANCE WORK OF PAMBAN BRIDGE.

TITLE. CONSTRUCTION STAGES OF BOX DECKING.

DRN	K.M.K.		SCALE	-
CHKD		P.T.M	SR. NO.	6998
DSND			DATE	5-8-86.
CHKD		T.M	DRG. NO.	526/41

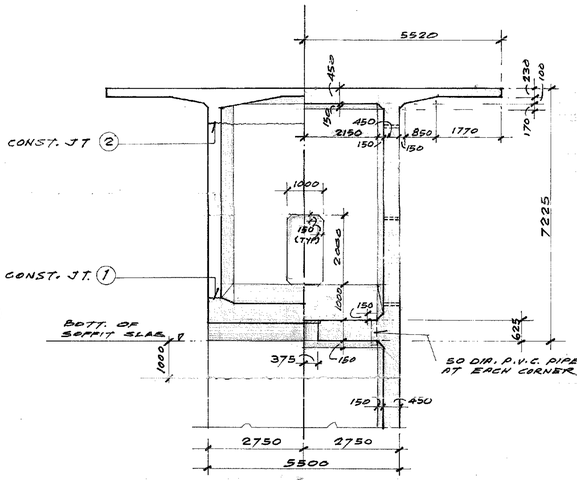


• PART LONGITUDINAL SECTION SHOWING PIER-HEAD DIMENSION ONLY



TYPICAL CONSTRUCTION JOINT.
(OR ANY OTHER ARRANGEMENT TO SUIT SITE)

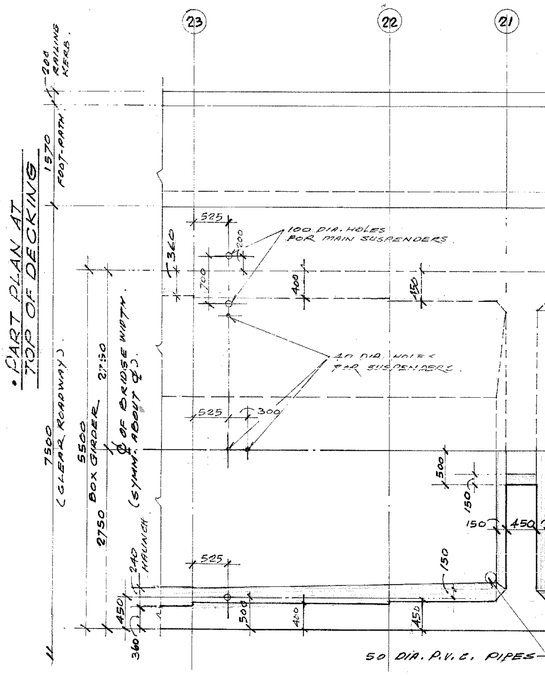
• PART LONGITUDINAL SECTION SHOWING CONSTRUCTION JOINTS ONLY



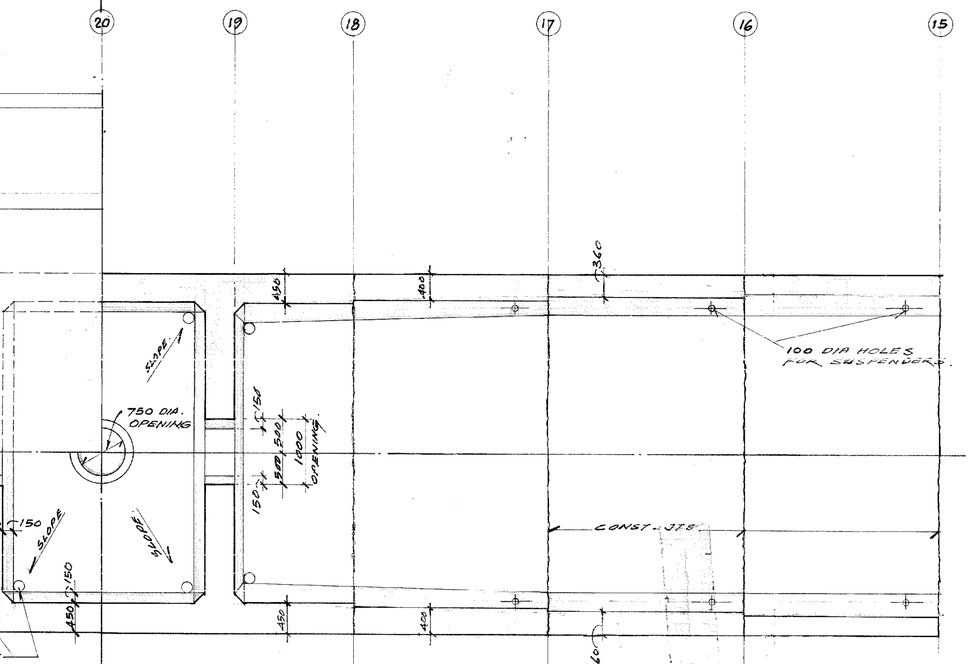
• SECTION AT A-A (SHOWING CONST. JTS. ONLY).

• SECTION AT C-C (SHOWING PIER-HEAD DIMENSIONS ONLY).

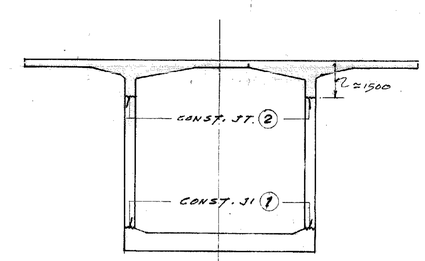
• PART PLAN AT TOP OF DECKING



• PART PLAN OF BOX GIRDER SHOWING DIMENSIONS



• PART PLAN OF BOX GIRDER SHOWING CONSTRUCTION JOINTS



SECTION AT B-B
(SHOWING CONST. JOINTS ONLY)

NOTES

1. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE STATED.
2. FOR STRUCTURAL DECK TOP LEVELS & DIMENSIONAL LAYOUT OF BOX DECKING REFER DRG. NO. 526/31F.
3. FOR DETAILS OF PIER-HEAD REINFORCEMENT & CABLE PROFILE REFER SEPARATE DRGS.
4. REFER ALWAYS THE LATEST REVISIONS OF THE DRAWINGS REFERRED HEREIN.
5. CONSTRUCTION JOINTS SHALL BE PROVIDED AT POSITIONS AS GENERALLY INDICATED.
6. LOCATION OF JOINT 2 SHALL BE BELOW THE JUNCTION OF DECK SLAB AND WEB. THE JOINTS IN ADJOINING UNITS SHALL BE STAGGERED BY AT LEAST 300 mm.
7. THE TIME LAG BETWEEN SUCCESSIVE HORIZONTAL CONST. JTS. 1 & 2 FOR UNITS BETWEEN SECTIONS 18 TO 22 SHALL PREFERABLY NOT EXCEED 48 HOURS. THE ENTIRE CONCRETING OF EACH UNIT SHALL GENERALLY BE COMPLETED WITHIN 1 DAYS.
8. THE TIME LAG FOR THE BALANCE UNITS BETWEEN SUCCESSIVE HORIZONTAL CONST. JTS. 1 & 2 SHALL NOT EXCEED 12 HOURS.

• CONSTRUCTION JOINT TREATMENT:-

a) THE TREATMENT OF CONST. JT. SHALL COMMENCE IMMEDIATELY AFTER THE CONCRETE HAS PARTIALLY SET WITHIN THREE TO FOUR HOURS OF CONCRETING. THE LAITANCE SHALL BE REMOVED BY WIRE BRUSHING, CHIPPING & WATER JETTING WHERE APPROPRIATE & THE COARSE AGGREGATES EXPOSED OVER THE ENTIRE AREA OF THE JOINT & THE SURFACE MAINTAINED IN A CLEAN CONDITION.

b) AT LEAST 24 HOURS PRIOR TO PLACEMENT OF FRESH CONCRETE AGAINST THE EXPOSED SURFACE OF THE CONST. JT, THE EXPOSED SURFACE SHALL BE THOROUGHLY WETTED & WETNESS MAINTAINED UNTIL AT LEAST TWO HOURS PRIOR TO COMMENCEMENT OF CONCRETING.

c) AT THE TIME OF ACTUAL PLACEMENT OF CONCRETE AGAINST THE TREATED CONST. JT. SURFACE, THE SURFACE SHOULD BE IN A SATURATED DRY CONDITION, THE ROUGHENED SURFACE SHOULD BE THOROUGHLY CLEANED OF ALL LOOSE MATTERS BEFORE PLACING FRESH CONCRETE.

• PRECAUTIONS WHILE CONCRETING:-

i) CONCRETE SHOULD BE PLACED IN UNIFORM LAYERS OF ABOUT 20 CM TO 30 CM IN DEPTH AND IN SUCH A MANNER SO AS TO AVOID DISPLACEMENT OF CABLES FROM THEIR CORRECT PROFILE

ii) ADEQUATE CARE SHALL BE TAKEN TO AVOID DEFORMATION OF SHEATHING DUCTS.

iii) CARE SHALL BE TAKEN TO ENSURE THAT VIBRATOR NEEDLE DOES NOT COME INTO CONTACT WITH SHEATHING DUCT DIRECTLY TO AVOID PUNCTURING.

iv) ALL JOINTS IN THE SHEATHING DUCTS SHALL BE EFFECTIVELY SEALED BY SUITABLE ADHESIVE TAPES TO PREVENT LEAKAGE OF CEMENT SLURRY.

v) CURING SHOULD BE DONE WITH FRESH WATER ONLY.

DATE	REV.	PARTICULARS	BY	CHKD.
12.12.86	B	MAN HOLE IN DECK SLAB AT PIER-HEAD DELETED. ADDITIONAL MAN HOLE IN DECK SLAB SHOWN, CONST. JT NO 2A DELETED, CONST. JTS 2 DELETED FOR UNIT 18-19 & 21-22 ANTICLOCKWISE TAILINGS OF WEBS KEPT AS IS TO 18 & 21 TO 22 RESPECTIVELY.	KD	AP
24.11.86	A	ADDITIONAL MAN HOLE IN DECK SLAB SHOWN, CONST JT NO 2A DELETED, CONST. JTS 2 DELETED FOR UNIT 18-19 & 21-22 ANTICLOCKWISE TAILINGS OF WEBS KEPT AS IS TO 18 & 21 TO 22 RESPECTIVELY.	KD	AP

REVISIONS

GAMMON INDIA LIMITED
ENGINEERS & CONTRACTORS

CLIENT: DIVISIONAL ENGINEER (H) PAMBAN BRIDGE PROJECT DIVISION No. II

PROJECT: BALANCE WORK OF PAMBAN BRIDGE

TITLE: DIMENSIONAL LAYOUT FOR PIER-HEAD & DETAILS OF CONSTRUCTION JOINTS

DRAWING NO. AE (RK) DEPT. CE (H) PBI/2/187

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APPROVED FOR CONSTRUCTION BY DIV. ENGINEER PAMBAN BRIDGE PROJECT DIVISION No. II VIDE REF. NO. 2(1)/E-II/ DT. 28-11-87

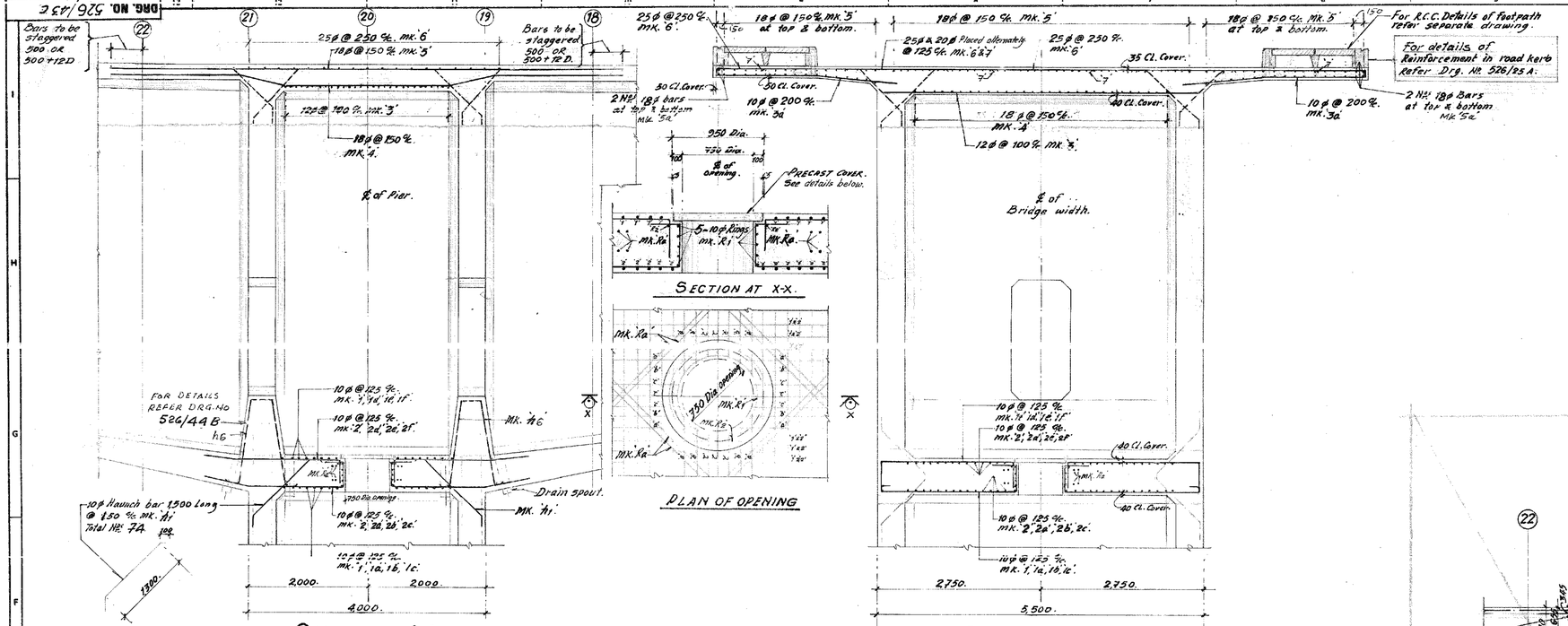
DRN.		SCALE	1:400
CHKD.		SERIAL NO.	7041
DSND.		DATE	14-7-1986
CHKD.			

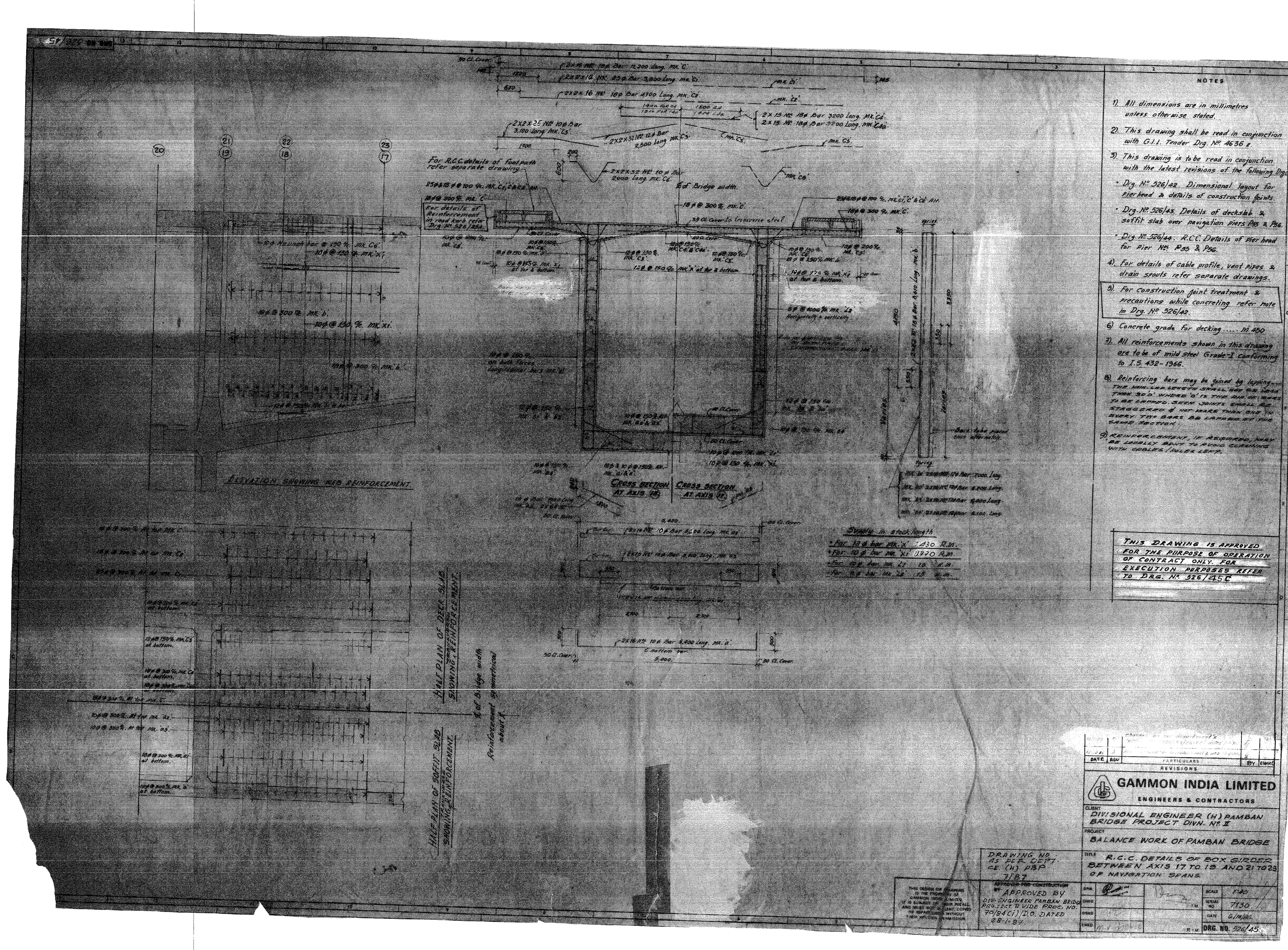
D.T.M. T.M.

DRG. NO. 526/42

DRG. NO. 526/42 A3

DRG. NO. 526/43 C


Bars to be staggered 500 OR 300+12D
25ϕ @ 250 c/c. mk. 6
18ϕ @ 150 c/c. mk. 5
Bars to be staggered 500 OR 300+12D.
18ϕ @ 150 c/c. mk. 5
25ϕ @ 250 c/c. mk. 6
18ϕ @ 150 c/c. mk. 5
18ϕ @ 150 c/c. mk. 5
at top & bottom.
25ϕ & 20ϕ Placed alternately @ 125 c/c. mk. 6 & 7
25ϕ @ 250 c/c. mk. 6
18ϕ @ 150 c/c. mk. 5
at top & bottom.
For R.C.C. Details of footpath refer separate drawing.
For details of Reinforcement in road kerb Refer Drg. No. 526/25 A.
50 Cl. Cover.
35 Cl. Cover.
50 Cl. Cover.
2 Nos 18ϕ bars at top & bottom Mk. 5a.
10ϕ @ 200 c/c. mk. 3a
10ϕ @ 200 c/c. mk. 3a
40 Cl. Cover.
18ϕ @ 150 c/c. mk. 4
12ϕ @ 100 c/c. mk. 3.
12ϕ @ 100 c/c. mk. 3.
℄ of Pier.
950 Dia.
750 Dia.
℄ of opening.
PRECAST CONC. See details below.
5-10ϕ Rings mk. R1
Mk. 4a
Mk. 4a
℄ of Bridge width.
SECTION AT X-X.
Mk. 4a
750 Dia. opening
Mk. R1
Mk. 4a
Mk. 4a
PLAN OF OPENING
FOR DETAILS REFER DRG. NO 526/44 B
10ϕ @ 125 c/c. mk. 1, 1a, 1b, 1f.
10ϕ @ 125 c/c. mk. 2, 2a, 2b, 2f.
Mk. 4a
Mk. 4a
Mk. 4a



NOTES

1) All dimensions are in millimetres unless otherwise stated.

2) This drawing shall be read in conjunction with G.I.I. Tender Drg. Nº 4636 E.

3) This drawing is to be read in conjunction with the latest revisions of the following Drgs.
- Drg. Nº 526/42. Dimensional layout for pier head & details of construction joints.
- Drg. Nº 526/43. Details of deckslab & soffit slab over navigation piers P35 & P36.
- Drg. Nº 526/44. R.C.C. Details of pier head for pier Nº P35 & P36.

4) For details of cable profile, vent pipes & drain spouts refer separate drawings.

5) For construction joint treatment & precautions while concreting refer note in Drg. Nº 526/42.

6) Concrete grade for decking ..... M 450

7) All reinforcements shown in this drawing are to be of mild steel Grade-I Conforming to I.S. 432-1966.

8) Reinforcing bars may be joined by lapping — THE MIN. LAP LENGTH SHALL NOT BE LESS THAN 50 ℓ WHERE ℓ IS THE DIA OF BARS TO BE LAPPED. SUCH JOINTS SHALL BE STAGGERED & NOT MORE THAN ONE IN EVERY TWO BARS BE LAPPED AT THE SAME SECTION.

9) REINFORCEMENT, IF REQUIRED, MAY BE LOCALLY BENT TO AVOID CLASHING WITH CABLES / HOLES ETC.

THIS DRAWING IS APPROVED FOR THE PURPOSE OF OPERATION OF CONTRACT ONLY. FOR EXECUTION PURPOSES REFER TO DRG. Nº 526/45C

DATE	REV	PARTICULARS	BY	CHKD
		REVISIONS		

GAMMON INDIA LIMITED
ENGINEERS & CONTRACTORS

CLIENT: DIVISIONAL ENGINEER (H) PAMBAN BRIDGE PROJECT DIVN. Nº II

PROJECT: BALANCE WORK OF PAMBAN BRIDGE

TITLE: R.C.C. DETAILS OF BOX GIRDER BETWEEN AXIS 17 TO 19 AND 21 TO 23 OF NAVIGATION SPANS.

DRAWING NO. AS PER DEPT. CE. (H) PBP 7187

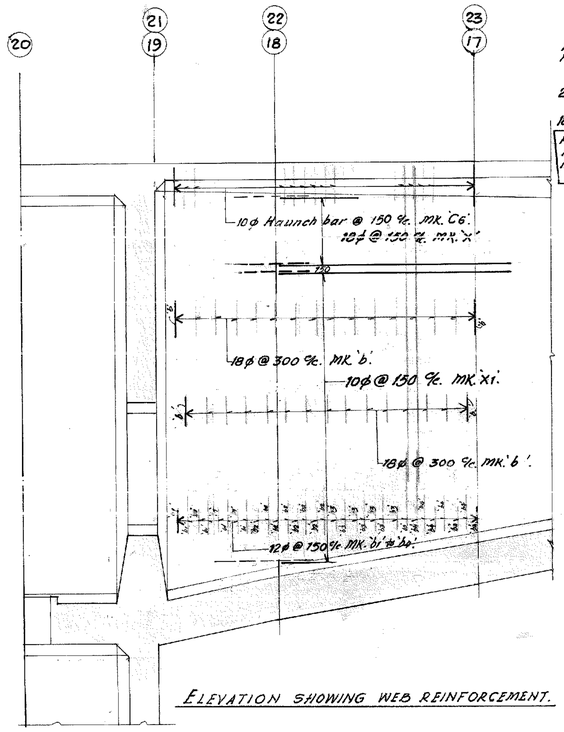
APPROVED FOR CONSTRUCTION
APPROVED BY DIVL ENGINEER PAMBAN BRIDGE PROJECT VIDE FROC. NO. 70/S4C1)/D.O. DATED 28-1-87

DRN.		SCALE	1:40
CHKD		SERIAL NO	7130
OSND		DATE	6/10/86
CHKD			

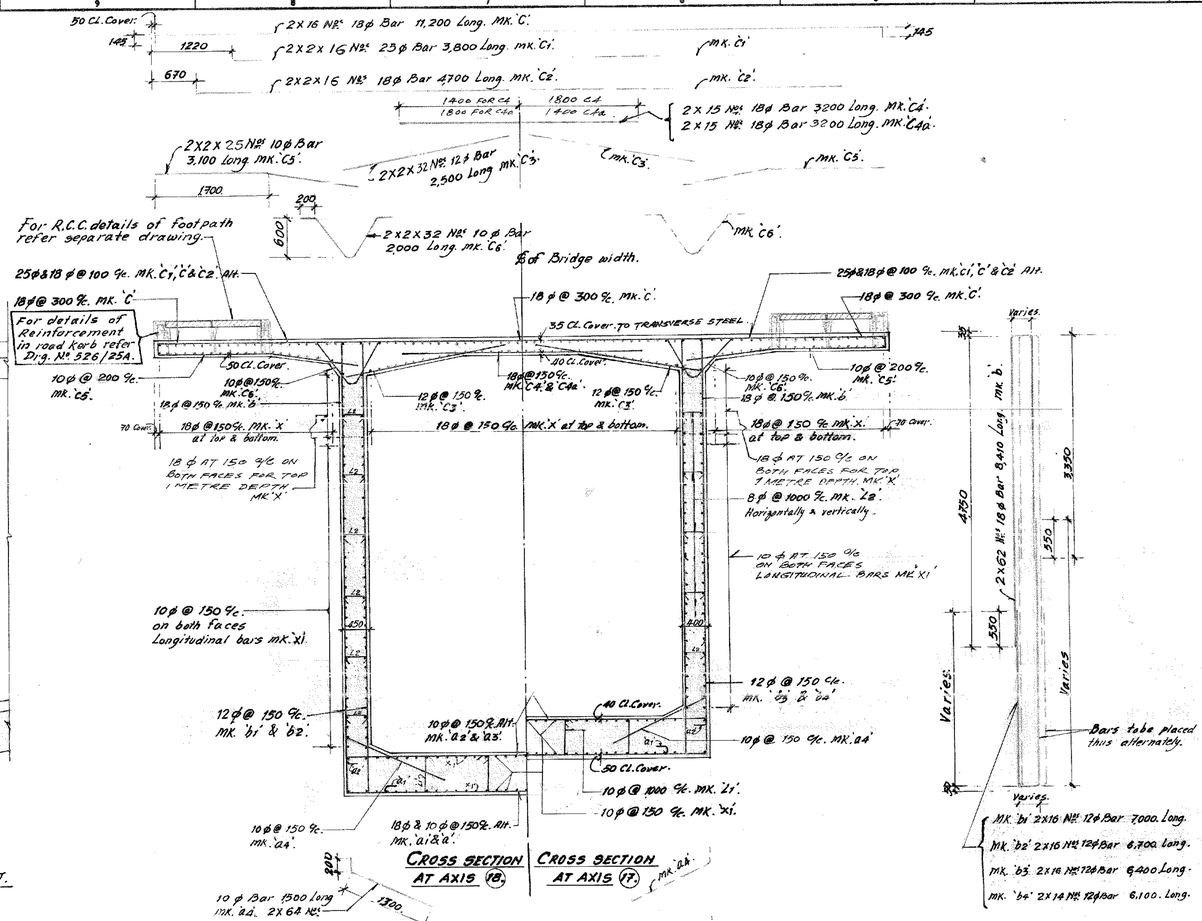
DRG. NO. 526/45

THIS DESIGN OR DRAWING IS THE PROPERTY OF GAMMON INDIA LIMITED. IT IS SUBMITTED ON THE CONDITION THAT IT IS NOT TO BE USED IN WHOLE OR PART FOR ANY WORK WITHOUT THEIR WRITTEN PERMISSION

DRG. NO. 526/86.

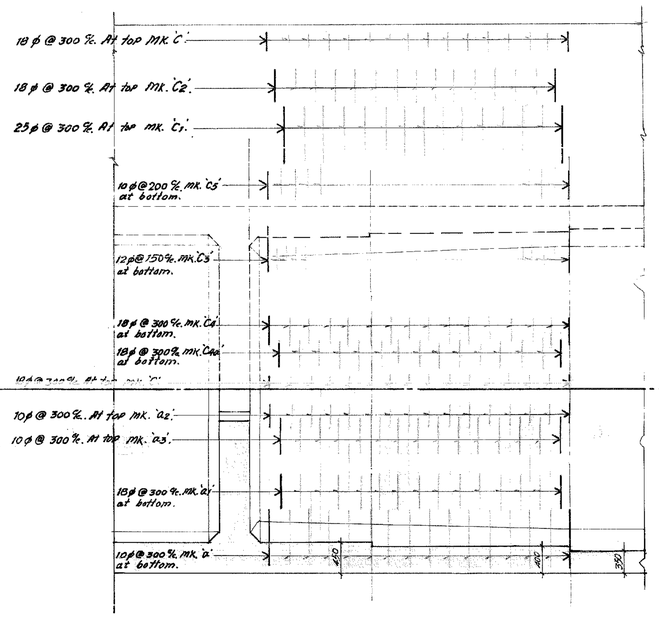


ELEVATION SHOWING WEB REINFORCEMENT.



Supply in stock length.

- For 18 φ bar mk. 'x' 1,210 R.m.
- For 10 φ bar mk. 'x1' 800 R.m.
- For 10 φ bar mk. 'z1' 10 R.m.
- For 8 φ bar mk. 'z2' 15 R.m.



HALF PLAN OF DECK SLAB SHOWING TRANSVERSE REINFORCEMENT.

HALF PLAN OF SOFFIT SLAB SHOWING TRANSVERSE REINFORCEMENT.

℄ of Bridge width
Reinforcement symmetrical about ℄.

NOTES

1). All dimensions are in millimetres unless otherwise stated.

2). This drawing shall be read in conjunction with G.I.I. Tender Drg. No. 4636 E.

3). This drawing is to be read in conjunction with the latest revisions of the following Drgs:

- Drg. No. 526/42B Dimensional layout for pier head & details of construction joints.
- Drg. No. 526/43C Details of deckslab & soffit slab over navigation piers P53 & P56.
- Drg. No. 526/44B R.C.C. Details of Pier head for Pier Nos. P53 & P56.

4). For details of cable profile, vent pipes & drain spouts refer separate drawings.

5). For construction joint treatment & precautions while concreting refer note in Drg. No. 526/42.

6) Concrete grade for decking ..... M 450

7). All reinforcements shown in this drawing are to be of mild Steel Grade-I conforming to I.S. 432-1966.

8). Reinforcing bars may be joined by lapping--- THE MIN. LAP LENGTH SHALL NOT BE LESS THAN 30'b' WHERE 'b' IS THE DIA OF BARS TO BE LAPPED. SUCH JOINTS SHALL BE STAGGERED & NOT MORE THAN ONE IN EVERY TWO BARS BE LAPPED AT THE SAME SECTION.

9). REINFORCEMENT, IF REQUIRED, MAY BE LOCALLY BENT TO AVOID CLASHING WITH CABLES / HOLES LEFT.

PROVISION FOR A REMOTE POSSIBILITY OF LOSS OF PRE-STRESS TO THE EXTENT OF 15% OF THE DESIGN PRESTRESS OVER AND ABOVE CODAL STIPULATIONS HAS ALREADY BEEN MADE WHICH MAY BE KEPT IN VIEW DURING THE MAINTENANCE OF THE BRIDGE.

DATE	REV.	PARTICULARS	BY	CHKD.
3-4-87	C	CHANGES AS PER DEPARTMENT'S LETTER NO. 70/84(i)/D-01 DATED 28-1-87		
14/1/87	B	Changes as per Department's letter No. 4886/B3/86-24/ dated 7-1-87.		
12-12-86	A	Minor modification in reinforcement & web thickness		

REVISIONS

GAMMON INDIA LIMITED
ENGINEERS & CONTRACTORS

CLIENT: DIVISIONAL ENGINEER (H) PAMBAN BRIDGE PROJECT DIVN. No. II

PROJECT: BALANCE WORK OF PAMBAN BRIDGE

TITLE: R.C.C. DETAILS OF BOX GIRDER BETWEEN AXIS 17 TO 19 AND 21 TO OF NAVIGATION SPANS.

DRAWING NO AS PER DEPT. (H) PBP 6/87

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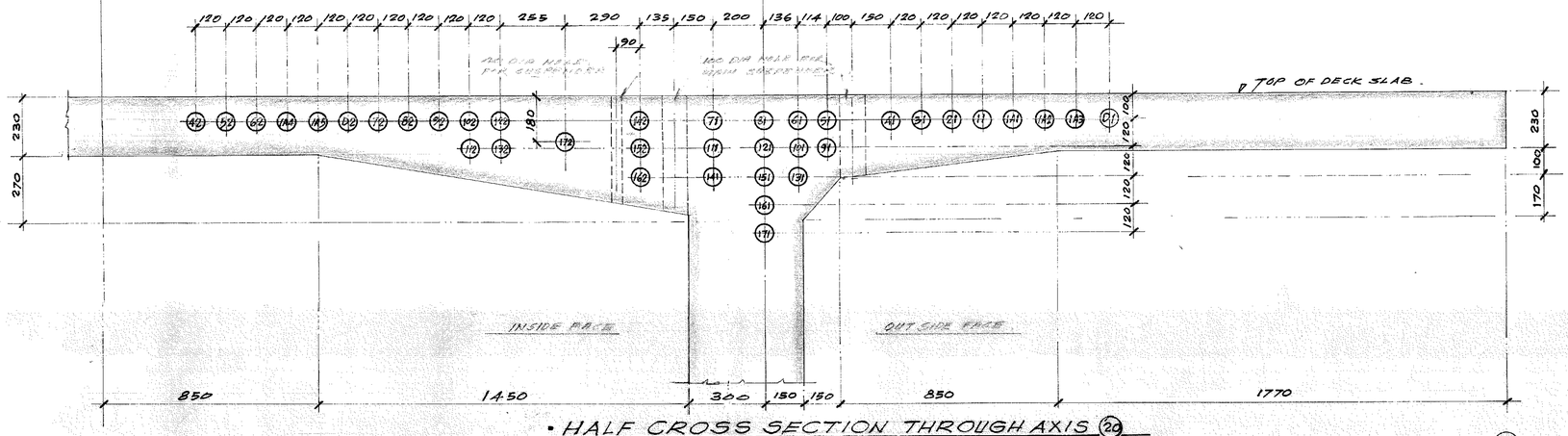
APPROVED FOR CONSTRUCTION BY DIV. ENGINEER, PAMBAN BRIDGE PROJECT II VIDE PROC. NO. 70/84 (i) D-01 DT. 28-1-87

DRN.		SCALE	1:40
CHKD.		SERIAL NO.	7130
DSND.		DATE	6/10/86
CHKD.		DRG NO.	526/85

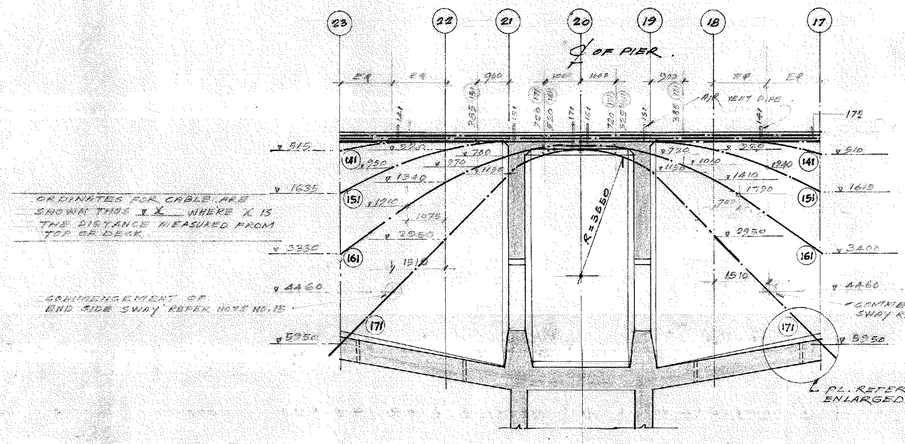
T.M.

DRG. NO. 526/46/A1

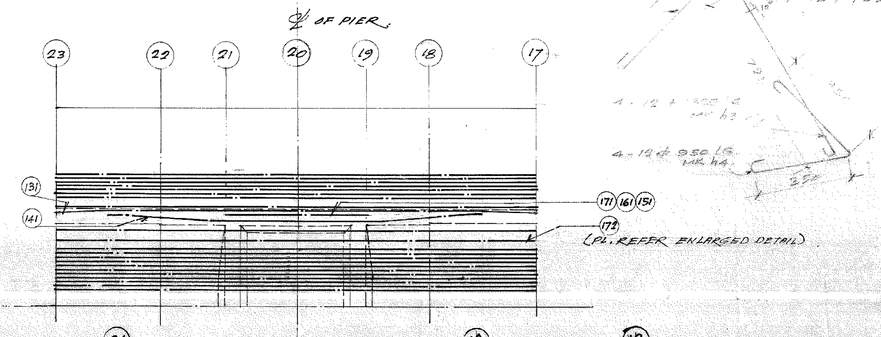
℄ OF BRIDGE WIDTH.
(SYMMETRICAL ABOUT ℄).



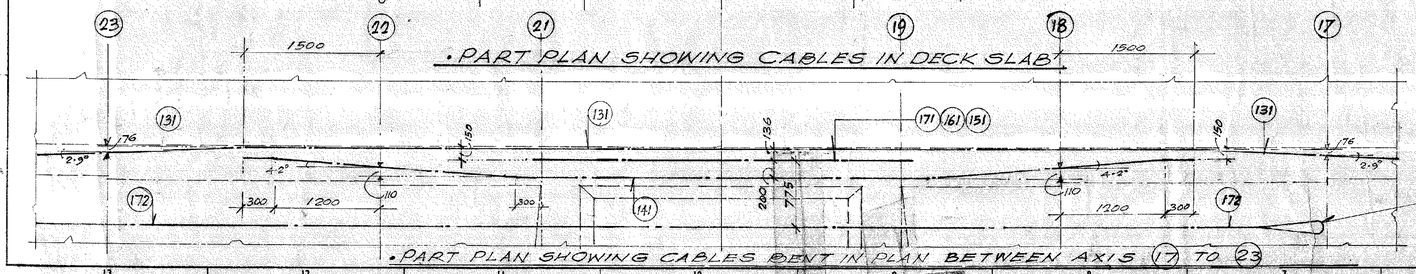
• HALF CROSS SECTION THROUGH AXIS (20)



• PART ELEVATION OF CABLE PROFILE.



• PART PLAN SHOWING CABLES IN DECK SLAB



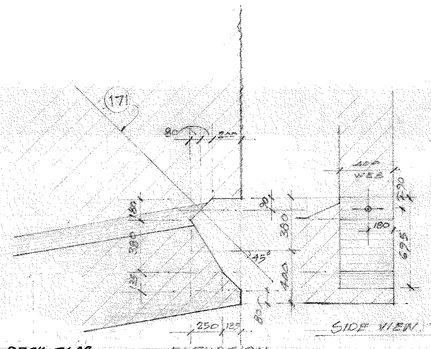
• PART PLAN SHOWING CABLES BENT IN PLAN BETWEEN AXIS (17) TO (23)

STRESSING DETAILS FOR CABLE NO. (171)

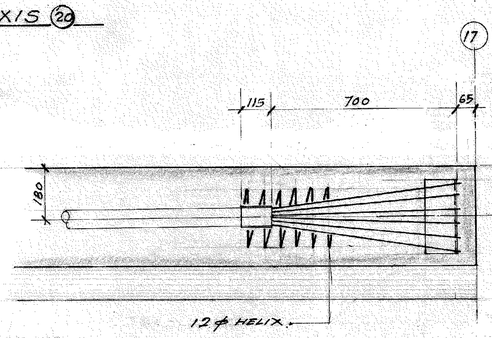
JACK GAUGE PRESSURE = 625 KG/CM²
EXTENSION AT EACH END = 67 MM.

NOTES

1. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE STATED.
2. THIS DRAWING SHALL BE READ INCONJUNCTION WITH GIL TENDER DRG. NO. 4636E.
3. FOR GENERAL LAYOUT & SECTIONAL DIMENSIONS OF BOX DECKING REFER DRG. NO. 526/31D.
4. FOR DIMENSIONAL LAYOUT FOR PIER-HEAD & DETAILS OF CONSTRUCTION JOINTS REFER DRG. NO. 526/42.
5. R.C.C. DETAILS OF PIER-HEAD FOR PIER NOS: P55 & P56. REFER DRG. NO. 526/44.
6. R.C.C. DETAILS OF DECK SLAB & SOFFIT SLAB OF PIER-HEAD REFER DRG. NO. 526/43.
7. FOR R.C.C. DETAILS OF BOX DECKING BETWEEN AXIS 17 TO 19 & 21 TO 23 REFER DRG. NO. 526/45.
8. THE HOLES FOR SUSPENDERS SHOULD BE PLUGGED IMMEDIATELY AFTER THE GANTRY IS MOVED.
9. FOR DETAILS OF AIR VENT PIPES & DRAIN PIPES REFER SEPARATE DRGS.
10. 69 MM MIN. INTERNAL DIA. BRIGHT METAL SHEATHING 0.3 MM THK. SHALL BE USED FOR ALL CABLES.
11. H.T. STRANDS OF 12.7 MM DIA. CONFORMING TO IS 6006-1983 SHALL BE USED FOR THIS JOB FOR MAKING PRESTRESSING CABLES.
12. ALWAYS REFER THE LATEST REVISIONS OF THE DRG. REFERRED HEREIN.
13. FOR DETAILS OF DEAD END ANCHORAGES REFER DRG. NO. 526/49B
14. BEFORE THE CABLE STARTS BENDING IN THE ELEVATION ITS AXIS IS BROUGHT AT 150 MM DISTANCE FROM THE OUTSIDE FACE IF IT IS NOT ALREADY THERE. AT THE STRESSING END THE CABLE CENTRE LINE IS LOCATED AT 150 MM FROM THE OUTSIDE FACE. THIS WILL THEREBY NEED DEVIATION OF CABLE BY 30 MM SIDEWAYS. THIS IS TO BE DONE IN THE LAST 1200 MM LENGTH OF THE CABLE AS SHOWN IN THE DRG.
15. STRESSING OF CABLES COULD BE DONE ONLY WHEN CONCRETE ATTAINS STRENGTH OF 350 KG/CM².
16. SLIP LOSS UPTO 6 MM HAS BEEN ACCOUNTED FOR IN THE DESIGN. IN CASE OF SLIP MORE THAN 6 MM, DESIGN MAY BE REVIEWED.

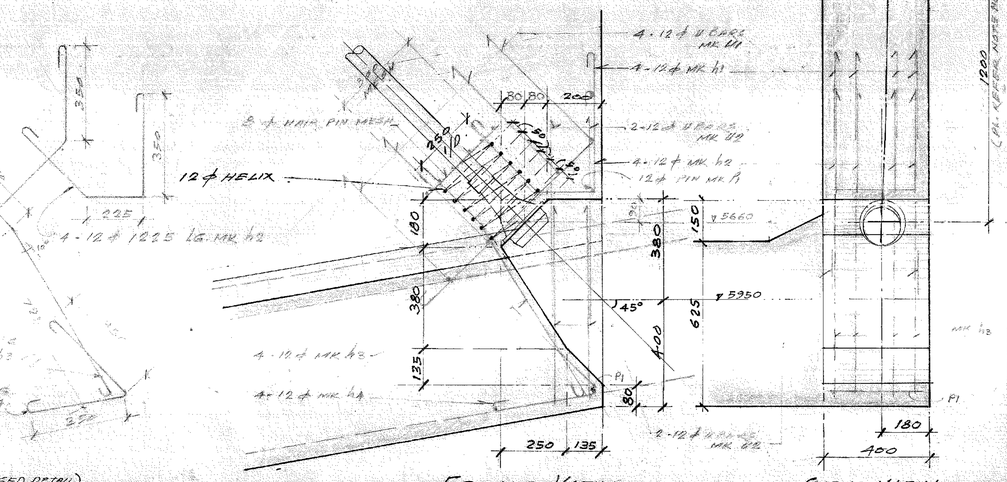


• ELEVATION (SHOWING CHASE DIMENSIONS).



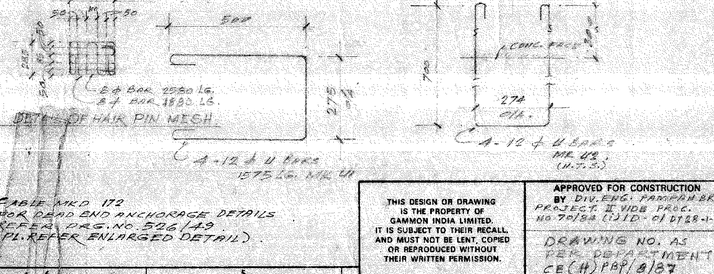
• DEAD END ANCHORAGE FOR CABLE MKD (172)

(FOR ADDITIONAL REINFT. REFER DRG. NO. 526/43.)



ANCHORAGE DETAIL FOR CABLE (171)

4 - OFF



CABLE MKD 172 FOR DEAD END ANCHORAGE DETAILS REFER DRG. NO. 526/49 (PL. REFER ENLARGED DETAIL).

DATE	REV.	PARTICULARS	BY	CHKD.
14/8/87	B	STRESSING DETAIL FOR CABLE NO. 171, 8 NOTE 16 & 17 ADDED. ALL CABLES IN CROSS SECT. NUMBERED. NOTE NOS 8 & 12 MODIFIED, BAR MK h3 & h4 TO BE BENT TO ORDINATE GIVEN IN TABLE.	P.J.	M.J.
12/8/87	A	DEAD END ANCHORAGES FOR CABLE MKD 172 SHOWN & STRESSING DETAILS MODIFICATION DONE	P.J.	M.J.

REVISIONS

GAMMON INDIA LIMITED
ENGINEERS & CONTRACTORS

CLIENT: DIVISIONAL ENGINEER (H) PAMBAN BRIDGE PROJECT DIVN. NO. II

PROJECT: BALANCE WORK OF PAMBAN BRIDGE.

TITLE: GENERAL ARRANGEMENT OF CABLE PROFILE BET. AXIS (17) TO (23) (NAVIGATION SPAN)

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APPROVED FOR CONSTRUCTION BY DIV. ENG. PAMBAN BR. PROJECT II WIDE PROC. NO. 70/88 (1)1D-01 DT 28-1-87
DRAWING NO. AS PER DEPARTMENT. CE(H) PBP/8/87

DRN.	R.M.K.	SCALE	1:75 & 1:1
CHKD.		SERIAL NO.	7136
DSND.		DATE	14-10-87
CHKD.		DRG. NO.	526

T.M. P.T.M

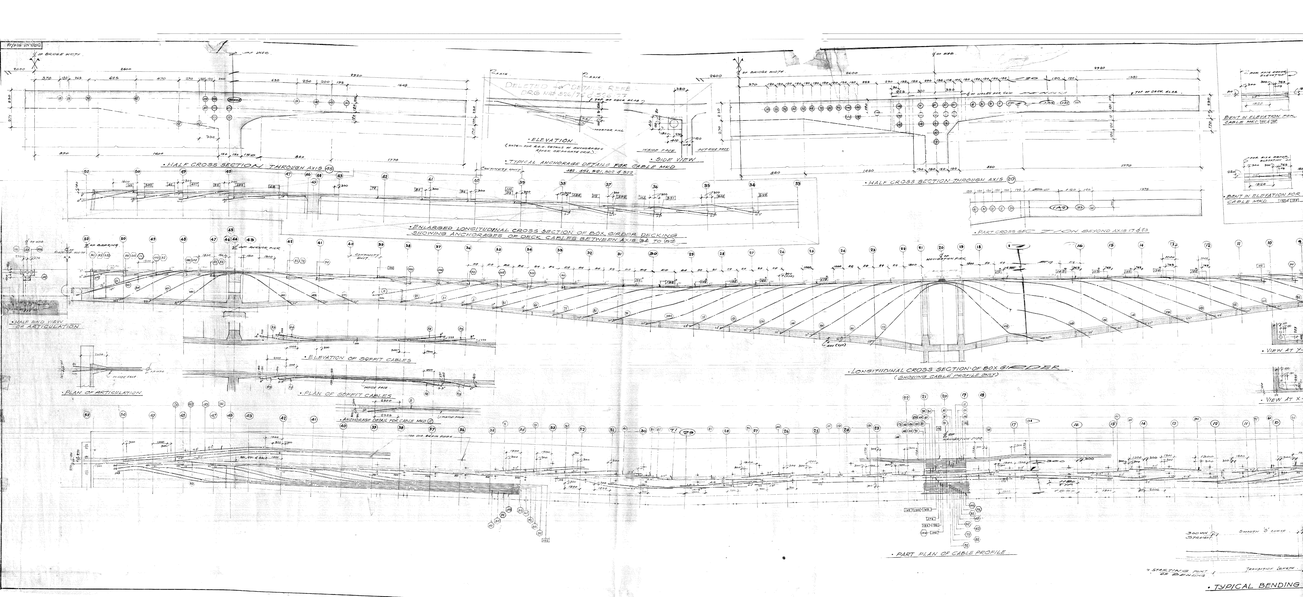
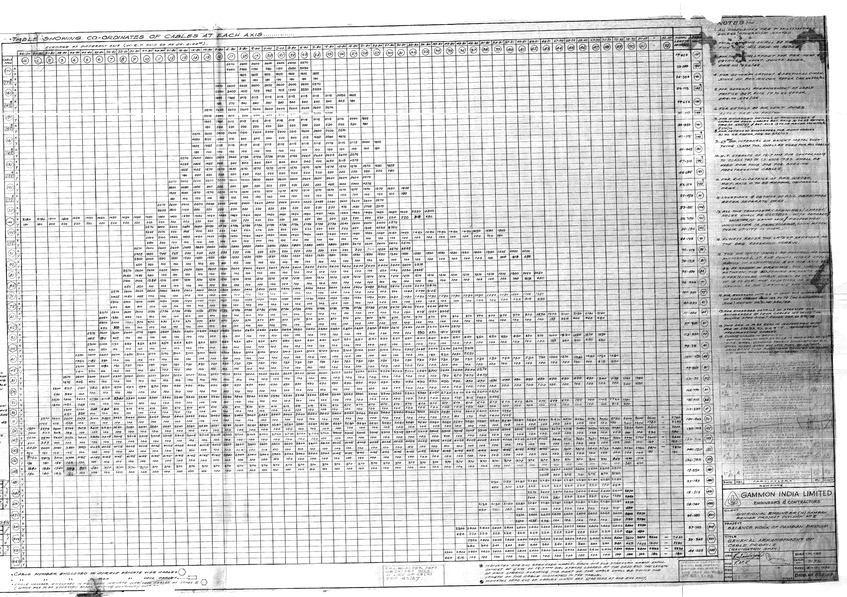


TABLE SHOWING CO-ORDINATES OF CABLES AT EACH AXIS



NOTES:-

1. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE STATED.
2. FOR CO-ORDINATES OF CABLES AT EACH AXIS REFER TABLE SHEET NO. 5 B 3.
3. FOR CO-ORDINATES OF CABLES AT CRITICAL SECTIONS REFER TABLE SHEET NO. 5 B 4.
4. FOR NUMBER, ARRANGEMENT OF CABLE ANCHORAGES AT EACH AXIS REFER TABLE SHEET NO. 5 B 5.
5. FOR ANCHORAGE DETAILS REFER SEL NO. 5 B 2.
6. FOR DETAILS OF CONNECTING BREATHING OF CABLES REFER SEL NO. 5 B 6.
7. THE INTERNAL AIR PRESSURE IN THE BOX GIRDER SHALL BE MAINTAINED AT 0.14 KG/SQ.CM.
8. N.B. CLEARANCE OF 10 MM MIN. SHALL BE PROVIDED BETWEEN THE CABLE AND THE CONCRETE DUCT.
9. CLEARANCES OF DUCTS AT ANCHORAGE BLOCKS TO BE AS SHOWN.
10. ALL DIMENSIONS OF DUCTS, ANCHORAGE BLOCKS TO BE AS SHOWN.
11. ALL THE DIMENSIONS ARE TO BE CHECKED AT SITE BEFORE FABRICATION OF ANCHORAGE BLOCKS.
12. ALL DUCTS ARE TO BE CHECKED FOR ALIGNMENT BEFORE CONCRETING.
13. THE CONCRETE MIX FOR ANCHORAGE BLOCKS SHALL BE AS PER SPECIFICATIONS.
14. THE CONCRETE MIX FOR ANCHORAGE BLOCKS SHALL BE DESIGNED AT SITE BY THE CONTRACTOR AND APPROVED BY THE ENGINEER-IN-CHARGE.
15. ALL DUCTS SHALL BE PROPERLY GROUTED AS PER SPECIFICATIONS.
16. ALL DIMENSIONS ARE TO BE CHECKED AT SITE BEFORE FABRICATION.
17. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE STATED.

GAMMON INDIA LIMITED
ENGINEERS & CONTRACTORS

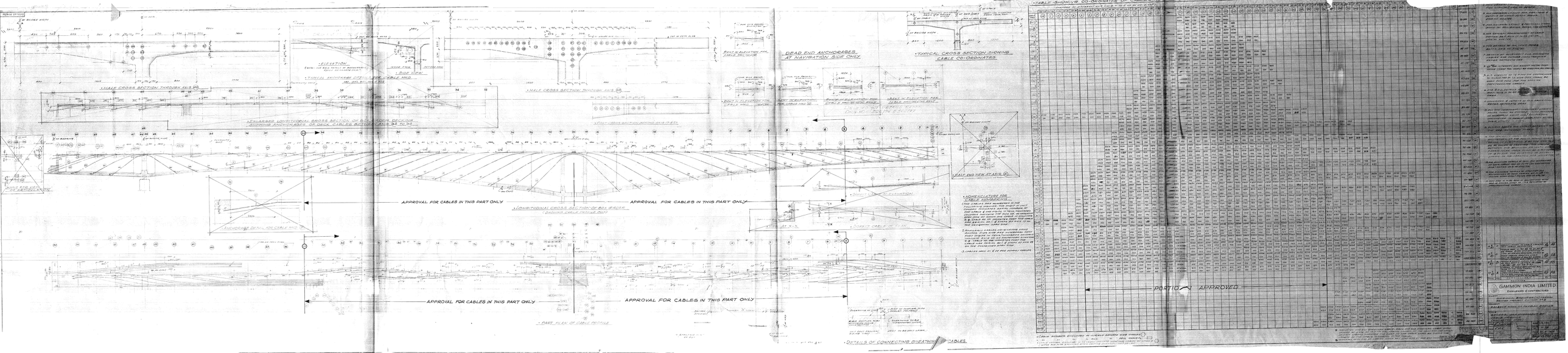
BANDRA-WORLI SEA LINK PROJECT
(PHASE I)

CABLE ARRANGEMENT OF CABLE STAYED BRIDGE

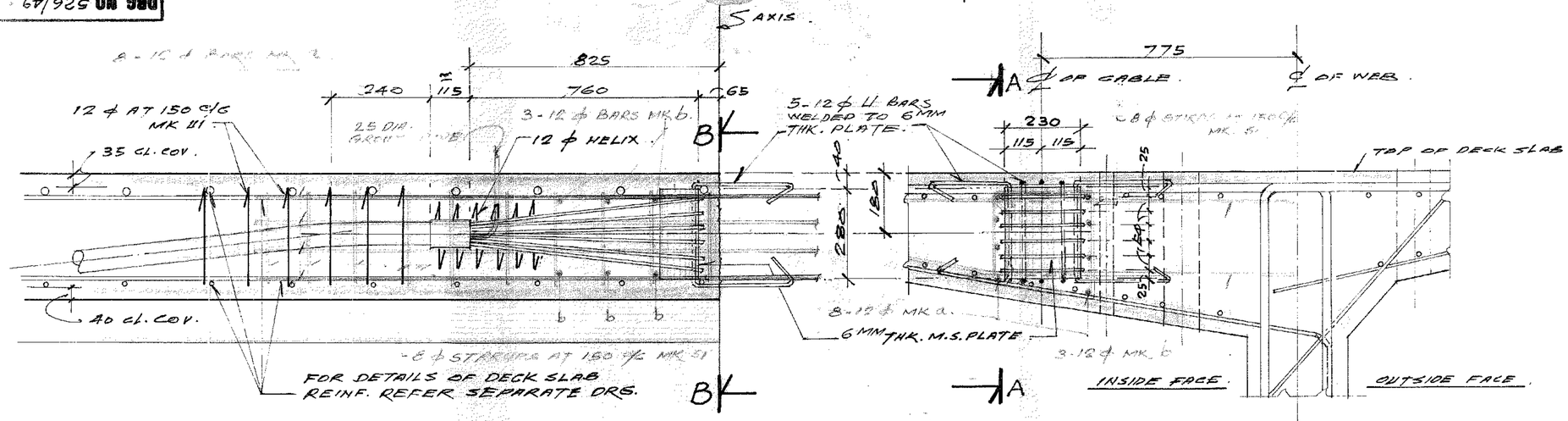
ADVANCE ROAD OF FINANCIAL DISTRICT

DESIGNED BY: [illegible]
DRAWN BY: [illegible]
CHECKED BY: [illegible]
APPROVED BY: [illegible]
DATE: [illegible]
SCALE: AS SHOWN

DRAWING NO. 5 B 1

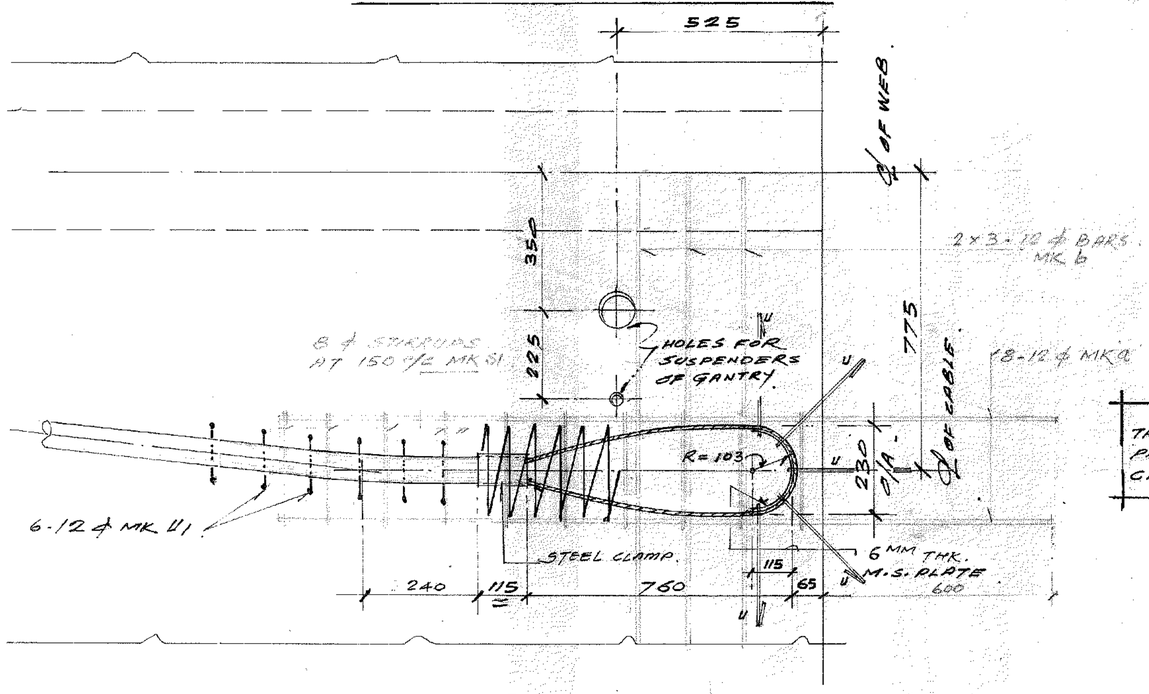

• ELEVATION
• SIDE VIEW
• HALF CROSS SECTION THROUGH AXIS (A-A)
• HALF CROSS SECTION THROUGH AXIS (B-B)
• ENLARGED LONGITUDINAL CROSS SECTION OF BOX GIRDER SHOWING ANCHORAGE OF DECK CABLES AT SECTION 34
• ANCHORAGE DETAILS FOR CABLE NO. 1
• PART PLAN OF CABLE PROFILE
• LONGITUDINAL CROSS SECTION OF BOX GIRDER SHOWING CABLE PROFILE (HALF)
• DEAD END ANCHORAGES AT NAVIGATION SIDE ONLY
• TYPICAL CROSS SECTION SHOWING CABLE CO-ORDINATES
• TABLE SHOWING CO-ORDINATES OF CABLES
• DEAD END ANCHORAGE AT SECTION 0
• DETAILS OF CONNECTING SHEATHING TO CABLES
APPROVAL FOR CABLES IN THIS PART ONLY
APPROVAL FOR CABLES IN THIS PART ONLY
APPROVAL FOR CABLES IN THIS PART ONLY
APPROVAL FOR CABLES IN THIS PART ONLY
PORTION APPROVED
GAMMON INDIA LIMITED
ENGINEERS & CONTRACTORS

DRG. NO. 526/49

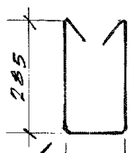


• SIDE VIEW AT A-A

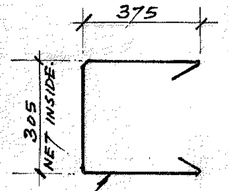
• END VIEW AT B-B



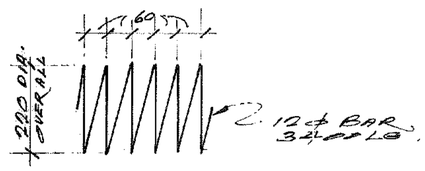
• PLAN.
(OTHER DECK CABLES NOT SHOWN).



6-12 ϕ 725 LG.
MK U1.

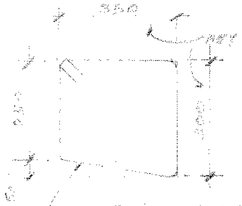


5-12 ϕ U BARS
1275 LG.
(WELDED TO 6MM THK. PLATE)



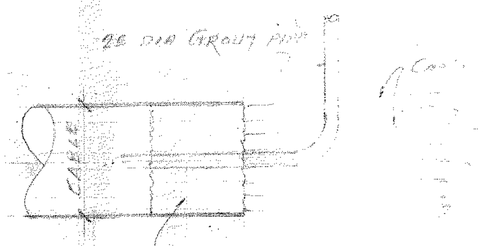
2-12 ϕ BAR 3240 LG.

• DETAIL OF 12 ϕ HELIX.



THE FOLLOWING CABLES ARE PROPOSED TO BE PROVIDED WITH DEADEND ANCHORAGE
CABLE NOS: 172, 162, 142, 132, 122.

• QUANTITIES SHOWN FOR ONE DEAD END ANCHORAGE ONLY.
2X2X15-6



DRY MORTAR PACKING BY TAKING OF CONCRETING OF THE DECK SLAB TO PROVIDE SMOOTH SURFACE OF WORKING LEVEL

DRAWING NO. AS PER DEPT. CE (H) PBP/ 9/87.

APPROVED FOR CONSTRUCTION BY RV. ENGINEERS. PAMBAN BRIDGE PROJECT II WIDE PROC. NO. 20/86 (I) JD-01

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NOTES

1. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE STATED.
2. FOR GENERAL ARRANGEMENT OF CABLE PROFILE REFER DRG. No. 526/46A & 526/48.
3. FOR R.C.C. DETAILS OF BOX GIRDER REFER SEPARATE DRG.
4. ALWAYS REFER THE LATEST REVISIONS OF THE DRG. REFERRED HEREIN.
5. THE DETAILS OF DEAD END ANCHORAGE SHOWN IN THIS DRAWING ARE BASED ON THE DETAILS FOR THE DEAD END ANCHORAGE - VSL TYPE U AS SHOWN IN THE VSL INTERNATIONAL BULLETIN FOR POST TENSIONING.
6. THE LOOPED STRANDS MUST BE PROPERLY FIXED WITH THE VERTICAL CURVED PLATE.

DATE	REV.	PARTICULARS	BY	CHKD.
27/2/87	C	THICKNESS OF M.S. PLATE CHANGED FROM 3.5 MM TO 6 MM. LOOPE DIMENSION MODIFIED.	R	
24/2/87	B	BAR DIA a, b & STIRRUPS SIZE SHOWN NOTE NO. 6 ADDED.	R	R.M.K.
29/12/86	A	CABLES WITH DEAD END ANCHORAGES INDICATED NOTE NO. 5	R	R.M.K.

REVISIONS

GAMMON INDIA LIMITED
ENGINEERS & CONTRACTORS

CLIENT: DIVISIONAL ENGINEER (H) PAMBAN BRIDGE PROJECT DIVISION No. II.

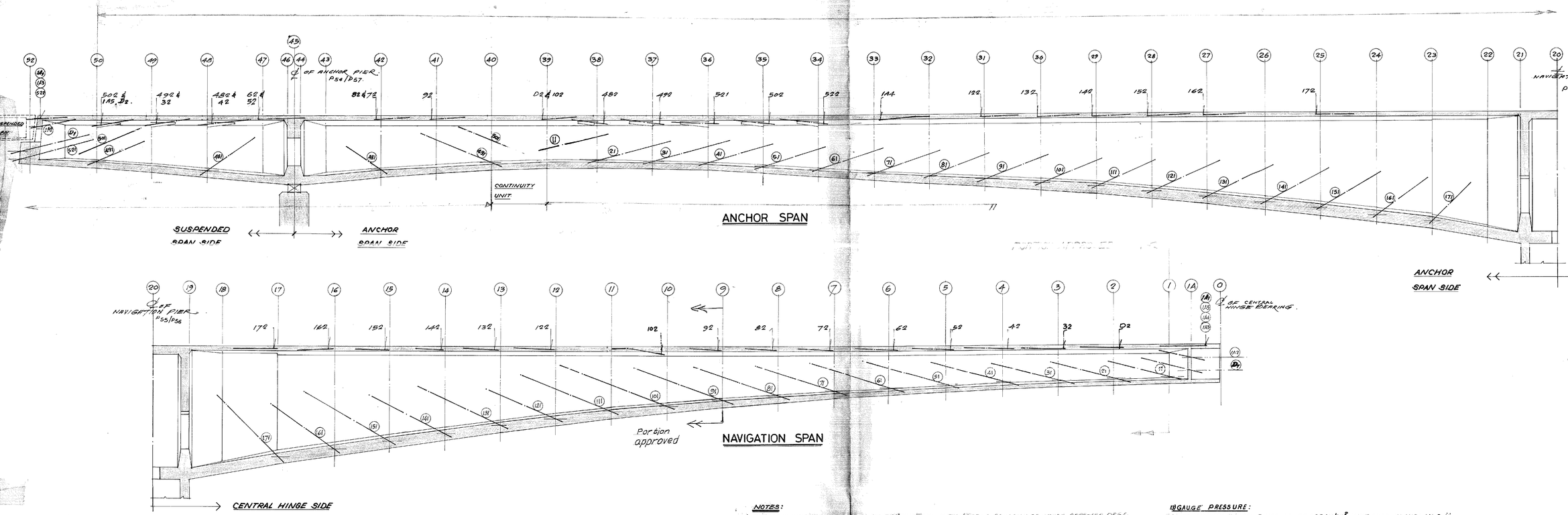
PROJECT: BALANCE WORK OF PAMBAN BRIDGE

TITLE: DETAILS OF DEAD END ANCHORAGES. (NAVIGATION SPAN).

DRN.	CHKD.	DSND.	SER. No.	DATE	SCALE
R.M.K.	R.M.K.		7231	26/11/86	1:10

T.M. P.T.M.

DRG. NO. 526/49



CABLE MK.	STRESSING FROM CENTRAL HINGE SIDE: EXTENSION BASED ON Es = 1.95×10⁶ kg/cm²		EXTENSION BASED ON ACTUAL VALUE OF Es =		CABLE MK.	STRESSING FROM ANCHOR SPAN SIDE: EXTENSION BASED ON Es = 1.95×10⁶ kg/cm²		EXTENSION BASED ON ACTUAL VALUE OF Es =		REMARK
DECK/WEB CABLES	EXTENSION △t IN mm	GAUGE PRESSURE Kg/Cm²	EXTENSION △t IN mm	GAUGE PRESSURE Kg/Cm²	DECK/WEB CABLES	EXTENSION △t IN mm	GAUGE PRESSURE Kg/Cm²	EXTENSION △t IN mm	GAUGE PRESSURE Kg/Cm²	
171	69	615			171	68	610			STRESSED FROM AXIS 17&25.
161	93	600			161	84	600			STRESSED FROM AXIS 16&24.
151	93	595			151	101	595			STRESSED FROM AXIS 15&48
* 172	—	—			* 172	139	585			STRESSED FROM AXIS 26.
141	116	585			141	118	590			STRESSED FROM AXIS 14&26.
181	132	585			131	132	585			STRESSED FROM AXIS 13&27.
* 162	—	—			* 162	155	575			STRESSED FROM AXIS 27.
121	152	580			121	153	580			STRESSED FROM AXIS 12&28.
* 152	—	—			* 152	223	575			STRESSED FROM AXIS 28.
111	167	580			111	167	570			STRESSED FROM AXIS 11&29.
* 142	—	—			* 142	258	570			STRESSED FROM AXIS 29.
101	185	575			101	185	570			STRESSED FROM AXIS 10&30.
* 132	—	—			* 132	295	570			STRESSED FROM AXIS 30.
91	198	570			91	201	575			STRESSED FROM AXIS 9&31.
* 122	—	—			* 122	329	570			STRESSED FROM AXIS 31.
81	222	570			81	224	575			STRESSED FROM AXIS 8&32.
71	235	570			71	266	565			STRESSED FROM AXIS 7&33.
61	250	570			61	252	570			STRESSED FROM AXIS 6&34.
51	267	570			51	270	565			STRESSED FROM AXIS 5&35.
41	280	570			41	280	565			STRESSED FROM AXIS 4&36.
31	297	565			31	301	570			STRESSED FROM AXIS 3&37.
21	308	570			21	314	570			STRESSED FROM AXIS 2&38.
102	174	580			102	328	530			STRESSED FROM AXIS 10&39
481	43	610			481	44	610			STRESSED FROM AXIS 48&48
491	81	595			491	82	595			〃 〃 〃 40&50
501	80	595			501	80	595			〃 〃 〃 40&50
92	183	595			92	366	565			STRESSED FROM AXIS 38&41
82	198	550			82	381	565			〃 〃 〃 82&42
72	216	570			72	380	565			〃 〃 〃 72&82
62	230	565			62	413	565			〃 〃 〃 62&83
52	244	570			52	407	555			〃 〃 〃 52&93
42	259	570			42	413	550			〃 〃 〃 42&48
32	274	565			32	441	560			〃 〃 〃 32&45
1A2	319	545			1A2	493	560			〃 〃 〃 1A&52
1A3	344	540			1A3	487	560			〃 〃 〃 1A&52
1A1	312	540			1A1	465	560			〃 〃 〃 1A&92
1A5	312	495			1A5	443	560			〃 〃 〃 1A&90
1A4	345	550			1A4	234	550			〃 〃 〃 1A&33
11	330	565			11	331	560			〃 〃 〃 11-33
					S1	74	600			STRESSED FROM AXIS 4 ONE END STRESSED CABLES @ 22&3 END AT AXIS 1A
482	116	585			482	40	615			STRESSED FROM AXIS 28&48
492	132	580			492	59	595			〃 〃 〃 37&48
502	132	595			502	97	580			〃 〃 〃 25&50
521	142	540			521	100	585			〃 〃 〃 24&50
522	190	595			522	86	565			〃 〃 〃 24&52

CABLES OVER NAVIGATION PIER TO BE STRESSED AFTER CASTING CONTINUITY UNIT 39-40.

CABLES OVER ANCHOR PIER TO BE STRESSED BEFORE CASTING CONTINUITY UNIT 39-40.

CABLES OVER ANCHOR PIER TO BE STRESSED AFTER CASTING CONTINUITY UNIT 39-40.

* DENOTES CABLES STRESSED FROM ONE END ONLY.

NOTES:

1) THIS DRAWING SHALL BE READ IN CONJUNCTION WITH LATEST REVISION OF OTHER APPROVED DRGS.
2) GRADE OF CONCRETE FOR SUPERSTRUCTURE OF NAVIGATION & ANCHOR SPANS ------ M450.
3) AT THE TIME OF STRESSING CONCRETE IN ANCHORAGE ZONE SHALL HAVE CUBE STRENGTH OF 350 kg/cm².
4) FREYSSINET JACK MODEL 8L HAVING EFFECTIVE AREA OF TENSIONING PISTON OF 800 cm² IS TO BE USED. (EFFICIENCY = 96%)
5) ALL CABLES CONSIST OF 12 nos OF 12.7mm STRANDS CONFORMING TO I.S. 6006 - 1983.
6) THE EXTENSION MEASUREMENTS RECORDED HERE ARE BASED ON MODULUS OF ELASTICITY OF STEEL (Es) OF 1.95×10⁶ kg/cm². IN CASE THE ACTUAL VALUE OF Es IS DIFFERENT, APPROPRIATE CORRECTION SHALL BE MADE AS PER THE FOLLOWING FORMULA.
MODIFIED DESIGNED EXTENSION △M (IN MM) = $\frac{1.95\times10^6}{Es_A} \times \Delta t$
WHERE
Es_A : ACTUAL MODULUS OF ELASTICITY OF STEEL IN kg/cm²
△t : DESIGNED EXTENSION IN mm AS GIVEN IN THE TABLE.
7) GENERAL NOTES ON STRESSING:
- THE CABLES ARE TO BE STRESSED IN THE ORDER IN WHICH THEY ARE LISTED IN THE TABLE.
- THE CABLES SHALL BE MARKED 400 mm FROM THE FACE OF ANCHORAGE FOR RECORDING EXTENSION AFTER REMOVAL OF INITIAL SLACKNESS. (ALSO REFER TO NOTE NO. 10)
- CABLE EXTENSIONS SHOWN IN THE SCHEDULE ARE TOTAL EXTENSIONS ACCOUNTING FOR 3 mm FREE EXTENSION BETWEEN FACE OF ANCHORAGE AND GAUGE MARK AS ALSO 6 mm DRAW-IN AT STRESSING END. NO FURTHER ALLOWANCE NEED BE MADE FOR SLIP / OR DRAW-IN. OTHER THAN 6+3 = 9 mm REFERRED ABOVE.

8) STRESSING OF CABLES:
i) CABLES SHALL BE STRESSED FROM ONE END OR SIMULTANEOUSLY FROM BOTH ENDS AS INDICATED IN THE TABLE.
ii) NORMALLY THE SPECIFIED EXTENSIONS SHOULD BE OBTAINED AT THE SPECIFIED GAUGE PRESSURE IN CASE THE SPECIFIED EXTENSIONS ARE NOT OBTAINED AT OR BELOW THE SPECIFIED GAUGE PRESSURE, THE STRESSING SHOULD BE CONTINUED TILL THE SPECIFIED EXTENSIONS ARE OBTAINED PROVIDED THE JACK GAUGE PRESSURE DO NOT EXCEED 625 Kg/cm².
iii) IN CASE THE SPECIFIED EXTENSIONS ARE OBTAINED AT A LOWER GAUGE PRESSURE THAN SPECIFIED, THE STRESSING SHOULD BE CONTINUED TILL THE SPECIFIED GAUGE PRESSURE IS REACHED PROVIDED THE ADDITIONAL EXTENSION IS NOT MORE THAN 5% OF THE SPECIFIED EXTENSIONS.
iv) IF THE REQUIRED EXTENSION AT ANY ONE END OF A PARTICULAR CABLE IS NOT OBTAINED DESPITE THE GAUGE PRESSURE REACHING 625 kg/cm² THEN THE BALANCE EXTENSION MAY BE OBTAINED FROM THE OTHER END OF THIS CABLE, PROVIDED THE ABOVE GAUGE PRESSURE IS NOT EXCEEDED AT THAT END. HOWEVER THE EXTENSIONS AT EACH END DURING STRESSING OPERATIONS SHOULD BE EQUAL AS FAR AS POSSIBLE TO THOSE SPECIFIED IN THE TABLE. THIS CAN BE ACHIEVED BY "SEE-SAW" STRESSING AND A CONTINUOUS CO-ORDINATION OF THE STRESSING OPERATIONS AT EITHER END OF THE CABLE.
v) IF THE SPECIFIED TOTAL EXTENSION OF ANY CABLE IS NOT OBTAINED DESPITE THE GAUGE PRESSURE REACHING THE MAXIMUM LIMIT OF 625 kg/cm² BUT IF THE SHORT-FALL IN THE EXTENSION IS NOT MORE THAN 10% THE CABLE SHALL BE LOCKED. THE SHORT-FALL SHALL THEN BE MADE UP IN ADJACENT CABLES, SUBJECT TO THE GAUGE PRESSURE NOT EXCEEDING 625 kg/cm².
vi) IF THE SHORT FALL IN TOTAL EXTENSION OF ANY CABLE EXCEEDS 10% THEN THE CABLE SHOULD BE RELEASED COMPLETELY AND RESTRESSED. THE PARTICULARS OF SUCH CABLES AS WELL AS PARTICULARS OF THOSE WITH EXCESSIVE SLIP SHALL BE REPORTED TO ENGINEER FOR FURTHER INSTRUCTION.
vii) LOCKING PRESSURE SHALL GENERALLY BE 300 Kg/cm².
viii) THE EXTENSIONS AT THE STRESSING ENDS FOR A GIVEN CABLE MAY NOT BE IDENTICAL AS IN THE CASE FOR SYMMETRICAL CABLES. THE STRESSING OPERATION WILL THEREFORE HAVE TO BE PROPERLY CO-ORDINATED DURING EACH STAGE OF PRESTRESSING THE STRESSING AT EACH END SHALL BE SYNCHRONIZED IN SUCH A WAY SO THAT EXTENSION AT BOTH ENDS ARE MORE OR LESS IN THE SAME PROPORTION AS THAT OF THE DESIGNED EXTENSION AT EACH END GIVEN IN THE TABLE. IT SHOULD ALSO BE ENSURED AT FREQUENT INTERVALS THAT THE RATIO OF ACTUAL EXTENSIONS/PRESSURE AT EACH END OF THE CABLE FAIRLY TALLIES WITH THE RATIO OF DESIGNED EXTENSION/PRESSURE AT EACH END GIVEN IN THE TABLE.

9) THE GAUGE MARK SHALL BE EXAMINED JUST BEFORE THE NEXT UNIT IS CAST OR 24 HOURS AFTER ANCHORING WHICHEVER IS EARLIER TO GUARD AGAINST POSSIBILITY OF SLOW SLIPPING.
10) THE GAUGE MARK FOR MEASUREMENT OF EXTENSION SHALL BE MADE WHEN GAUGE PRESSURE IS 100 Kg/cm². THE INITIAL EXTENSION UPTO GAUGE PRESSURE OF 100 kg/cm² SHALL BE TAKEN EQUAL TO THE EXTENSION OBTAINED BETWEEN GAUGE PRESSURE OF 100 Kg/cm² AND 200 Kg/cm².
11) DUMMY CABLES:
i) THE STRESSING OF DUMMY CABLES SHALL BE DECIDED ONLY AFTER EXAMINING THE CUMULATIVE RESULT OF EARLIER STRESSED CABLES UP TO THAT SECTION. ONLY IN THE CASE OF RESULTS SHOWING A TOTAL SHORT FALL OF ONE WHOLE CABLE, A FULL DUMMY CABLE SHALL BE STRESSED, OTHERWISE PARTIAL STRESSING OF THE CABLE SHALL BE TAKEN UP IN THE LAST DUMMY CABLE MARKED D1, IF REQUIRED.
ii) IN AS MUCH AS A DUMMY CABLE IF REQUIRED AT A GIVEN SECTION NEEDS TO BE STRESSED BEFORE PROCEEDING WITH THE CASTING OF THE NEXT FORWARD UNIT, THE CLEARANCE FOR THE SAME SHALL BE SOUGHT FROM CE(H) BEFORE PROCEEDING FURTHER.
iii) THE EXTENSIONS OF DUMMY CABLES WILL BE FURNISHED IF THE SAME ARE FOUND NECESSARY.

12) GROUTING :-
CABLE DUCT SHALL BE FLUSHED WITH WATER UNDER PRESSURE NOT EXCEEDING 5 Kg/cm² PRIOR TO GROUTING TO DETECT ANY LEAKAGE AND/OR INTERCOMMUNICATION BETWEEN ADJOINING CABLE DUCTS.

13) GAUGE PRESSURE:
THE MAXIMUM GAUGE PRESSURE OF 625 Kg/cm² MENTIONED IN NOTE No. 8 ii) CORRESPONDS TO STRESS IN STEEL EQUAL TO 149.6 kg/mm² WHICH IS 80% OF BREAKING STRESS OF 187.3 Kg./mm².
STRESS IN CABLE (Kg/mm²) = J = 0.24 G
WHERE G : GAUGE PRESSURE IN Kg/cm².

14) CABLES WILL BE THREADED JUST BEFORE IT IS ABSOLUTELY NECESSARY TO INSERT THEM. GENERALLY THE FOLLOWING PROCEDURE WILL BE ADHERED FOR THREADING OF THE CABLES.
i) IN CASE OF DROPPING CABLE THE CABLE WILL BE THREADED ONE UNIT PRIOR TO THE COMMENCEMENT OF DROPPING OF CABLE.
ii) IN CASE OF ONE END STRESSED CABLES THE CABLE WILL BE THREADED BEFORE CASTING OF THE UNIT IN WHICH THE DEAD END OF THE CABLE IS LOCATED.
iii) THE DECK CABLE STRESSED FROM BOTH ENDS WILL BE THREADED ONE UNIT PRIOR TO CASTING OF THE UNIT IN WHICH THE ANCHORAGES FOR THE CABLE UNDER CONSIDERATION ARE LOCATED.
15) THE CABLE WILL BE GIVEN CEMENT WASH PRIOR TO ITS THREADING
16) STAGE STRESSING HAS TO BE DONE TO ACHIEVE THE ELONGATION IN CABLES IF THE REQUIRED ELONGATION EXCEEDS THE STROKE LENGTH (300 mm) OF THE STRESSING JACK.
17) JACK SLIP LOSS UPTO 6 mm HAS BEEN ACCOUNTED FOR IN THE DESIGN. IN CASE OF SLIP MORE THAN 6 mm, DESIGN MAY BE REVIEWED.

ORDER OF STRESSING SECOND STAGE CABLES:

(A). ORDER OF STRESSING CABLES ON MANDAPAM SIDE (ie. on P54 & P55)
1). Cable MK. 502 after casting continuity unit 39-40.
2). Cable MK. 11 after casting unit 2-1.
3). Cables MK. 1A1, 1A2, 1A3, 482, 492, 521 and 522 to be stressed before launching of suspended span beams on Mandapam side is commenced.
4) Cables MK. 1A4, 1A5, S1, 32, 42, 52, 62, 72, 82 and 92 can be stressed after or concurrently with launching operations depending on site convenience.
However, please note that cables 1A4, 1A5 & S1 have to be stressed before casting unit 1A-0 partly / fully.

(B) ORDER OF STRESSING CABLES ON PAMBAN SIDE (ie. on P56 & P57).
1). Cable MK. 502 after casting continuity unit 39-40.
2). Cable MK. 11 after casting unit 2-1.
3). Cables MK. S1, 1A1, 1A2, 1A3, 1A4, 1A5, 32, 42, 482, 492, 521, 522 to be stressed before the launching truss crosses the gap in unit 1A-0-1A and comes on Pamban side.
4). Cables MK. 52, 62, 72, 82 and 92 are to be stressed only after the launching truss is in its final position to launch suspended span beams on Pamban side. These cables can be stressed concurrently with launching of beams on Pamban side.

NOTE: Concreting of unit 50-52 can be commenced before stressing of cable MK. 502, as it is supported on staging.

DATE	REV.	PARTICULARS	BY.	CHKD
		REVISIONS		
14/7/87	H	NOTE UNDER 'ORDER OF STRESSING SECOND STAGE CABLES' ALTERED.	AJ	
16-6-88	G	DRG. MODIFIED AS PER DEPT'S LETTER NO. PBP No. II DN. MANDAPAM CAMP. PROC. NO. RC. 70/84/DO DATED 3-6-88	MF	
28-4-88	F	ANCHORAGE POSITIONS OF CABLE MKS. 491 & 501 & THEIR GAUGE PRESSURES & EXTENSIONS ALTERED GAUGE PRESSURES & EXTENSIONS FOR II - STAGE CABLES ADDED	Kmk	
2-12-87	E	Gauge pressure & extension for cable mk. 481 revised.	MF	
9-11-87	D	EXTENSIONS & GAUGE PRESSURES FOR STAGE-II CABLES OVER ANCHOR PIER ADDED	MF	
8-9-87	C	ANCHORAGE POSITION MODIFIED AS PER DRG. NO. S526 PROC. CABLE EXTENSIONS & GAUGE PRESSURE FROM CABLE NO. 8170 102 ADDED		
28-5-87	B	CABLE EXTENSIONS AND GAUGE PRESSURES MODIFIED.		
5/5/87	A	Changes as per Dept's letter No. PBP No. II DN. Mandapam Camp. Proc. No. RC. 70/84/DO dated 24.4.87		

GAMMON INDIA LIMITED
ENGINEERS & CONTRACTORS

CLIENT: DIVISIONAL ENGINEER (H) PAMBAN. BRIDGE PROJECT DIVISION No. II

PROJECT: BALANCE WORK OF PAMBAN BRIDGE

TITLE: PRESTRESSING SCHEDULE OF BOX GIRDER (NAVIGATION AND ANCHOR SPANS.)

DRG. NO. AS PER DEPT. CE(H) PB.P 36/88

APPROVED FOR CONSTRUCTION BY : DY. ENGINEER (H) PBP No. II DN. MANDAPAM CAMP. PROC. No. RC. 70/84/DO DATED 3/6/88.

DRN: R.M.K/8.7.M.K. CHKD: DSND: CHKD:

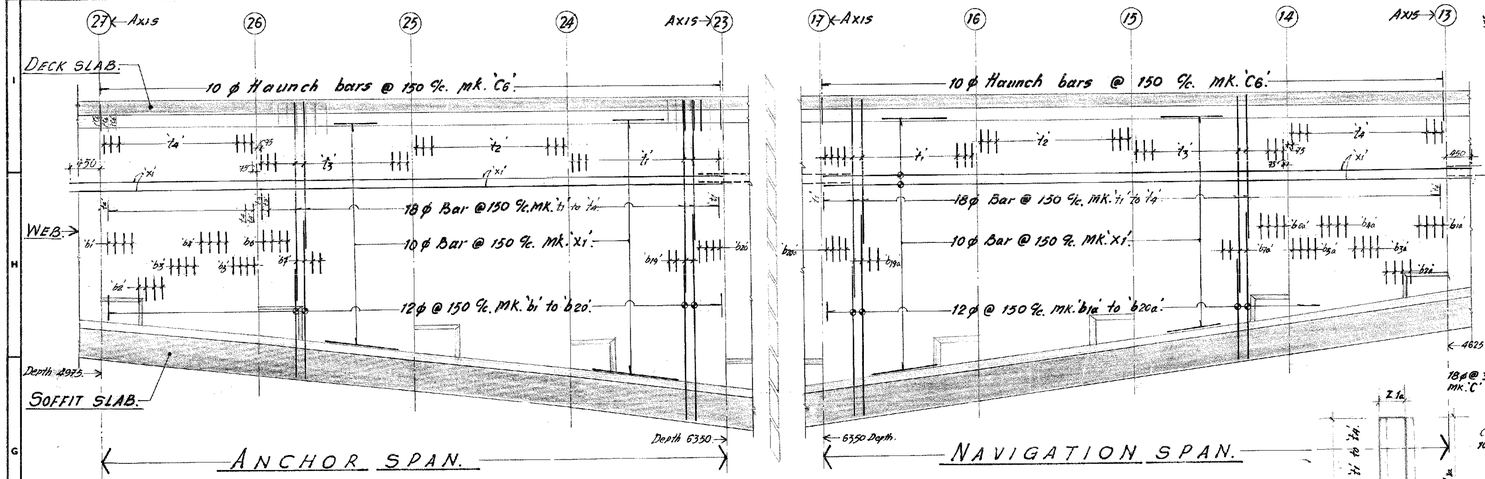
SCALE: —

T.M. SER. NO. 7355

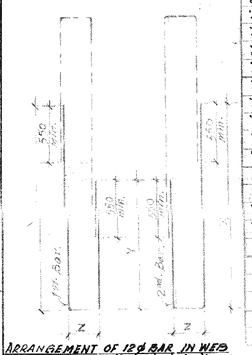
DATE 25TH JAN. 1987

P.T.M. DRG. NO. S26/52

DRG. NO. 526/53B



ELEVATION SHOWING WEB REINFORCEMENT ONLY.



ARRANGEMENT OF 12 ϕ BAR IN WEB FROM MK. 'b1' to 'b20' & 'b1a' to 'b20a'.

SCHEDULE OF REINFORCEMENT IN WEB FROM AXIS (23) TO (27).

SUBJECT TO SITE CHECK. (FOR BOTTOM PORTION)

Bar Mk.	Bar Dia.	Dim. X.	Dim. Y.	Dim. Z.	Total length of bar.	Total Nos of bar.	Remarks.
'b1'	12ϕ	2,400	1,700	210	4,310.	4 x 2	
'b2'	"	2,450	1,850	"	4,410.	4 x 2	
'b3'	"	2,525	1,825	"	4,560.	4 x 2	Axis 27 — 26
'b4'	"	2,575	1,875	"	4,660.	4 x 2	
'b5'	"	2,625	1,925	"	4,760.	4 x 2	
'b6'	"	2,700	1,800	210	4,710.	4 x 2	
'b7'	"	2,675	1,875	"	4,760.	4 x 2	
'b8'	"	2,750	1,850	"	4,810.	4 x 2	Axis 26 — 25
'b9'	"	2,725	2,025	"	4,960.	4 x 2	
'b10'	"	2,775	2,025	"	5,160.	4 x 2	
'b11'	"	2,850	1,950	210	4,910.	4 x 2	
'b12'	"	2,925	2,025	"	4,960.	4 x 2	
'b13'	"	2,975	2,075	"	5,060.	4 x 2	Axis 25 — 24
'b14'	"	2,850	2,150	"	5,210.	4 x 2	
'b15'	"	2,900	2,200	"	5,310.	4 x 2	
'b16'	"	2,890	2,320	270	5,170.	4 x 2	
'b17'	"	2,875	2,175	"	5,320.	4 x 2	
'b18'	"	2,950	2,250	"	5,470.	4 x 2	Axis 24 — 23
'b19'	"	3,025	2,325	"	5,620.	4 x 2	
'b20'	"	3,100	2,400	"	5,770.	4 x 2	

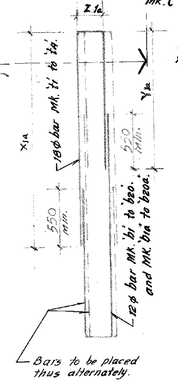
SCHEDULE OF REINFORCEMENT IN WEB FROM AXIS (13) TO (17).

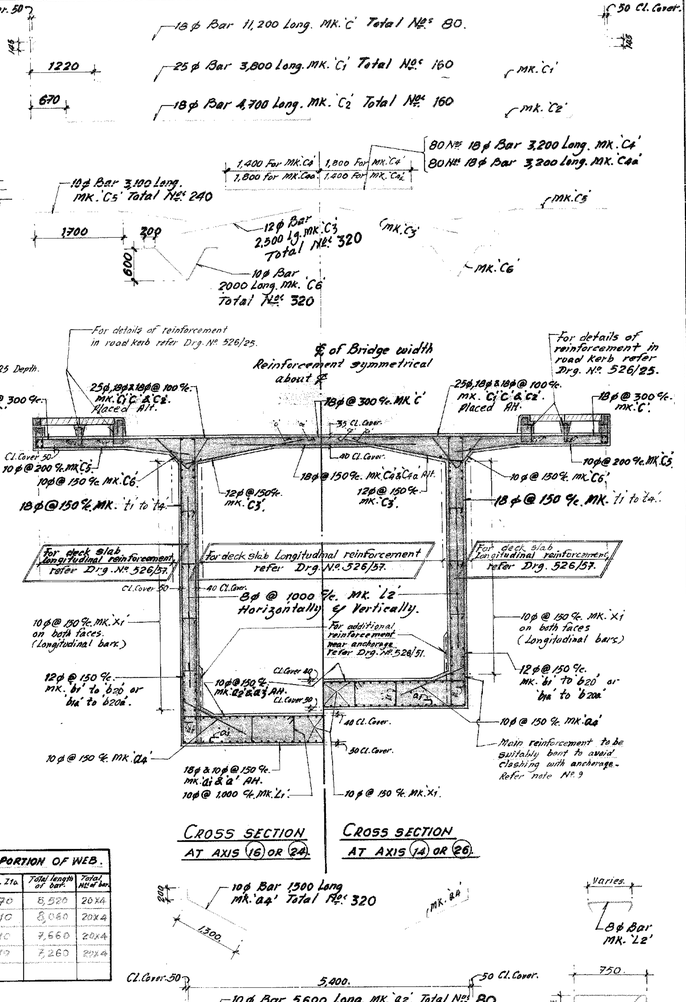
SUBJECT TO SITE CHECK. (FOR BOTTOM PORTION.)

Bar Mk.	Bar Dia.	Dim x.	Dim Y.	Dim Z	Total length of bar.	Total Nos of bar.	Remarks.
'b1a'	12ϕ	2,075	1,375	210	3,660	4 x 2	
'b2a'	"	2,150	1,450	"	3,810	4 x 2	
'b3a'	"	2,250	1,550	"	4,010	4 x 2	Axis 13 — 14
'b4a'	"	2,325	1,625	"	4,160	4 x 2	
'b5a'	"	2,400	1,700	"	4,310	4 x 2	
'b6a'	"	2,310	1,600	210	4,110	4 x 2	
'b7a'	"	2,373	1,675	"	4,260	4 x 2	
'b8a'	"	2,475	1,775	"	4,460	4 x 2	Axis 14 — 15
'b9a'	"	2,550	1,850	"	4,610	4 x 2	
'b10a'	"	2,623	1,925	"	4,760	4 x 2	
'b11a'	"	2,573	1,763	210	4,560	4 x 2	
'b12a'	"	2,650	1,900	"	4,710	4 x 2	
'b13a'	"	2,700	2,000	"	4,910	4 x 2	Axis 15 — 16
'b14a'	"	2,375	1,675	"	3,060	4 x 2	
'b15a'	"	2,610	2,150	"	5,210	4 x 2	
'b16a'	"	2,470	2,050	270	5,010	4 x 2	
'b17a'	"	2,610	2,150	"	5,220	4 x 2	
'b18a'	"	2,925	2,225	"	5,420	4 x 2	Axis 16 — 17
'b19a'	"	3,025	2,325	"	5,620	4 x 2	
'b20a'	"	3,170	2,400	"	5,770	4 x 2	

SCHEDULE OF REINF. IN TOP PORTION OF WEB.

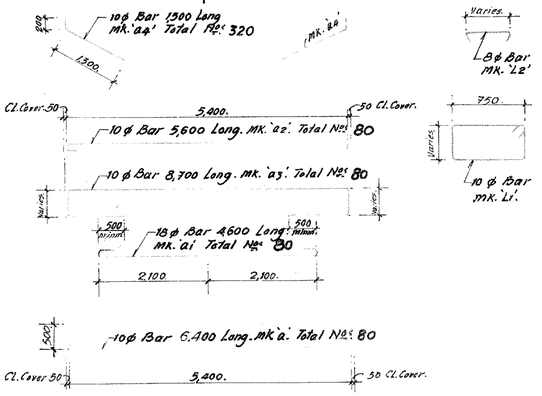
Bar mk.	Bar Dia.	Dim. X1a	Dim. Y1a	Dim. Z1a	Total length of bar.	Total Nos of bar.
'i1'	16	4,500	3,750	270	8,520	20X4
'i2'	"	4,300	3,550	210	8,060	20X4
'i3'	"	4,100	3,350	210	7,660	20X4
'i4'	"	3,900	3,150	270	7,260	20X4





CROSS SECTION AT AXIS (16) OR (24)

CROSS SECTION AT AXIS (14) OR (26)



SUPPLY IN STOCK LENGTH.

- For 10 ϕ Bar MK. 'X1' – 5,250 R. M.
- For 10 ϕ Bar MK. 'L1' – 260 R. M.
- For 8 ϕ Bar MK. 'L2' – 60 R. M.

QUANTITIES GIVEN FOR ONE ARM ONLY 2-OFF.

NOTES

1). All dimensions are in millimetres unless otherwise stated

2). This drawing shall be read in conjunction with G.I.L. Tender Drg. No. 4636 E.

3). This drawing is to be read in conjunction with the latest revisions of the following drawings.

- Drg. No. 526/42a Dimensional layout for pier head & details of const. joint
- Drg. No. 526/43a Details of deck slab & soffit slab over navigation piers P55 & P56.
- Drg. No. 526/44a. R.C.C. Details of pier head for Pier Nos P55 & P56.
- Drg. Nos 526/45a & 526/48. Details of cable profile.
- Drg. No. 526/50. Details of vent pipes.

4). For details of drain spouts refer separate drawing.

5. For construction joint treatment & precautions while concreting refer note in Drg. No. 526/42a.

6). Concrete grade for decking..... M 450.

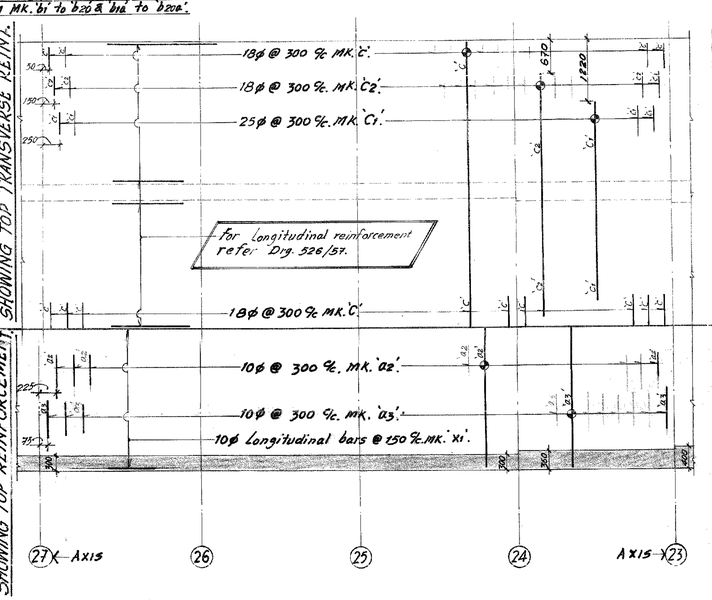
7). All reinforcements shown in this drawing are to be of mild steel Grade -I conforming to I.S. 432 - 1966.

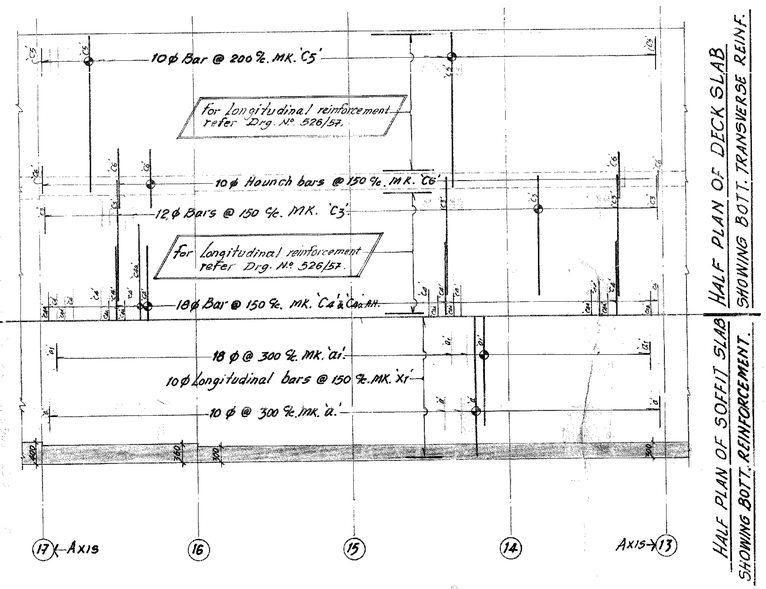
8). Reinforcing bars may be joined by lapping.... The minimum lap length shall not be less than 30 'd' where 'd' is the Dia. of bars to be lapped. Such joints shall be staggered & not more than one in every two bars be lapped at the same section.

9). Reinforcement, if required, may be locally bent to avoid clashing with cables / holes left.

10). For R.C. details of box girder between axis (12) to (19) & (21) to (23) refer Drg. No. 526/42a.

11). For Longitudinal reinforcement in deck slab portion refer DRG. No. 526/57.





DATE	REV.	PARTICULARS	BY	CHKD.
8/4/87	B	Changes as per department's letter No 4886/23/86-B5 dated 24/3/87.		
13/3/87	A	Web reinforcement position corrected & other minor changes.		

REVISIONS

GAMMON INDIA LIMITED
ENGINEERS & CONTRACTORS

CLIENT: DIVISIONAL ENGINEER (H) PAMBAN BRIDGE PROJECT DIVN. No II

PROJECT: BALANCE WORK OF PAMBAN BRIDGE

TITLE: R.C.C. DETAILS OF BOX GIRDER BETWEEN AXIS 23 TO 27 & 13 TO 17 OF NAVIGATION SPANS.

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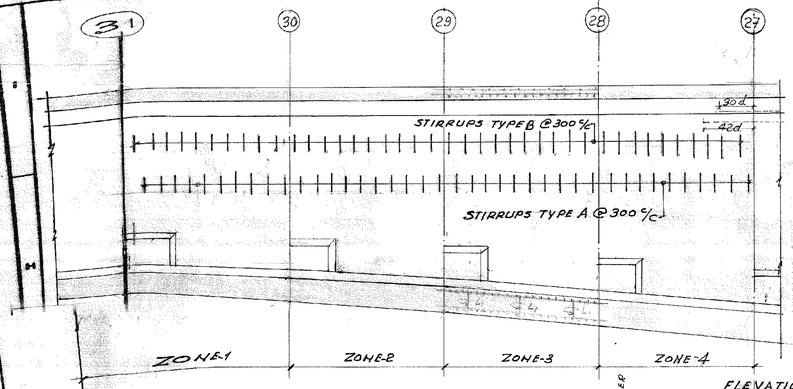
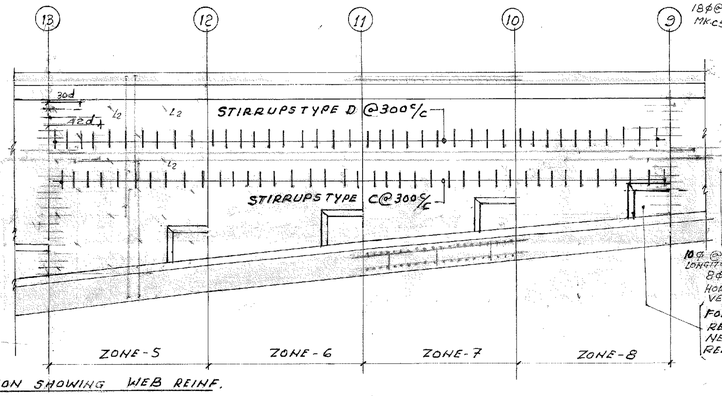
APPROVED FOR CONSTRUCTION BY

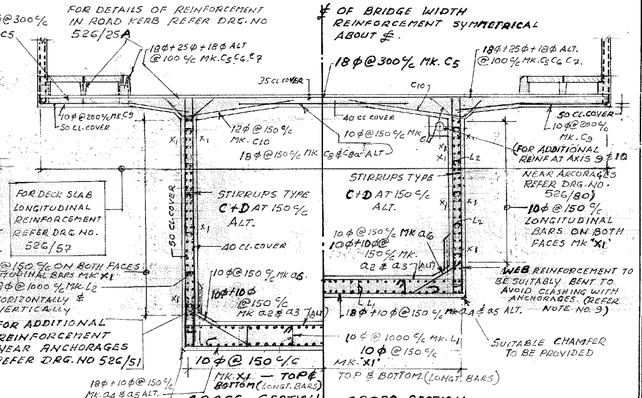
DRN.	T.M.	SCALE	1: 50
CHKD.		SERIAL NO.	7359
DSND.	P.T.M.	DATE	2/2/87.
CHKD.		DRG. NO.	526/53B

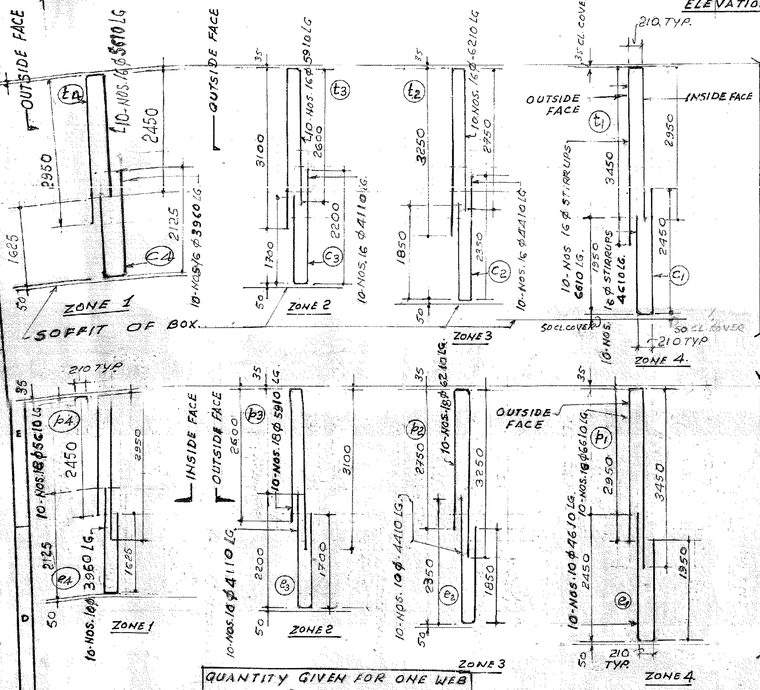
DRG. NO. 526/54 B

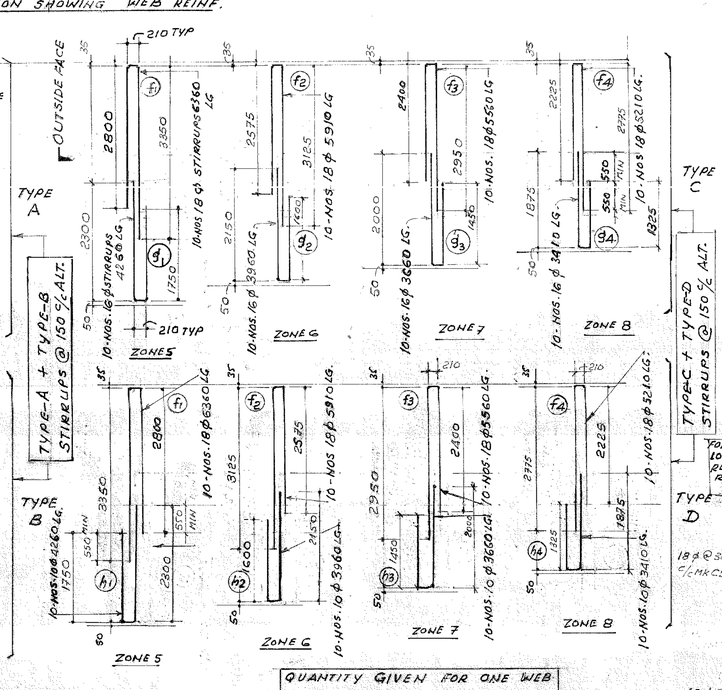


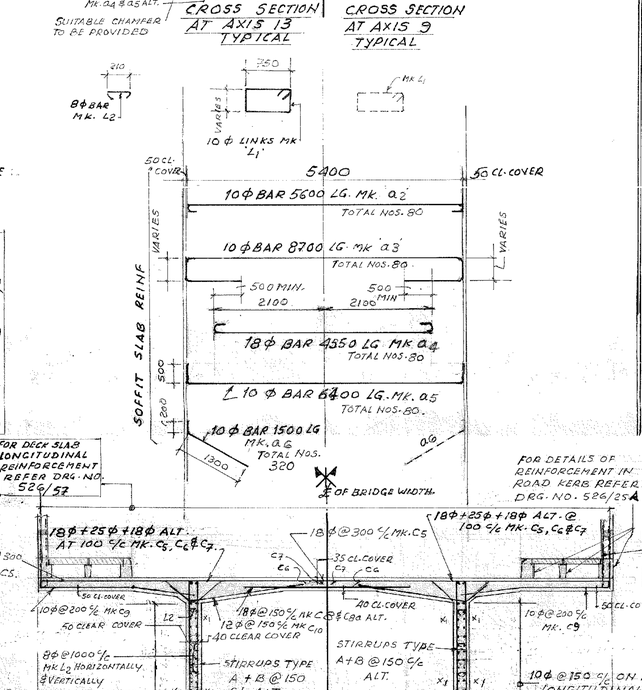


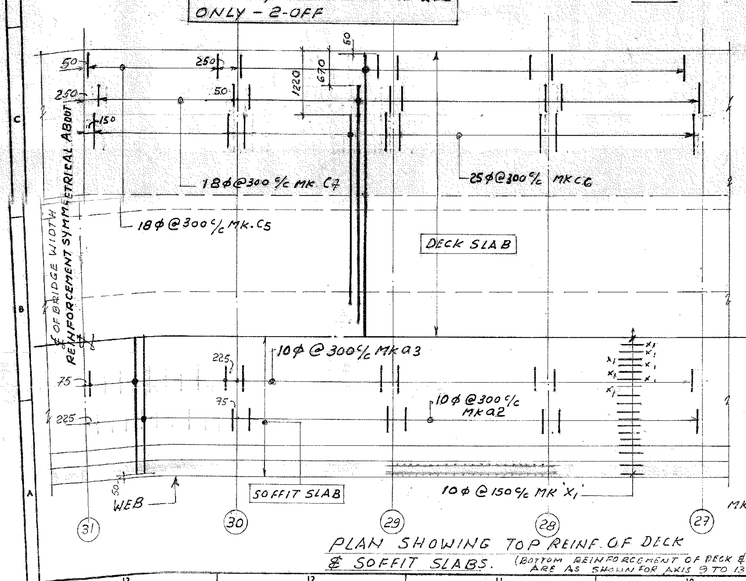
ELEVATION SHOWING WEB REINF.

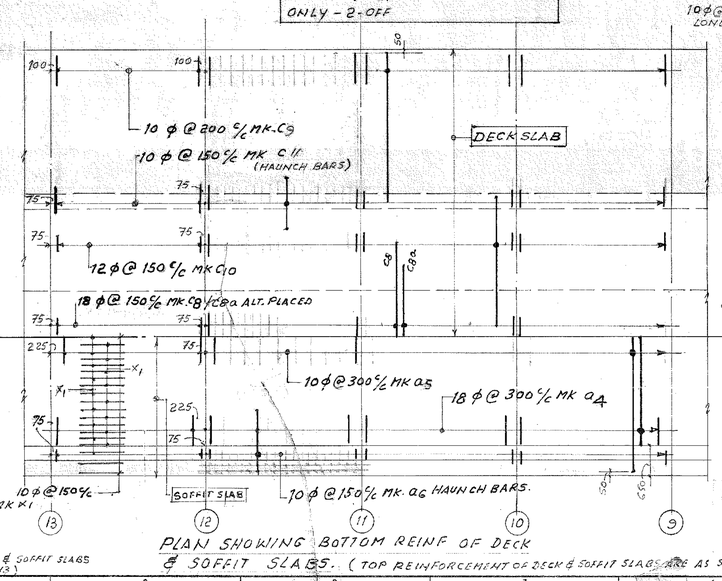


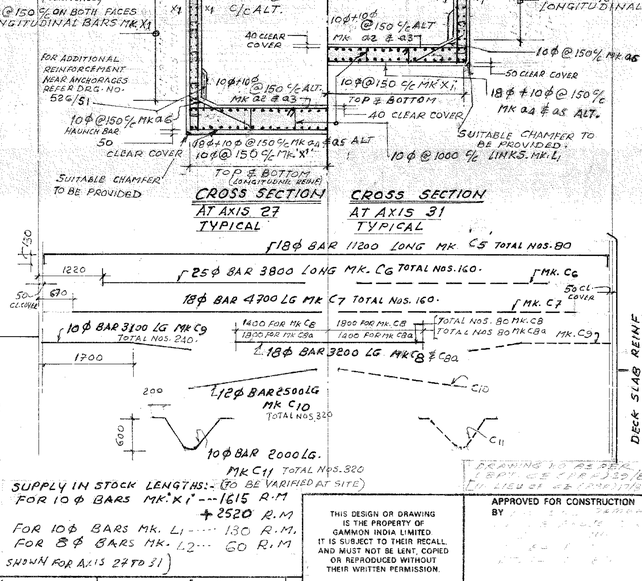












QUANTITIES GIVEN FOR ONE ARM ONLY. 2-OFF

NOTES

1. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE STATED
2. THIS DRG. SHALL BE READ IN CONJUNCTION WITH G.I.L TENDER DRG NO. 4636 E.
3. THIS DRG. IS TO BE READ IN CONJUNCTION WITH THE LATEST REVISIONS OF THE FOLLOWING DRGS. :- IF APPROVED.
   - DRG. NO. 526/31B, DIMENSIONAL LAY OUT OF SUPERSTRUCTURE FOR NAVIGATION SPAN.
   - DRG. NO. 526/46 & 526/48, DETAILS OF CABLE PROFILE.
   - DRG. NO. 526/50 - DETAILS OF VENT PIPES.
   - DRG. NO. 526/41 - CONSTRUCTION STAGES OF BOX DECKING.
   - DRG. NO. 526/53 R.C.C. DETAILS OF BOX GIRDER BETWEEN AXIS 23 TO 27 & 13 TO 17 OF NAVIGATION SPAN.
   - DRG. NO. 526/62 - DETAILS OF PRECAST R.C.C FOOT PATH SLABS.
   - FOR DETAILS OF RAILING REFER SEPARATE DRG.
4. FOR DETAILS OF DRAIN SPOUTS REFER SEPARATE DRG.
5. FOR CONSTRUCTION JOINT TREATMENT & PRECAUTIONS WHILE CONCRETING REFER NOTES IN DRG. NO. 526/42B
6. CONCRETE GRADE FOR DECKING — M 450.
7. ALL REINFORCEMENT SHOWN IN THIS DRG. ARE TO BE MILD STEEL GRADE — I CONFORMING TO I.S. 432 - 1966.
8. REINFORCEMENT BARS MAY BE JOINED BY LAPPING ---- THE MINIMUM LAP LENGTH SHALL NOT BE LESS THAN 30 'd' WHERE 'd' IS THE DIA OF BARS TO BE LAPPED. SUCH JOINTS SHALL BE STAGGERED & NOT MORE THAN ONE IN EVERY TWO BARS BE LAPPED AT THE SAME SECTION.
9. REINFORCEMENT, IF REQUIRED, MAY BE LOCALLY BENT TO AVOID CLASHING WITH CABLES/ ANCHORAGES/ HOLES LEFT.
10. FOR THE SAKE OF CLARITY LONGITUDINAL REINFORCEMENT HAS NOT BEEN SHOWN ON THIS DRAWING. FOR DETAILS THEREOF REFER DRG. NO. 526/57.

DATE	REV.	PARTICULARS	BY	CHKD.
19-87	B	REVISED AS PER DEPT'S LETTER NO 4896/83/86-68 DATED 2-2-87	M	
7-4-87	A	CHANGES AS PER DEPARTMENT'S LETTER NO. 4896/83/86-AS DATED 24-3-87	MP	

REVISIONS

GAMMON INDIA LIMITED
ENGINEERS & CONTRACTORS

CLIENT: DIVISIONAL ENGINEER (H) PAMBAN BRIDGE PROJECT (DIVISION NO. II)

PROJECT: BALANCE WORKS OF PAMBAN BRIDGE.

TITLE: R.C.C. DETAILS OF BOX GIRDER BETWEEN AXIS 9 TO 13 & 27 TO 31 OF NAVIGATION SPANS.

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APPROVED FOR CONSTRUCTION BY

DRAWING TO BE READ IN CONJUNCTION WITH DRG. NO. 526/87 IN LIEU OF DRG. NO. 526/54 A

DRN.	M Pereira	SCALE	1:50
CHKD.		T.M. SERIAL NO.	7366
DSND		DATE	5-2-87
CHKD.		R.T.M. DRG. NO.	526/54 B

DRG. NO.

GEOMETRY OF PRESTRESSING CABLES IN PLAN AND ELEVATION FOR WEB CABLE NOS 91 TO 31

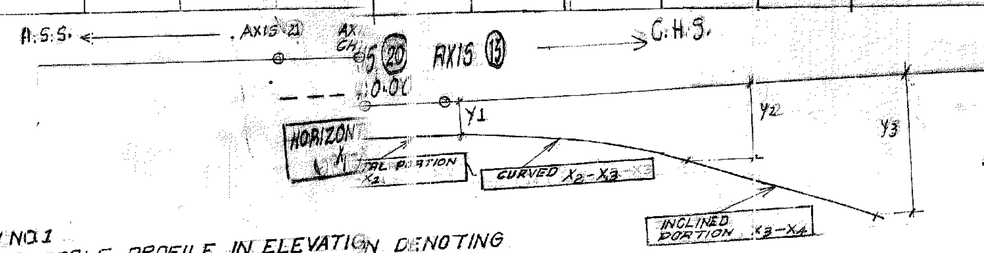
CABLE NO	SIDE CONSIDERED (W.R.T AXIS 20)	CHAINAGE W.R.T. AXIS 20 AS 0·00 CHAINAGE (IN METRES) — LOCATION & CHAINAGE OF HORIZONTAL CURVED AND INCLINED PORTION OF CABLE IN ELEVATION — HORIZONTAL PORTION X_1-X_2 BEGIN	HORIZONTAL PORTION X_1-X_2 END	CURVED PORTION X_2-X_3 BEGIN	CURVED PORTION X_2-X_3 END	INCLINED PORTION X_3-X_4 BEGIN	INCLINED PORTION X_3-X_4 END
91	C.H.S.	AT AXIS 20 CH: 0·00	2·000 FROM AXIS 13 CH 20·80	2·000 FROM AXIS 13 CH. 20·80	1·500 M FROM AXIS 11 CH. 26·30	1·500 M FROM AXIS 11 CH. 26·30	AT AXIS 9 CH: 30·80
	A.S.S.	AT AXIS 20 CH. 0·00	1·500 M FROM AXIS 27 CH. 20·30	1·500 M FROM AXIS 27 CH. 20·30	2·450 M FROM AXIS 28 CH. 24·25	2·450 M FROM AXIS 28 CH. 26·1	AT AXIS 31 CH. 30·80
81	C.H.S.	AT AXIS 20 CH: 0·00	AT AXIS 11 CH: 24·80	AT AXIS 11 CH: 24·80	0·500 M FROM	0·500 M AXIS 10 CH: 25·30	AT AXIS 8 CH: 33·80
	A.S.S.	AT AXIS 20 CH: 0·00	AT 1·500 M FROM AXIS 28 CH: 23·30	AT 1·500 M FROM AXIS 28 CH: 23·30	2·400 M FROM AXIS 29 CH. 27·2	2·400 M AXIS 29 CH: 27·20	AT AXIS 32 CH: 33·8
71	C.H.S.	AT AXIS 20 CH: 0·00	AT AXIS 10 CH: 27·80	AT AXIS 10 CH. 27·80	1·00 M FROM AXIS 9 CH 31·80	1·00 M FROM AXIS 9 CH. 3·-8	AT AXIS 7 CH. 36·8
	A.S.S.	AT AXIS 20 CH. 0·00	1·500 M FROM AXIS 29 CH. 26·300	1·500 M FROM AXIS 29 CH. 26·300	2·400 M FROM AXIS 30 CH. 30·2	2·400 M FROM AXIS 30 CH. 8·200	AT AXIS 33 CH. 36·80
61	C.H.S.	AT AXIS 20 CH: 0·00	AT AXIS 9 CH: 30·80	AT AXIS 9 CH: 30·80	1·050 M FROM AXIS 8 CH: 34·85	1·050 M FROM AXIS 8 CH: 3··650	AT AXIS 6 CH: 30·80
	A.S.S.	AT AXIS 20 CH: 0·00	1·500 M FROM AXIS 30 CH: 29·300	1·500 M FROM AXIS 30 CH: 29·30	2·500 M FROM AXIS 31 CH: 32·30	1·50 M FROM AXIS 31 CH: 3·30	AT AXIS 36 CH: 39·80
51	C.H.S.	AT AXIS 20 CH. 0·00	AT AXIS 8 CH: 32·80	AT AXIS 8 CH: 33·80	1·800 M FROM AXIS 7 CH: 38·30	1·50 M FROM AXIS 7 CH: 8·30	AT AXIS 5 CH. 42·80
	A.S.S.	AT AXIS 20 CH: 0·00	1·50 M FROM AXIS 31 CH: 32·30	1·50 M FROM AXIS 31 CH. 32·30	2·40 M FROM AXIS 32 CH: 36·200	2·40 M FROM AXIS 32 CH: 3·200	AT AXIS 35 CH: 42·80
41	C.H.S.	AT AXIS 20 CH 0·00	AT AXIS 7 CH: 36·850	AT AXIS 7 CH: 36·80	AT 2·100 M FROM AXIS CH. 41·300	AT 2·100 M FROM AXIS CH. 4·900	AT AXIS 4 CH: 45·8
	A.S.S.	AT AXIS 20 H: 0·00	1·500 M FROM AXIS 32 CH: 35·30	1·500 M FROM AXIS 32 M CH: 35·30	1·700 M FROM AXIS 33 CH: 38·500	1·700 M FROM AXIS 33 CH. 3·1·50	AT AXIS 36 CH: 45·80 M
31	C.H.S.	AT AXIS 20 CH: 0·00	AT AXIS 6 CH: 39·80	AT AXIS 6 CH: 39·800	0·600 M FROM AXIS 5 CH. 43·40	0·600 M FROM AXIS 5 CH: 3·400	AT AXIS 3 CH. 48·80 M
	A.S.S.	AT AXIS 20 CH: 0·00	1·500 M FROM AXIS 33 CH: 38·5	1·500 M FROM AXIS 33 CH: 38·300	1·50 M FROM AXIS 34 CH: 41·300	1·50 M FROM AXIS 34 CH: 1·300	AT AXIS 37 CH: 48·80

CABLE NO	SIDE CONSIDERED (W.R.T AXIS 20)	LOCATION & CHAINAGE DETAILS OF SPLAY PORTION OF CABLE, IN PLAN — SPLAY I BEGIN	SPLAY I END	DETAILS OF SPLAY I	SPLAY II BEGIN	SPLAY II END	DETAILS OF SPLAY II 30 m.m. IN D m.m.
91	C.H.S.	0·300 M FROM AXIS 14 CH. 16·100	1·400 M FROM AXIS 13 CH. 20·300	250 m.m. IN 4400 m.m.	AXIS 10 CH. 27·80	AXIS 9 CH. 30·80	30 m.m. IN 3000 m.m.
	A.S.S.	0·300 M FROM AXIS 26 CH. 16·100	1·200 M FROM AXIS 27 CH: 20·00	250 m.m. IN 3000 m.m.	AXIS 30 CH: 27·80	AXIS 31 CH. 30·80	30 m.m. IN 3000 m.m.
81	C.H.S.	—	—	—	AXIS 9 CH. 30·8	AXIS 8 CH. 33·80	30 m.m. IN 3000 m.m.
	A.S.S.	—	—	—	AXIS 31 CH: 30·80	AXIS 32 CH. 33·80	30 m.m. IN 3000 m.m.
71	C.H.S.	1·800 M FROM AXIS 12 CH. 23·60	2·700 M FROM AXIS 11 CH. 27·50	200 m.m. IN 3900 m.m.	AXIS 6 CH. 33·6	AXIS 7 CH. 31·6	30 m.m. IN 3000 m.m.
	A.S.S.	0·300 M FROM AXIS 27 CH 13·1	1·200 M FROM AXIS 29 CH: 26·00	200 m.m. IN 6000 m.m.	AXIS 32 CH: 33·80	AXIS 33 CH: 36·80	30 m.m. IN 3000 m.m.
61	C.H.S.	0·300 M FROM AXIS 10 CH: 28·100	2·700 M FROM AXIS 10 CH. 30·500	136 m.m. IN 2400 m.m.	AXIS 7 CH. 36·80 M	AXIS 6 CH. 33·80 M	30 m.m. IN 3000 m.m.
	A.S.S.	1·800 M FROM AXIS 27 CH: 26·60	1·200 M FROM AXIS 30 CH: 29·000	136 m.m. IN 2400 m.m.	AXIS 33 CH. 36·80	AXIS 34 CH. 39·80	30 m.m. IN 3000 m.m.
51	C.H.S.	1·200 M FROM AXIS 10 CH: 29·600	2·700 M FROM AXIS 9 CH. 33·5	250 m.m. IN 3900 m.m.	AXIS 6 CH. 39·80	AXIS 5 CH: 42·80	30 m.m. IN 3000 m.m.
	A.S.S.	2·300 M FROM AXIS 29 CH 27·100	1·200 M FROM AXIS 31 CH. 32·00	250 m.m. IN 4900 m.m.	AXIS 34 CH. 39·80	AXIS 35 CH: 42·80	30 m.m. IN 3000 m.m.
41	C.H.S.	0·300 M FROM AXIS 30 CH. 28·100	2·700 M AXIS 8 CH. 36·50	500 m.m. IN 5400 m.m.	AXIS 5 CH: 42·80	AXIS 4 CH: 45·8	30 m.m. IN 3000 m.m.
	A.S.S.	1·800 M FROM AXIS 30 CH: 28·100	1·200 M FROM AXIS 32 CH: 35·00	500 m.m. TO 6900 m.m.	AXIS 35 CH. 42·80	AXIS 36 CH. 45·80	30 m.m. IN 3000 m.m.
31	C.H.S.	1·50 FROM AXIS 9 CH. 32·30	2·70 M FROM AXIS 7 CH. 39·50	620 m.m. IN 7200 m.m.	AXIS 4 CH. 45·8	AXIS 3 CH. 48·8	30 m.m. IN 3000 m.m.
	A.S.S.	0·300 M FROM AXIS 31 CH. 31·1	1·200 M FROM AXIS 33 CH: 38·00	620 m.m. IN 6900 m.m.	AXIS 36 CH. 45·80	AXIS 37 CH. 48·80	30 m.m. IN 3000 m.m.

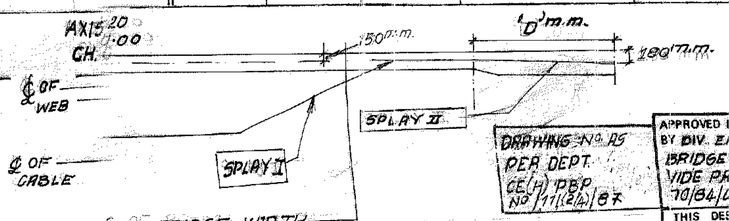
CABLE NO	SIDE CONSIDERED (W.R.T AXIS 20)	ORDINATES OF SALIENT POINTS (IN MM) Y_1	Y_2	Y_3	INCLINATION OF HORIZONTAL PORTION OF CABLE WITH HORIZONTAL (IN DEGREES)	VARIATION OF ORDINATE IN INCLINED PORTION PER METRE OF HORIZONTAL DISTANCE (1 m.m.)
91	C.H.S.	220	1285	2925	20	364·0
	A.S.S.	220	1010	3525	21	383·8
81	C.H.S.	100	755	2650	19	341·3
	A.S.S.	100	920	3325	20	364·0
71	C.H.S.	100	800	2425	18	324·9
	A.S.S.	100	850	3125	19	344·3
61	C.H.S.	100	735	2250	17	305·7
	A.S.S.	100	400	2325	18	324·3
51	C.H.S.	100	785	2075	16	286·7
	A.S.S.	100	705	2725	17	305·7
41	C.H.S.	100	980	1350	15	268·0
	A.S.S.	100	455	2550	16	286·7
31	C.H.S.	100	535	1675	14	249·3
	A.S.S.	100	465	2475	15	268·0

NOTES

1) THIS DRAWING SHALL BE READ IN CONJUNCTION WITH OUR DRG. NO 516/48 IN CASE OF ANY DISCREPANCIES MATTER SHALL BE REFERRED TO H.O.
2) THE CHAINAGE AT THE CENTRE-LINE OF NAVIGATION PIER (AT AXIS 20) IS TAKEN AS 0·00 METRES
3) THE SKETCH NO.1 ILLUSTRATES THE HORIZONTAL CURVED AND INCLINED PORTION OF CABLE IN ELEVATION.
4) THE SKETCH NO.2 ILLUSTRATES THE SPLAY I AND SPLAY II OF CABLE IN PLAN. DURING SPLAY I THE CABLE IS BROUGHT FROM IT'S POSITION AT PIER HEAD TO CENTRE LINE OF WEB. DURING SPLAY II THE CABLE IS BROUGHT FROM CENTRE LINE OF WEB TO CENTRE LINE OF ANCHORAGE. PLEASE NOTE THAT HORIZONTAL SHIFT IN SPLAY II IS 30 m.m.
5) THE ORDINATES Y_1, Y_2 AND Y_3 ARE THE ORDINATES AT SALIENT POINTS AS ILLUSTRATED IN SKETCH NO-1.



SKETCH NO 1
VIEW OF CABLE PROFILE IN ELEVATION DENOTING SALIENT FEATURES OF CABLE AS GIVEN IN TABLE ABOVE



SKETCH NO 2 PLAN OF CABLE INDICATING SPLAY I AND SPLAY II AS DETAILED IN TABLE

DRAWING NO. AS PER DEPT. CE(H) PBP No. 11(2A)/87

APPROVED FOR CONSTRUCTION BY DIV. ENG. PAMBAN BRIDGE PROJECT VIDE PROC. NO. R.C. 70/84/00 DT. 20/5/87

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DATE	REV.	PARTICULARS	BY	CHKD.
2/9/87	B	MODIFIED AS PER DEPT'S LETTER N° EC 20/8/20 DATED 20/5/87		
9/4/87	A	NOTE No. 1 modified.		

REVISIONS

GAMMON INDIA LIMITED
ENGINEERS & CONTRACTORS

CLIENT: DIVISIONAL ENGG. (H) PAMBAN BRIDGE PROJECT DIVISION NO. II

PROJECT: BALANCE WORK OF PAMBAN BRIDGE

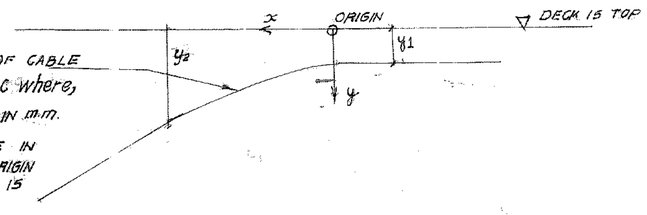
TITLE: GEOMETRY OF PRESTRESSING CABLES (NAVIGATION SPAN)

DRN.		SER. No.	
CHKD.		DATE	
DSND.		SCALE	
T.M	P.T.M.	DRG. NO.	

DRG. NO.

GEOMETRY OF INTERMEDIATE POINTS IN CURVED PORTION OF PRESTRESSING CABLE Nos 171 TO 31.

CABLE NO	SIDE W.R.T. AXIS 20	EQUATION OF CURVE $y = ax^2 + c$	HORIZONTAL DISTANCE (X_1) FOR WHICH CURVE EXTENDS (METRES)	ORDINATE (Y_1) W.R.T. DECK TOP AT THE APEX OF THE CURVE, C (m.m)	ORDINATES OF THE CURVE FOR SPECIFIED HORIZONTAL DISTANCES FROM THE APEX OF THE CURVE (in m.m)										ORDINATE (Y_2) AT END POINT OF CURVE (m.m)
					0.500 M	1.000 M	1.500 M	2.000 M	2.500 M	3.000 M	3.500 M	4.000 M	4.500 M	5.000 M	5.500 M.	
171	C.H.S.	$y = 42.5x^2 + 580$	2.00	580	616	723	901	1150	—	—	—	—	—	—	—	1150
	A.S.S.	$y = 142.5x^2 + 580$	2.00	580	616	723	901	1150	—	—	—	—	—	—	—	1150
161	C.H.S.	$y = 65.7x^2 + 460$	4.50	460	476	526	608	723	871	1051	1265	1511	1790	—	—	1790
	A.S.S.	$y = 60.8x^2 + 460$	4.875	460	475	521	597	703	840	1007	1205	1433	1691	—	—	1805
151	C.H.S.	$y = 55.3x^2 + 340$	5.550	340	354	395	464	561	686	838	1017	1225	1460	1723	2013	2045
	A.S.S.	$y = 560x^2 + 340$	5.660	340	354	396	466	564	690	844	1026	1236	1474	1740	2034	1135
141	C.H.S.	$y = 55.4x^2 + 340$	4.760	340	354	395	465	562	686	838	1019	1226	1462	—	—	1585
	A.S.S.	$y = 61.10^2 + 340$	4.690	340	355	401	477	584	721	890	1088	1316	1577	—	—	1685
131	C.H.S.	$y = 53.6x + 340$	4.50	340	353	394	461	554	675	822	997	1198	1425	—	—	1425
	A.S.S.	$y = 67.2x^2 + 3.40$	3.75	340	357	407	491	609	760	945	1163	—	—	—	—	1285
121	C.H.S.	$y = 53.6x^2 + 220$	3.50	220	233	274	341	434	555	702	877	1078	1305	—	—	1305
	A.S.S.	$y = 58.4x^2 + 220$	3.5	220	235	278	351	454	585	746	935	—	—	—	—	935
111	C.H.S.	$y = 43.5x^2 + 2.2$	4.5	220	231	264	318	394	492	612	753	916	1100	—	—	1100
	A.S.S.	$y = 48.4x^2 + 220$	5.00	220	232	268	329	414	523	656	813	995	1200	1430	—	1430
101	C.H.S.	$y = 43.8x^2 + 220$	4.00	220	231	264	319	395	494	614	757	920			—	920
	A.S.S.	$y = 57.1x^2 + 220$	3.60	220	234	277	348	448	577	734	919	1134	—	—	—	960
91	C.H.S.	$y = 35.2x^2 + 220$	5.50	220	229	255	299	361	440	537	651	793	933	1100	1285	1285
	A.S.S.	$y = 50.6x^2 + 220$	3.95	220	233	271	334	423	536	675	840	—	—	—	—	1010
81	C.H.S.	$y = 53.5x^2 + 100$	3.50	100	113	154	220	314	434	582	755	—	—	—	—	755
	A.S.S.	$y = 53.9x^2 + 100$	3.90	100	113	154	221	316	437	585	760	—	—	—	—	920
71	C.H.S.	$y = 43.8x^2 + 100$	4.00	100	111	144	199	275	374	494	636	800	—	—	—	800
	A.S.S.	$y = 49.3x^2 + 100$	3.90	100	112	143	211	297	408	544	704	—	—	—	—	950
61	C.H.S.	$y = 38.7x^2 + 100$	4.05	100	110	139	187	255	342	449	574	719	—	—	—	735
	A.S.S.	$y = 43.3x^2 + 100$	3.00	100	111	143	197	273	371	490	—	—	—	—	—	490
51	C.H.S.	$y = 33.8x^2 + 100$	4.50	100	108	134	176	235	311	404	514	641	785	—	—	785
	A.S.S.	$y = 39.8x^2 + 100$	3.90	100	110	140	190	259	349	458	588	—	—	—	—	705
41	C.H.S.	$y = 30.9x^2 + 100$	5.00	100	108	131	170	224	293	378	419	594	726	873	—	(980) 905
	A.S.S.	$y = 34.9x^2 + 100$	3.20	100	109	135	179	240	318	414	—	—	—	—	—	455
31	C.H.S.	$y = 33.2x^2 + 100$	3.60	100	106	133	175	233	308	339	507	—	—	—	—	535
	A.S.S.	$y = 40.6x^2 + 100$	3.00	100	110	141	191	262	354	465	—	—	—	—	—	465



CURVED PORTION OF CABLE
EQUATION: $y = ax^2 + c$ where,
'y' IS THE ORDINATE IN m.m.
'x' IS THE DISTANCE IN METRES FROM THE ORIGIN WHERE THE ORDINATE IS REQUIRED.

NOTES

1) THIS DRAWING SHALL BE READ IN CONJUNCTION WITH OUR DRG No 526/48 IN CASE OF ANY DISCREPANCIES MATTER SHALL BE REFERRED TO K.O.
2) THIS DRG. IS TO BE READ IN CONJUNCTION WITH SHEET NOS 1/4, 2/4 AND 3/4 OF DRG No 526/55.
3) THE SKETCH SHOWN ILLUSTRATES THE CO-ORDINATES AND THE EQUATION FOR THE CURVED PORTION OF THE PRESTRESSING CABLE
4) A SAMPLE CALCULATION FOR THE DERIVATION OF THE EQUATION OF THE CURVED PORTION OF THE CABLE NO. 171 (CENTRAL HINGE SIDE) IS GIVEN BELOW.

ORDINATE AT ANCHORAGE POINT (Y_3) 5950 m.m.
ANGLE AT WHICH CABLE IS ANCHORED = 45°
EQUIVALENT HORIZONTAL DISTANCE FROM WHICH THE INCLINED PORTION OF CABLE EXTENDS = 4800 m.m.
ORDINATE AT STARTING POINT ON INCLINED PORTION.
(OR END POINT OF CURVE), $Y_2 = 5950 - (4800 \times \tan 45°)$
$= 1150$ m.m.
ORDINATE AT APEX; Y_1, $= 580$ m.m.
EQUATION OF CURVE, $Y = ax^2 + C$
WHEN $x = 0$, $Y = 580$, $\therefore C = 580$
WHEN $x = 2000$, $y = 1150$, $\therefore a = \frac{1150 - 580}{(2000)^2}$
$= 0.00014125$

* EQUATION OF CURVE $y = (142.5x^2 + 580)$ m.m.
WHERE 'x' IS IN METRES.

DATE	REV.	PARTICULARS	BY	CHKD.
2/9/87	B	MODIFIED AS PER DEPT. LETTER NO A.C.70/64/DO DATED 20/5/87. NOTE No. 1 MODIFIED		PB
9/4/87	A			

REVISIONS

GAMMON INDIA LIMITED
ENGINEERS & CONTRACTORS

CLIENT: DIVISIONAL ENGG. (H) PAMBAN BRIDGE PROJECT DIVISION No II

PROJECT: BALANCE WORK OF PAMBAN BRIDGE

TITLE: GEOMETRY OF PRESTRESSING CABLES (NAVIGATION SPAN)

DRAWING NO. AS PER DEPT. LETTER PBP NO/11 (44)/87

APPROVED FOR CONSTRUCTION BY DIV. ENG. PAMBAN BRIDGE PROJECT VIDE PROC. No. R.C. 70/94/00 DT. 20/5/87

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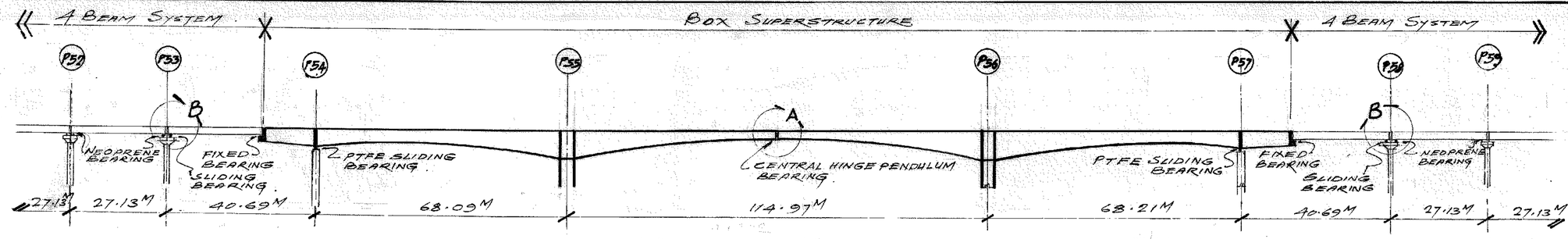
DRN. SSV/AV
CHKD. [illegible]
DSND. [illegible]
T.M
P.T.M

SER. No. | DATE | SCALE
— | — | —

DRG. NO. 526/55 A
SH. 4/4

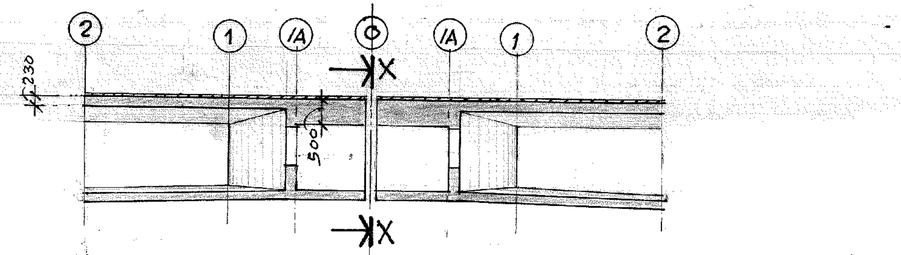


• KEY ELEVATION

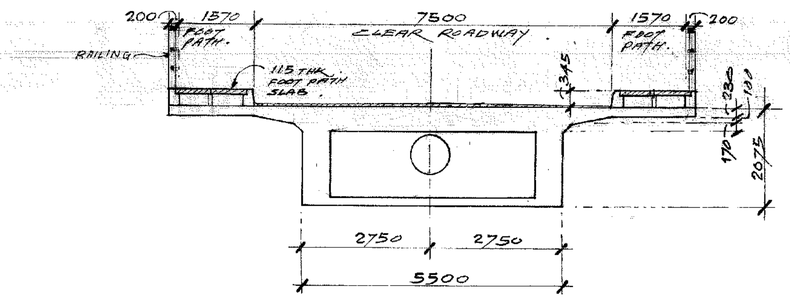
B. EXPANSION JOINT TYPE TWO (OVER PIER P53/P58)
- MIN. GAP ..... 60 MM
- MOVEMENT DUE TO CREEP/SHRINKAGE (+) 52 MM
- MOVEMENT DUE TO TEMPERATURE (+) OR (-) 53 MM
- MAXIMUM GAP ..... 165 MM
- MAXIMUM ROTATION .... 0.004 RAD.

A. EXPANSION JOINT TYPE ONE (AT CENTRAL HINGE)
- MIN. GAP ..... 60 MM
- MOVEMENT DUE TO CREEP/SHRINKAGE (+) 42 MM.
- MOVEMENT DUE TO TEMPERATURE ... (+) OR (-) 46 MM.
- MAXIMUM GAP ..... 150 MM.
- MAXIMUM ROTATION ..... 0.05 RAD.

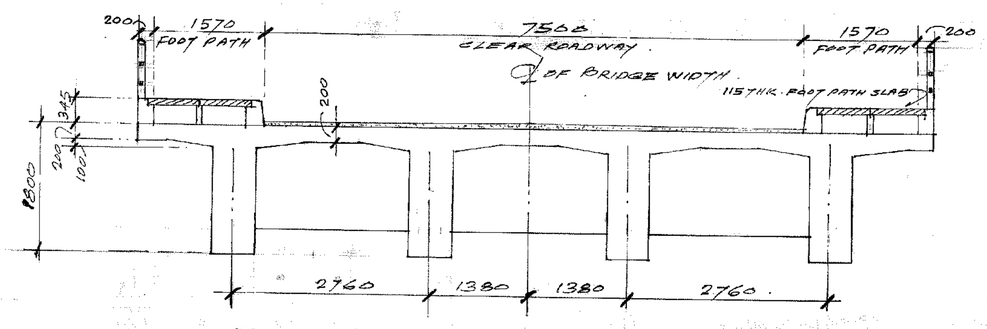
• NOTE.
- ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE STATED.



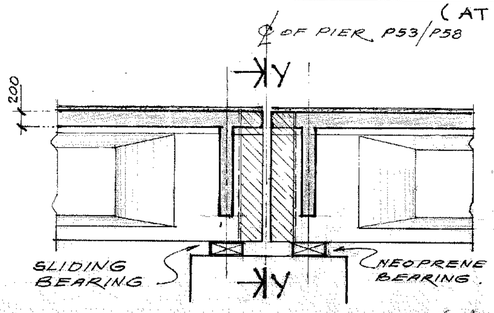
• LONGITUDINAL SECTION OF BOX GIRDER AT 'A'



• CROSS SECTION OF BOX GIRDER AT X-X
(AT CENTRAL HINGE)



• END VIEW OF DECKING AT Y-Y



• ELEVATION AT B

PAMBAN BRIDGE

DESIGN DATA FOR EXPANSION JOINTS AT CENTRAL HINGE AND OVER PIER P53 & P58.

SKETCH NO. 7669. DATE:- 14-3-87.